RATING	DLE STAIN	DARD							
RATING	OPERATING TEMPERATURE RANGE OPERATING HUMIDITY RANGE		-30°C TO 85°C(NO	-30°C TO 85°C (NOTE 1) STORA		TURE RANGE	-10°C TO 60°C (NO	0 60°C (NOTE 2)	
			40% TO 80%		STORAGE HUMIDITY		40% TO 70% (NOTI	E 2)	
	VOLTAGE		250V AC	250V AC		VOLTAGE	30V AC		
	CURRENT		AWG 22 TO 26 :	2A	UL · CSA RATING		AWG 22 :	2A	
			AWG 28 : AWG 30 : 0	1A 0. 5A			AWG 24 TO 28 : AWG 30 :	1A 0. 5A	
				IFICAT	IONIS		AWG 50 .	U. DA	
	 ГЕМ		TEST METHOD	ILICAT			QUIREMENTS	QT	Тат
	RUCTION		TEST METHOD			KE	QUIKEIMEN 13	الاا	<u> </u>
GENERAL EX		VISUALLY	/ISUALLY AND BY MEASURING INSTRUMENT.			ORDING TO	DRAWING.	X	Х
MARKING		CONFIRME	ED VISUALLY.					X	X
ELECTR	IC CHARA	CTERIS	TICS		·			-	
CONTACT F	RESISTANCE	100mA (I	DC OR 1000 Hz).		30m	nΩ MAX.		X	_
INSULATION RESISTANC		500V DC	·.		100	0MΩ MIN.		X	-
VOLTAGE P		650V AC	FOR 1 min.		NO F	LASHOVER	OR BREAKDOWN.	X	_
MECHAN	VICAL CHA	RACTE	RISTICS		l				
MECHANICAL OPERATION		50 TIMES INSERTIONS AND EXTRACTIONS.			2 N	① CONTACT RESISTANCE: 30mΩ MAX. ② NO DAMAGE, CRACK OR LOOSENESS OF PARTS.			_
VIBRATION			NCY 10 TO 55 Hz, SINGLE AT 2 h, FOR 3 DIRECTIO		① N	NO ELECTRICAL DISCONTINUITY OF 1µs NO DAMAGE, CRACK OR LOOSENESS			-
SHOCK			DURATION OF PULSE 11 n	ns AT 3 TIME		OF PARTS.			_
ENVIRO	NMENTAL	CHARA	CTERISTICS					'	
DAMP HEAT (STEADY STATE)		EXPOSE	O AT 40 ± 2 °C, 90 TO 95 °	%, 96 h.	2 IN 3 N	ISULATION R	SISTANCE: $30 \text{m}\Omega$ MAX. ESISTANCE: $500 \text{M}\Omega$ MIN. CRACK OR LOOSENESS	X	_
RAPID CHANGE OF TEMPERATURE		TIME	ATURE -55→5 TO 35→+85 30→10 TO 15 →30 CYCLES.		min 2 IN 3 N		SISTANCE: $30m\Omega$ MAX. ESISTANCE: $1000M\Omega$ MIN. CRACK OR LOOSENESS	×	_
									1
COUN	IT DE	ESCRIPTIC	ON OF REVISIONS	DE	ESIGNED		CHECKED	DA	TE
coun	IT DI	ESCRIPTIC	N OF REVISIONS	Dŧ	ESIGNED	APPROVE CHECKEI	ED TS. SAKATA D TS. KUMAZAWA	08. 1 08. 1	2. 04 2. 03
COUN	IT DI	ESCRIPTIC	N OF REVISIONS	DE	ESIGNED		TS. SAKATA D TS. KUMAZAWA D KT. ISHII	08. 1	2. 04 2. 03 2. 03
			ON OF REVISIONS			CHECKE	TS. SAKATA D TS. KUMAZAWA D KT. ISHII	08. 1 08. 1 08. 1 08. 1	2. 04 2. 03 2. 03
Δ	ualification Tes	t AT:Assu		st		CHECKEI DESIGNE DRAWN	TS. SAKATA D TS. KUMAZAWA D KT. ISHII KT. ISHII	08. 1 08. 1 08. 1 08. 1	2. 04 2. 03 2. 03

	SPECIFICATIO	NS		
ITEM	TEST METHOD	REQUIREMENTS	QT	AT
RESISTANCE TO SOLDERING HEAT	1) AUTOMATIC SOLDERING (REFLOW) 《REFLOW AREA》 MAX 250°C WITHIN 10 sec. MIN 230°C WITHIN 60 sec. 《PREHEATING AREA》 150 TO 180°C 90 TO 120 sec. PUT THROUGH IN REFROW FUMACE TWICE. FEAVE IN AMBIENT TEMPERATURE AND HUMIDITY FOR 1 HOUR. CONNEVCTOR TEMPERATURE TO BE AMBIENT FOR SECOND REFLOW. 2) MANUAL SOLDERING SOLDERING IRON TEMPERATURE :290±10°C, SOLDERING TIME :3s. NO STRENGTH ON CONTACT.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	×	
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 230±5°C FOR IN IMMERSION, DURATION, 3 s.	A NEW UNIFORM COATING OF SOLDER SHALL COVER MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	X	

REMARKS

NOTE 1:INCLUDING THE TEMPERATURE RISE BY CURRENT.

NOTE 2:APPLY TO THE CONDITION OF LONG TERM STORAGE FOR UNUSED PRODUCTS BEFORE PCB ON BOARD,
AFTER PCB BOARD, OPERATING TEMPERATURE AND HUMIDITY RANGE IS APPLIED FOR INTERM
STORAGE DURING TRANSPORTATION.

NOTE 3:THE TEMPERATURE PROFILE SHALL BE APPLIED WITHIN 168 HOURS AFTER OPENING MOISTURE-PROOF PACKAGING. WHEN 168 HOURS PASSED AFTER OPENING , APPLY THE BOTTOM REQUIREMENTS.

《REFLOW AREA》

MAX 240°C WITHIN 10 sec. MIN 230°C WITHIN 60 sec. 《PREHEATING AREA》

150 TO 180°C 90 TO 120 s.

Unless otherwise specifid, refer to JIS C 5402.

Note QT:Qı	ote QT:Qualification Test AT:Assurance Test X:Applicable Test		IG NO.	ELC4-161201-01		
HS	RS SPECIFICATION SHEET		DF11C-32DP-2V (57)			
	HIROSE ELECTRIC CO., LTD.	CODE NO	CL543	3-0696-6-57	A	2/2