Features

● Common to all series
1. High Operating Temperature
   DF59’s are rated at temperatures up to 105 °C.

● DF59
2. Swing Lock Structure (Wire-to-Board)
   The DF59 features a “swing-lock” mechanism that employs both a positive and friction lock. This helps to prevent accidental unmating by severe wiring and mechanical stress.

3. Short-Circuit Pin
   The Short-Circuit Pin allows the termination of an open circuit. Typically used at the end of a series of connected circuit boards.

4. Multi Function Design
   The DF59 has the ability to function as either a Board-to-Wire or Board-to-Board System. The PCB mounted receptacle is designed to mate with the W-to-B, B-to-B, and Short Circuit Pin connectors. This multi function ability allows versatility while keeping connectors to a minimum.

5. Contact Design
   The terminal design features two-point contact to ensure a highly reliable connection.

6. Common Applicator
   Crimping can be performed using the applicator (AP105-DF11-22S) for the existing series DF11-22S C F(A), by replacing the die with the one for DF59 series.
   * For crimping quality standards and crimping conditions, crimping needs to be performed in accordance with the specific conditions of DF59-22PCFA.

● Common to DF59/59S/59SN
7. Floating Structure (Board-to-Board)
   The Board-to-Board connector can be used to connect two PCB together in a co-planar arrangement and features a “Stress free contact” that floats ±0.5mm in the X, Y, and Z dimensions.

8. Space Savings
   The DF59 series offers high performance in a compact, space saving design; featuring a 2mm pitch and coupled with a mated height of only 2.48mm with AWG#22 cable. The single position floating plugs DF59S and DF59SN are specifically designed to save space, and can be mounted in high density applications.

9. Robust locking structure on DF59M (W-to-B Connection)
   The lock mechanism on compact DF59M provides 16N horizontal lock strength. (Fig.4)

10. Standardization of PCB layout
   The DF59S/59S type is used on board-to-board connections, and the DF59M type is intended for wire-to-board connections. Although they have different receptacles, the PCB mounting pattern can be used for these two types. Different combinations of these connectors can be used in the same system with a common PCB. This allows for standardization of PCB. (Fig.5)
   Note: Each stencil mask is necessary
### DF59 Series 2mm Pitch, Multi Functional Connector System (Floating [Board-to-Board], Swing-Lock [Wire-to-Board], Short-Circuit Pin)

#### Product Specifications

<table>
<thead>
<tr>
<th>Ratings</th>
<th>Specifications</th>
<th>Conditions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Current rating</td>
<td>DF59/S/SN 3A</td>
<td>Operating Temperature: -40 to 105°C (Note 1)</td>
</tr>
<tr>
<td></td>
<td>DF59M 6A (22 AWG), 5A (24 AWG)</td>
<td>Operating Humidity Range: 20 to 80%</td>
</tr>
<tr>
<td></td>
<td>4A (26 AWG), 3A (28 AWG)</td>
<td></td>
</tr>
<tr>
<td>Voltage rating</td>
<td>DF59/S/SN AC/DC 230V (Note 3)</td>
<td>Storage Temperature Range: -10 to 60°C (Note 2)</td>
</tr>
<tr>
<td></td>
<td>DF59M AC/DC 350V (Note 3)</td>
<td>Storage Humidity Range: 40 to 70% (Note 2)</td>
</tr>
</tbody>
</table>

#### Items Specifications Conditions

1. Contact resistance
   - DF59-ˎP-2C/SP/DF59S/SN 50mΩ min. Under 6V DC, must be measured by 100mA (DC or 1000Hz)
   - DF59M-1S-H 45mΩ min.
   - DF59-ˎP-2C 30mΩ min.

2. Vibration
   - No electrical discontinuity over 1µs.
   - Frequency 10 to 55Hz, single amplitude 0.75mm, 3 directions, 10 cycles each

3. Shock
   - No electrical discontinuity over 1µs.
   - Acceleration 490 m/s², 11ms; duration, sine half-wave 3 cycles in each of the 3 axis.

4. Humidity
   - Contact resistance
   - Insulation resistance
   - DF59-ˎP-2C/SP/DF59S/SN 50mΩ min. 1000MΩ max. Temperature 40 ± 2°C, humidity 90 to 95%, left for 96 hours
   - DF59M 45mΩ min. 30mΩ min.

