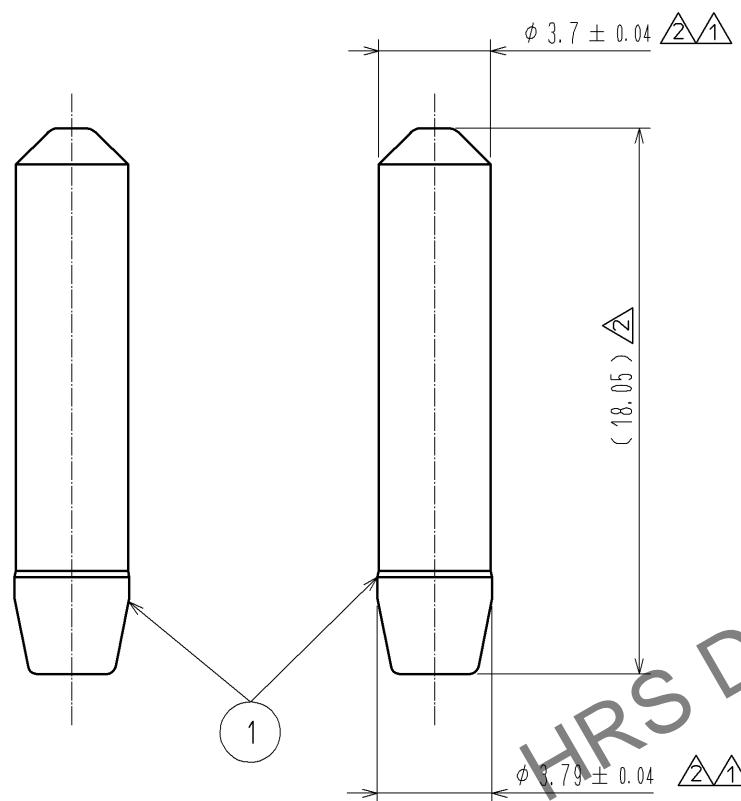
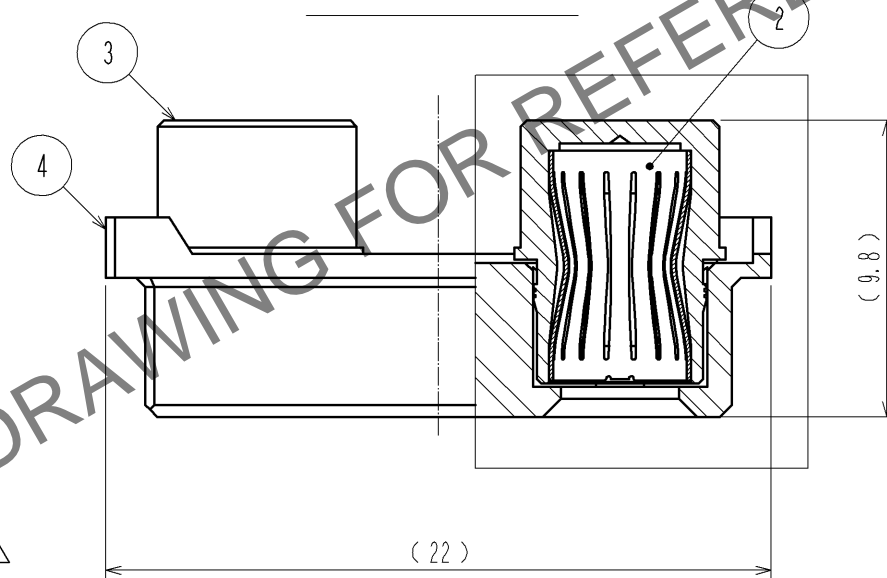


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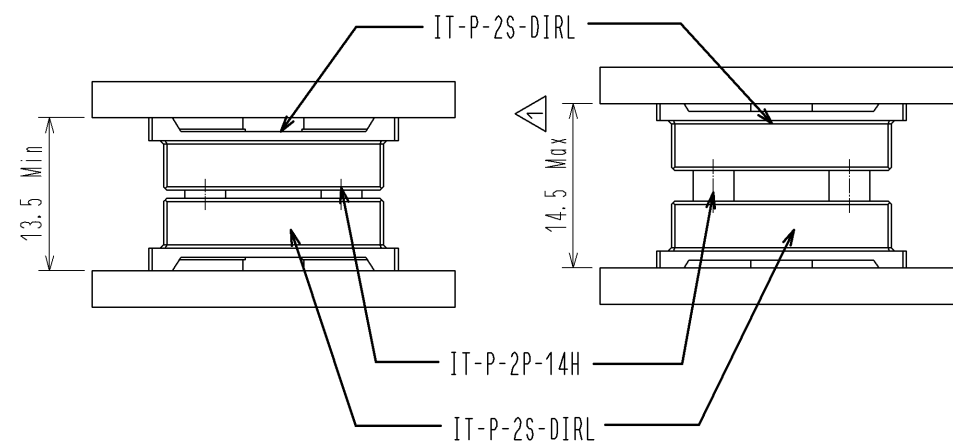
6 50 PAIRS PER TRAY
(100 CONTACTS TOTAL)