5. Temperature cycle
   - Contact resistance
   - Insulation resistance
   - (-55°C : 30 min. → 5–35°C : 2 to 3 min. →85°C : 30 min. →+5–35°C : 2 to 3 min.) 5 cycles
   - DF59-ˎP-2C/SP/DF59S/SN 50mΩ min. 1000MΩ max.
   - DF59M 45mΩ min. 30mΩ min.

6. Operating Life
   - Contact resistance
   - Number of insertion and withdrawal force
   - DF59-ˎP-2FC 50mΩ min. 30 times
   - DF59-ˎP-2FC/SP 10 times
   - DF59M 45mΩ min. 20 times
   - DF59-ˎP-2C 30mΩ min. 30 times

7. Resistance to soldering heat
   - No melting of resin which affect the performance.
   - Reflow: Depends on recommended temperature profile.
   - Hard soldering: Soldering iron temperature 350 ± 10°C, 3 sec.

Note 1: Including temperature rise caused by current flow.
Note 2: The term “storage” refers to products stored for long period of time prior to mounting and use.
Note 3: The rated voltage is the applied voltage when connectors are mounted parallel to each other on the PCB with a distance of 1.6mm or more between them. Hirose recommends his mounting distance.

This mounting distance is required in order to prevent creepage between the printed wiring to maintain an effective voltage of 300V, according to IEC 60664 and JIS C 60664 standards.

#### Materials / Finish

<table>
<thead>
<tr>
<th>Items</th>
<th>Parts</th>
<th>Materials</th>
<th>Treatment</th>
<th>UL Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Receptacle</td>
<td>Insulator</td>
<td>LCP</td>
<td>Natural</td>
<td>UL94V-0</td>
</tr>
<tr>
<td></td>
<td>Contact</td>
<td>Phosphor bronze</td>
<td>Gold plated</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Copper Alloy</td>
<td>Tin plated</td>
<td></td>
</tr>
<tr>
<td>Floating plug</td>
<td>Insulator</td>
<td>PBT</td>
<td>White</td>
<td>UL94V-0</td>
</tr>
<tr>
<td></td>
<td>Contact</td>
<td>Brass</td>
<td>Gold plated</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Insulator</td>
<td>LCP</td>
<td>Natural</td>
<td>UL94V-0</td>
</tr>
<tr>
<td></td>
<td>Contact</td>
<td>Brass</td>
<td>Tin plated</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Insulator</td>
<td>LCP</td>
<td>Natural</td>
<td>UL94V-0</td>
</tr>
<tr>
<td>Crimp contact</td>
<td>Insulator</td>
<td>Copper Alloy</td>
<td>White</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Contact</td>
<td>Brass</td>
<td>Gold plated</td>
<td></td>
</tr>
<tr>
<td>Short pin</td>
<td>Insulator</td>
<td>PBT</td>
<td>White</td>
<td>UL94V-0</td>
</tr>
<tr>
<td></td>
<td>Contact</td>
<td>Brass</td>
<td>Gold plated</td>
<td></td>
</tr>
<tr>
<td>Crimp case</td>
<td>Insulator</td>
<td>PBT</td>
<td>White</td>
<td>UL94V-0</td>
</tr>
<tr>
<td>Crimp contact</td>
<td>Contact</td>
<td>Phosphor bronze</td>
<td>Gold plated</td>
<td></td>
</tr>
</tbody>
</table>
## Product Number Structure

Refer to the chart below when determining the product specifications from the product number. Please select from the product numbers listed in this catalog when placing orders.

### Receptacle

<table>
<thead>
<tr>
<th>DF</th>
<th>59</th>
<th># - *</th>
<th>S - *</th>
<th>V</th>
</tr>
</thead>
</table>

- **Series Name**: DF
- **Series No.**: 59
- **Pitch**: Single contact type
- **Termination form**: SMT straight type (B-to-B type)
- **Number of contacts**: 1, 2, 3, 4
- **Type of connector**: S: Receptacle

### Plug

<table>
<thead>
<tr>
<th>DF</th>
<th>59</th>
<th># - *</th>
<th>P - *</th>
<th>FC</th>
</tr>
</thead>
</table>

- **Series Name**: DF
- **Series No.**: 59
- **Pitch**: DF59: 2mm (4mm: Without the central contact)
- **Termination form**: PCFA: Plug crimping contact·Reel contact·Gold plating
- **Number of contacts**: 2, 3, 4
- **Type of connector**: P: Plug
- **Pitch**: 2mm
- **Termination form**: FC: Floating

### Short-Circuit pin

<table>
<thead>
<tr>
<th>DF</th>
<th>59</th>
<th>*</th>
<th>P - 2</th>
<th>SP</th>
</tr>
</thead>
</table>

- **Series Name**: DF
- **Series No.**: 59
- **Pitch**: 2mm
- **Termination form**: SP: Short Pin
- **Number of contacts**: 2, 3, 4
- **Type of connector**: P: Plug

### Crimp Socket

<table>
<thead>
<tr>
<th>DF</th>
<th>59</th>
<th>*</th>
<th>P - 2</th>
<th>C</th>
</tr>
</thead>
</table>

- **Series Name**: DF
- **Series No.**: 59
- **Pitch**: 2mm
- **Termination form**: C: Crimp case
- **Number of contacts**: 2, 3, 4
- **Type of connector**: P: Plug

### Contact (W-to-B)

<table>
<thead>
<tr>
<th>DF</th>
<th>59</th>
<th>M - 2224</th>
<th>PCF</th>
</tr>
</thead>
</table>

- **Series Name**: DF
- **Series No.**: 59
- **Form Type/Package Type/Plating type**: PCFA: Plug crimping contact·Reel contact·Gold plating
- **Applicable Wire**: 22: 22 AWG
- **Number of contacts**: 2, 3, 4
- **Type of connector**: M: Single contact type (W-to-B M=micro)
- **Applicable Wire**: 22: 22 to 24 AWG
- **Pitch**: 2mm
- **Termination form**: C: Crimp case
- **Applicable Wire**: 26: 26 to 28 AWG
DF59 Series 2mm Pitch, Multi Functional Connector System (Floating [Board-to-Board], Swing-Lock [Wire-to-Board], Short-Circuit Pin)

### Straight Receptacle (SMT)

![Image of Straight Receptacle (SMT)]

- **Recommended PCB Dimensions (t=1.6mm)**
  - **Unreeling Direction**
  - **Packaging Dimensions**
  - **[Specification No.]**
    - (51) : Gold plating, emboss packaging

<table>
<thead>
<tr>
<th>Part No.</th>
<th>HRS No.</th>
<th>No. of contacts</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
</tr>
</thead>
<tbody>
<tr>
<td>DF59-2S-2V(51)</td>
<td>667-0001-0 51</td>
<td>2</td>
<td>7.2</td>
<td>5.3</td>
<td>2.0</td>
<td>6.0</td>
<td>6.62</td>
</tr>
<tr>
<td>DF59-3S-2V(51)</td>
<td>667-0002-3 51</td>
<td>3</td>
<td>9.2</td>
<td>7.3</td>
<td>4.0</td>
<td>8.0</td>
<td>8.62</td>
</tr>
<tr>
<td>DF59-4S-2V(51)</td>
<td>667-0003-6 51</td>
<td>4</td>
<td>11.2</td>
<td>9.3</td>
<td>6.0</td>
<td>10.0</td>
<td>10.62</td>
</tr>
<tr>
<td>DF59-2S-4V(51)</td>
<td>667-0021-8 51</td>
<td>2*</td>
<td>9.2</td>
<td>7.3</td>
<td>4.0</td>
<td>8.0</td>
<td>8.62</td>
</tr>
</tbody>
</table>

*DF59-2S-4V(51) is made by removing the middle pin of DF59-3S-2V(51) at the factory.*

Note: Please order in full reel quantities. (2,000 pcs/reel)

### Floating Plug

![Image of Floating Plug]