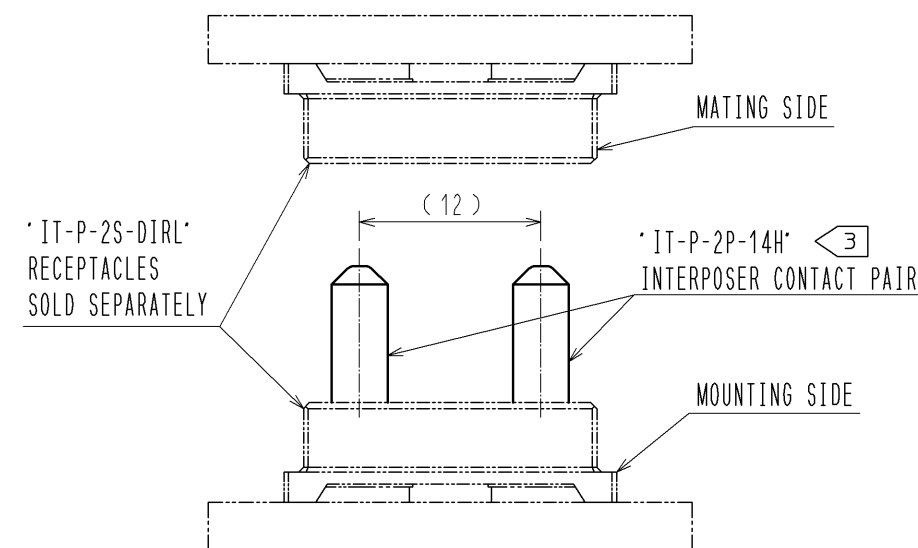
8 7 1 JIG PER TRAY



5 PCB BOARD TO BOARD STACKING HEIGHT RANGE (SCALE FREE)



(2:1)





NOTES:

- 1 THE DIMENSIONS IN PARENTHESES () ARE FOR REFERENCE.
- 2 PROLONGED EXPOSURE TO THE ATMOSPHERE MAY CAUSE THE SILVER PLATING TO TARNISH.
- 3 THE CONTACTS ARE SOLD IN PAIRS.
- 4 THIS PRODUCT IS RoHS COMPLIANT.
- 5 THIS PART CAN ACCOMMODATE THE PCB BOARD TO BOARD STACKING HEIGHT RANGE OF 14 ± 0.5 mm (13.5 mm TO 14.5 mm). FASTEN THE BOARDS WITHIN THIS HEIGHT RANGE USING SPACERS (OR OTHER MEANS). AN ADDITIONAL ± 0.127 mm ALLOWANCE IS PERMITTED BEYOND THE SPECIFIED RANGE FOR THE SPACER TOLERANCE.
- 6 THIS PRODUCT IS PACKAGED IN TRAYS. (50 PAIRS PER TRAY)

PICK-UP JIG	4	LCP	RED UL94V-0			
	3	BRASS	OVERPLATING: SILVER 5.1 μ m MIN UNDERPLATING: NICKEL 1.3 μ m MIN			
	2	COPPER ALLOY	CONTACT AREA: GOLD 0.76 μ m MIN UNDERPLATING: NICKEL 1.3 μ m MIN			
	1	COPPER ALLOY	OVERPLATING: SILVER 5.1 μ m MIN UNDERPLATING: NICKEL 1.3 μ m MIN IN THE CONTACT AREA	6	PS	TRAY
NO.		MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS
UNITS mm			SCALE 4 : 1	COUNT 16	DESCRIPTION OF REVISIONS DIS-F-007412	
					DESIGNED NY. SIMURA	CHECKED MK. EZAKI
						DATE 14. 07. 03
					APPROVED : B. MACKILLOP 14. 04. 15	DRAWING NO. EDC3-354230-00
					CHECED : TM. MATSUO 14. 04. 14	PART NO. IT-P-2P-14H
					DESIGNED : R. MIKLINSKI 14. 03. 13	CODE NO. CL636-0609-1-00
					DRAWN : J. HUANG 13. 12. 16	