- **[Specification No.]**
  - (50) : Gold plating, tray packaging

<table>
<thead>
<tr>
<th>Part No.</th>
<th>HRS No.</th>
<th>No. of contacts</th>
<th>A</th>
<th>B</th>
<th>Packaged Quantity/Tray</th>
</tr>
</thead>
<tbody>
<tr>
<td>DF59-2P-2FC(50)</td>
<td>667-0006-4 50</td>
<td>2</td>
<td>7.2</td>
<td>2.0</td>
<td>50</td>
</tr>
<tr>
<td>DF59-3P-2FC(50)</td>
<td>667-0007-7 50</td>
<td>3</td>
<td>9.2</td>
<td>4.0</td>
<td></td>
</tr>
<tr>
<td>DF59-4P-2FC(50)</td>
<td>667-0008-0 50</td>
<td>4</td>
<td>11.2</td>
<td>6.0</td>
<td></td>
</tr>
<tr>
<td>DF59-2P-4FC(50)</td>
<td>667-0020-5 50</td>
<td>2*</td>
<td>9.2</td>
<td>4.0</td>
<td></td>
</tr>
</tbody>
</table>

*DF59-2P-4FC(50) is made by removing the middle pin of DF59-3P-2FC(50) at the factory.*

Note: Please order in full tray quantities. (50 pcs/tray)
### Short-Circuit Pin

[Image of Short-Circuit Pin]

<table>
<thead>
<tr>
<th>Part No.</th>
<th>HRS No.</th>
<th>No. of contacts</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>Packaged Quantity/Tray</th>
</tr>
</thead>
<tbody>
<tr>
<td>DF59-2P-2SP(50)</td>
<td>667-0017-050</td>
<td>2</td>
<td>7.2</td>
<td>5.9</td>
<td>2.0</td>
<td>100</td>
</tr>
<tr>
<td>DF59-3P-2SP(50)</td>
<td>667-0018-350</td>
<td>3</td>
<td>9.2</td>
<td>7.9</td>
<td>4.0</td>
<td></td>
</tr>
<tr>
<td>DF59-4P-2SP(50)</td>
<td>667-0046-950</td>
<td>4</td>
<td>11.2</td>
<td>9.9</td>
<td>6.0</td>
<td></td>
</tr>
</tbody>
</table>

**Note 1:** Please order in full tray quantities.

**Note 2:** For 4 pos. type contact No.1 and 2, No.3 and 4 are connected respectively.

### Crimp Socket

[Image of Crimp Socket]

<table>
<thead>
<tr>
<th>Part No.</th>
<th>HRS No.</th>
<th>No. of contacts</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
</tr>
</thead>
<tbody>
<tr>
<td>DF59-2P-2C</td>
<td>667-0011-400</td>
<td>2</td>
<td>7.2</td>
<td>5.9</td>
<td>5.2</td>
<td>2.0</td>
</tr>
<tr>
<td>DF59-3P-2C</td>
<td>667-0012-700</td>
<td>3</td>
<td>9.2</td>
<td>7.9</td>
<td>7.2</td>
<td>4.0</td>
</tr>
<tr>
<td>DF59-4P-2C</td>
<td>667-0013-000</td>
<td>4</td>
<td>11.2</td>
<td>9.9</td>
<td>9.2</td>
<td>6.0</td>
</tr>
</tbody>
</table>

**Note:** Please order in full pack quantities. (100 pcs/pack)
## Crimp contact

![Crimp contact image]

### DF59 Series
- **2mm Pitch, Multi Functional Connector System**
  - Floating [Board-to-Board]
  - Swing-Lock [Wire-to-Board]
  - Short-Circuit Pin

<table>
<thead>
<tr>
<th>Part No.</th>
<th>HRS No.</th>
<th>Packaging</th>
<th>Quantity</th>
<th>Treatment</th>
</tr>
</thead>
<tbody>
<tr>
<td>DF59-22PCFA</td>
<td>667-0016-8 00</td>
<td>Reel contact (Note 1)</td>
<td>10,000 contacts / reel</td>
<td>Gold plated</td>
</tr>
<tr>
<td>DF59-22PCA</td>
<td>667-0022-0 00</td>
<td>Bulk contact (Note 2)</td>
<td>100 contacts / pack</td>
<td></td>
</tr>
</tbody>
</table>

**Note 1**: Please order reel contacts by full reel quantities. (10,000 pcs/reel)
**Note 2**: Please order loose piece contacts in full pack. (100 pcs/pack)

### Applicable Wire (Tin plated soft copper wire)

<table>
<thead>
<tr>
<th>Conductor Size (Wire Constitution)</th>
<th>Jacket Diameter</th>
</tr>
</thead>
<tbody>
<tr>
<td>22 AWG (17 /Ø0.16mm)</td>
<td>UL1061 (Ø1.26mm)</td>
</tr>
<tr>
<td></td>
<td>UL3265 (Ø1.38mm)</td>
</tr>
</tbody>
</table>

**Note 1**: In these cases please contact Hirose Sales Representative.
  - Assemble with non-applicable wire.
  - LED application usage.

**Note 2**: The strip length is a reference value. Please make adjustments to match with dimensional specifications. Refer to the crimping quality standards (ATAD-H0504) for details.

### Recommended Wire
- UL1061, UL3265

### Strip Length
- 1.7 to 2.3mm
## Single Contact Type Straight Receptacle (SMT)

![Image of DF59S-1S-V(21)]

### Recommended PCB Dimensions (t=1.6mm)

<table>
<thead>
<tr>
<th>Part No.</th>
<th>HRS No.</th>
<th>[Specification No.]</th>
</tr>
</thead>
<tbody>
<tr>
<td>DF59S-1S-V(21)</td>
<td>667-0024-6 21</td>
<td>(21) : Tin plating, emboss packaging</td>
</tr>
</tbody>
</table>

Note: Please order in full reel quantities. (10,000 pcs/reel)

## Single Contact Type Floating Plug

![Image of DF59S-1P-FC(21)]

### Part No. HRS No. [Specification No.]

<table>
<thead>
<tr>
<th>Part No.</th>
<th>HRS No.</th>
<th>[Specification No.]</th>
</tr>
</thead>
<tbody>
<tr>
<td>DF59S-1P-FC(21)</td>
<td>667-0023-3 21</td>
<td>(21) : Tin plating, emboss packaging</td>
</tr>
</tbody>
</table>

Note: Please order in full reel quantities. (10,000 pcs/reel)

## Single Contact Slim Type Floating Plug

![Image of DF59SN-1P-FC(21)]

### Part No. HRS No. [Specification No.]

<table>
<thead>
<tr>
<th>Part No.</th>
<th>HRS No.</th>
<th>[Specification No.]</th>
</tr>
</thead>
<tbody>
<tr>
<td>DF59SN-1P-FC(21)</td>
<td>667-0028-7 21</td>
<td>(21) : Tin plating, emboss packaging</td>
</tr>
</tbody>
</table>

Note 1: Please order in full reel quantities. (10,000 pcs/reel)

Note 2: Use the special (DF59SN-1P-FC/IN-TOOL) tool for connector insertion.
DF59 Series
2mm Pitch, Multi Functional Connector System (Floating [Board-to-Board], Swing-Lock [Wire-to-Board], Short-Circuit Pin)

Single Contact Type Right Angle Receptacle (SMT)

Recommended PCB Dimensions (t=1.6mm)

Packaging Dimensions

Recommended PCB pattern (3 : 1)

Parallel Arrangement Recommended PCB Layout (5 : 1)

Recommended PCB outline

Pattern prohibition area

Vacuum area

Part No. HRS No. [Specification No.]

DF59M-1S-H(21) 667-0041-5 21 (21) : Tin plating, emboss packaging

Note 1 : Please order in full reel quantities. (10,000 pcs/reel)

Note 2 : This connector is designed to mate with Crimp contact of DF59M only. (P.8)

Single Contact Type Crimp Contact

Part No. HRS No. Applicable Wire

Recommended Wire

Jacket Diameter

Conductor Size

Wire Constitution

By Type

Quantity

Treatment

DF59M-2224PCF 667-0042-8 00 \( \phi 1.11 \text{ to } 1.26\text{mm} \)

22 AWG

17/\( \phi 0.16\text{mm} \)

Reel contact

Note 1

10,000/reel

Tin plated

Note 2

DF59M-2224PC 667-0044-3 00 \( \phi 1.26\text{mm} \)

22 AWG

17/\( \phi 0.16\text{mm} \)

Bulk contact

Note 2

100/pack

DF59M-2628PCF 667-0043-0 00 \( \phi 0.88 \text{ to } 0.98\text{mm} \)

26 AWG

7/\( \phi 0.16\text{mm} \)

Reel contact

Note 1

10,000/reel

DF59M-2628PC 667-0045-6 00 \( \phi 0.98\text{mm} \)

26 AWG

7/\( \phi 0.16\text{mm} \)

Bulk contact

Note 2

100/pack

Note 1 : Please order reel contacts by full reel quantities. (10,000 pcs/reel)

Note 2 : Please order loose piece contacts in full pack. (100 pcs/pack)

Note 3 : In these cases please contact Hirose Sales Representative.