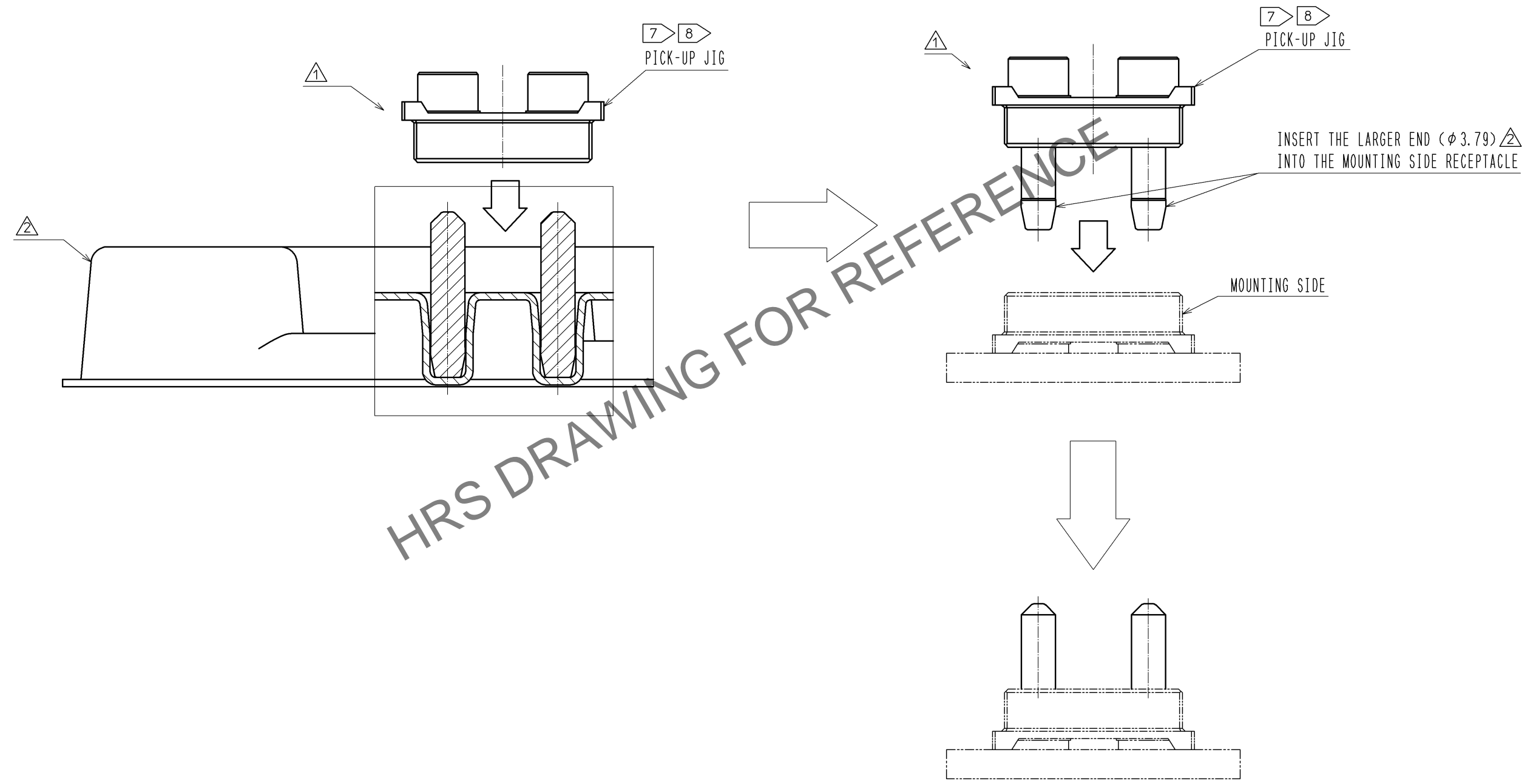
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△ INTERPOSER CONTACT INSTALLATION PROCEDURE

(2:1)



- NOTES:
- △ 7 TO PREVENT SILVER TARNISH, DO NOT TOUCH THE CONTACTS WITH YOUR BARE HANDS. USE THE MATING RECEPTACLE THAT HAS BEEN PROVIDED AS A PICK-UP JIG.
 - △ 8 EACH JIG IS INTENDED TO BE USED TO PICK UP THE CONTACTS IN ONE TRAY AND THEN BE DISCARDED.

HRS	DRAWING NO.	EDC3-354230-00		
	PART NO.	IT-P-2P-14H		
	CODE NO.	CL636-0609-1-00	△ 2	3/3