• Assemble with non-applicable wire.

• LED application usage.

Note 4 : The strip length is a reference value. Please make adjustments to match with dimensional specifications.

Refer to the crimping quality standards (ATAD-H0778) for details.
DF59 Series 2mm Pitch, Multi Functional Connector System (Floating [Board-to-Board], Swing-Lock [Wire-to-Board], Short-Circuit Pin)

### Applicable Crimping Tool

<table>
<thead>
<tr>
<th>Types</th>
<th>Part No.</th>
<th>HRS No.</th>
<th>Applicable Contact</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Applicator</td>
<td>AP105-DF59-22P</td>
<td>901-4619-8</td>
<td>DF59-22PCFA</td>
<td></td>
</tr>
<tr>
<td></td>
<td>AP105-DF59M-2244P</td>
<td>901-4638-2</td>
<td>DF59M-2224PCF</td>
<td></td>
</tr>
<tr>
<td></td>
<td>DHS867200H-UP</td>
<td>-</td>
<td>DF59M-2224PCF</td>
<td>(Note 2) Manufactured by Japan Automatic Machine Co., Ltd.</td>
</tr>
<tr>
<td></td>
<td>AP105-DF59M-2628P</td>
<td>901-4639-5</td>
<td>DF59M-2628PCF</td>
<td>(Note 2) Manufactured by Japan Automatic Machine Co., Ltd.</td>
</tr>
<tr>
<td></td>
<td>DHS867300H-UP</td>
<td>-</td>
<td>DF59M-2628PCF</td>
<td></td>
</tr>
<tr>
<td>Press Unit</td>
<td>CM-105C</td>
<td>901-0001-0</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hand Tool</td>
<td>HT801/DF59-22P</td>
<td>550-0404-7</td>
<td>DF59-22PCA</td>
<td></td>
</tr>
<tr>
<td></td>
<td>HT801/DF59M-2244P</td>
<td>550-0420-3</td>
<td>DF59M-2224PC</td>
<td>UL10368 AWG#22, 24 Only</td>
</tr>
<tr>
<td></td>
<td>HT801/DF59M-2628P</td>
<td>550-0421-6</td>
<td>DF59M-2628PC</td>
<td>UL10368 AWG#22, 28 Only</td>
</tr>
<tr>
<td>Hand Tool</td>
<td>DF-C-PO(B)</td>
<td>550-0179-2</td>
<td>DF59-22PCFA</td>
<td></td>
</tr>
<tr>
<td></td>
<td>DF-C-PO(A)</td>
<td>550-0170-8</td>
<td>DF59M Series</td>
<td></td>
</tr>
<tr>
<td>Extraction Tool</td>
<td>DF59SN-1P-FC/IN-TOOL</td>
<td>667-0040-2</td>
<td>DF59SN-1P-FC</td>
<td></td>
</tr>
</tbody>
</table>

Note 1: Customers are strongly encouraged to utilize HRS application tooling or tooling created by a Hirose tooling partner. Hirose assumes no liability for customers using tooling from non-recognized sources.

Note 2: Please contact Japan Automatic Machine Co., Ltd. (hereinafter J.A.M.) through their website regarding crimping issues when using applicators manufactured by J.A.M. URL http://www.jam-net.co.jp

### Mating Dimensions

#### Board-to-board connection (floating plug)

[Standard]

- **Contact portion**: (17.1)
- **Lock portion**: (2.8)
- **Contact portion**: (0.5)
- **Contact portion**: (2.7)
- **Contact portion**: (21.6)
- **Contact portion**: (1.18)
- **Contact portion**: (0.5)
- **Contact portion**: (18.6)
- **Contact portion**: (1.7)
- **Contact portion**: (17.7)
- **Contact portion**: (1.2)
- **Contact portion**: (11.5)

#### Single contact type

- **Contact portion**: (1.5)
- **Contact portion**: (2.7)
- **Contact portion**: (1.18)
- **Contact portion**: (0.5)
- **Contact portion**: (18.6)
- **Contact portion**: (1.7)
- **Contact portion**: (17.7)
- **Contact portion**: (1.2)
- **Contact portion**: (11.5)

#### Single contact slim type

- **Contact portion**: (7.95)
- **Contact portion**: (2.48)

#### Short-circuit pin connection

- **Contact portion**: (7.95)
- **Contact portion**: (2.48)

#### Wire-to-Board connection

[Standard]

- **Contact portion**: (4.6)
- **Contact portion**: (2.2)
- **Contact portion**: (2.6)

#### Single contact type

- **Contact portion**: (5.9)
- **Contact portion**: (2.2)
- **Contact portion**: (2.6)
### Operating Precautions

<table>
<thead>
<tr>
<th>1. Recommended Temperature Profile</th>
<th><img src="chart.png" alt="Temperature Profile Diagram" /></th>
</tr>
</thead>
<tbody>
<tr>
<td>(Lead-free soldering possible)</td>
<td><strong>Recommended Temperature Profile</strong></td>
</tr>
<tr>
<td></td>
<td>1. Peak Temperature: MAX 250°C</td>
</tr>
<tr>
<td></td>
<td>2. Heated Area: 220°C or above, within 60 sec.</td>
</tr>
<tr>
<td></td>
<td>3. Pre-heating Area: 150 to 180°C, 90 to 120 sec.</td>
</tr>
<tr>
<td></td>
<td>4. Number of Times: within 2 times</td>
</tr>
<tr>
<td></td>
<td><strong>Precautions</strong></td>
</tr>
<tr>
<td></td>
<td>■ When inserting crimp-type (solderless) terminals to crimping (solderless) sockets, to maintain reliable performance, please do not insert obliquely.</td>
</tr>
<tr>
<td></td>
<td>■ DO NOT mate/un-mate a non-terminated plug with a non-mounted receptacles. This may lead to damage or deformation of the contacts.</td>
</tr>
<tr>
<td></td>
<td>■ Please note that pulling on the wires or cable during un-mating may cause damage.</td>
</tr>
<tr>
<td></td>
<td>■ DO NOT apply flux to the contact terminals when hand soldering the receptacle to the board. Flux can wick into the electrical contact areas and may lead to connection failures.</td>
</tr>
<tr>
<td></td>
<td>■ Slight discoloration on the insulating materials will not affect form, fit or function of the connectors.</td>
</tr>
<tr>
<td></td>
<td>■ Please refer to the following for the points for proper handling regarding mating/unmating operations.</td>
</tr>
<tr>
<td></td>
<td>“DF59 Insertion and Removal Manual”</td>
</tr>
<tr>
<td></td>
<td>“DF59S Insertion and Removal Manual” ATAD-H0651</td>
</tr>
<tr>
<td></td>
<td>“DF59SN Insertion and Removal Manual” ATAD-H0719</td>
</tr>
<tr>
<td></td>
<td>“DF59M Operation manual” ATAD-H0779</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>2. Recommended Hand Solder Conditions</th>
<th>Soldering iron temperature: 350 ± 10°C, soldering time: within 3 seconds</th>
</tr>
</thead>
<tbody>
<tr>
<td>3. Recommended Screen Thickness, Open Ratio (Pattern Area Ratio)</td>
<td>Thickness 0.1mm, Open ratio: 100%</td>
</tr>
<tr>
<td>4. Warpage of PC board</td>
<td>Maximum of 0.02mm at the connector center, with both ends of the connector as reference points.</td>
</tr>
<tr>
<td>5. Cleaning Condition</td>
<td>Cleaning with IPA is possible. (Cleaning is not recommended. In case of cleaning, please evaluate if it causes a decrease in the performance which includes mechanical operation and environmental resistance.)</td>
</tr>
</tbody>
</table>

[Applicable Conditions]

1. Peak Temperature: MAX 250°C
2. Heated Area: 220°C or above, within 60 sec.
3. Pre-heating Area: 150 to 180°C, 90 to 120 sec.
4. Number of Times: within 2 times

*Measured at contact lead area

Please be noted that the reflow condition may vary depending on soldering paste type, manufacturer of soldering material, board size, as well as conditions of other mounting materials.

(*1) Above temperature profile is our recommended value.
MEMO: