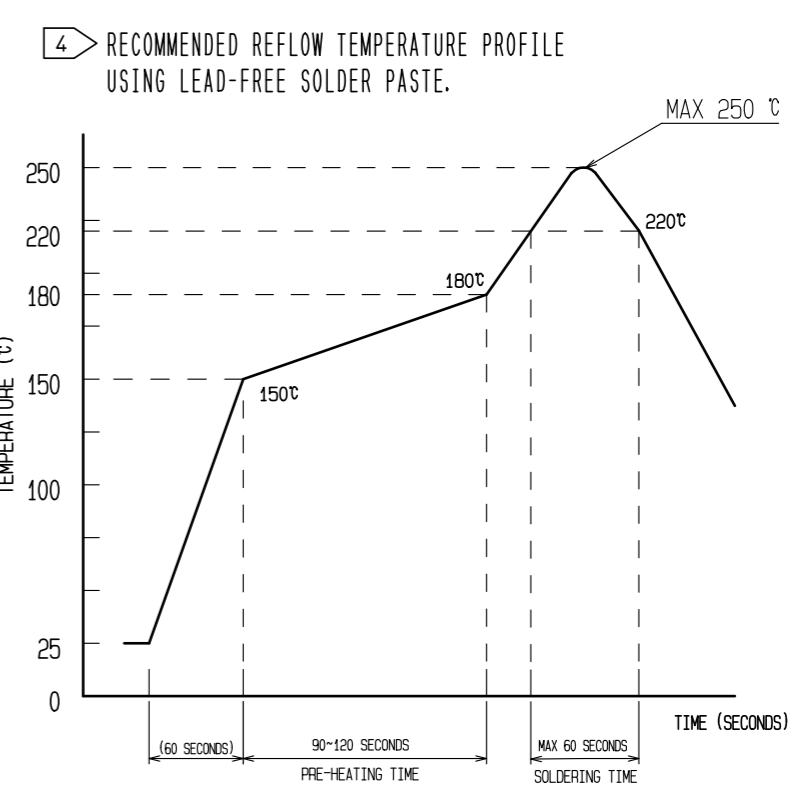
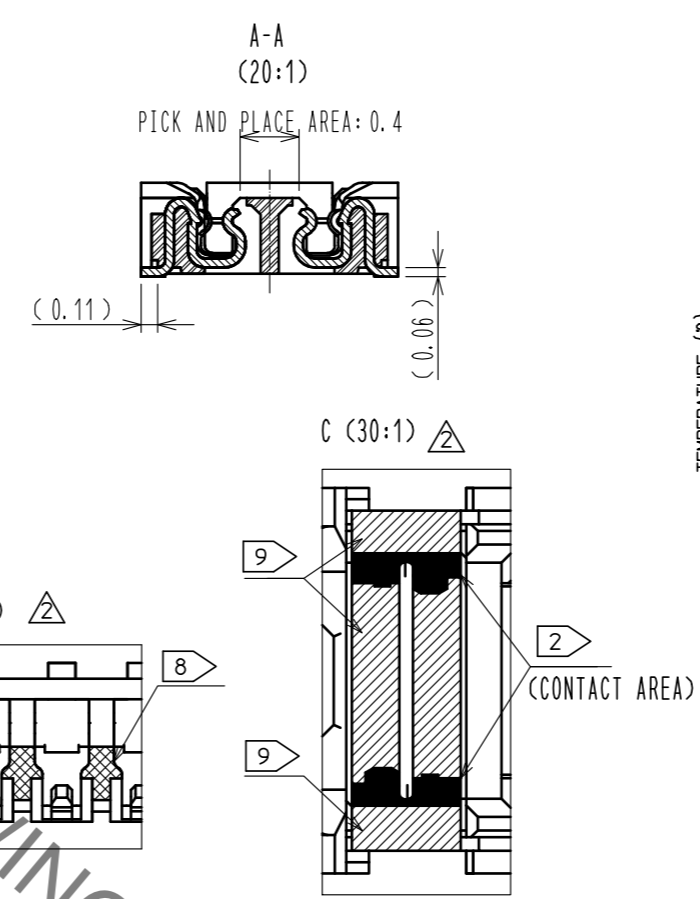
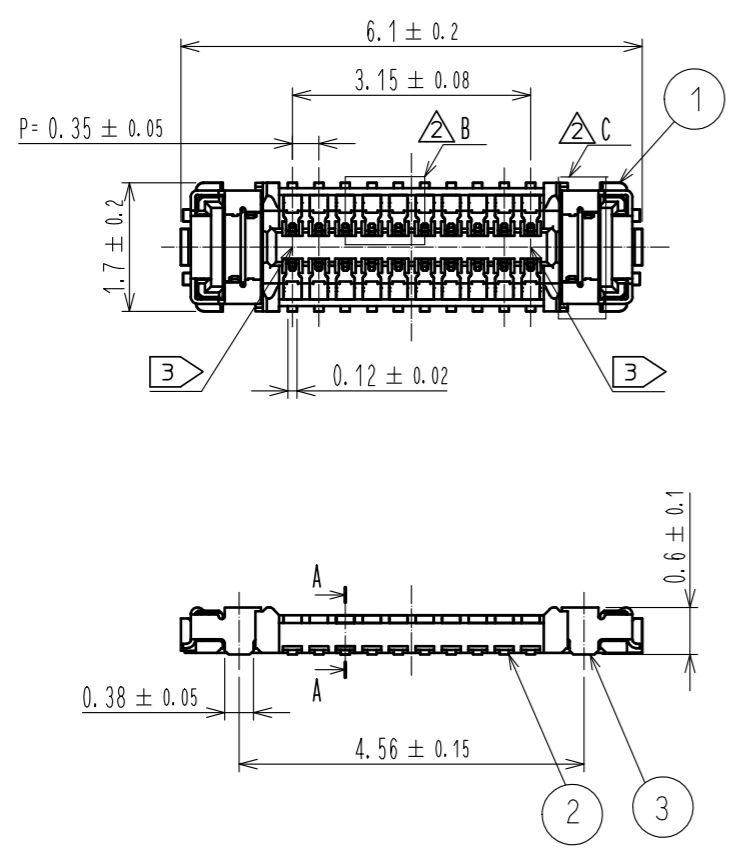
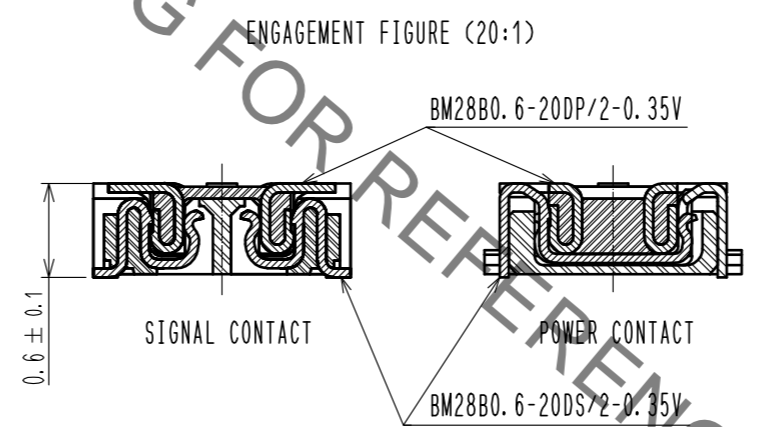


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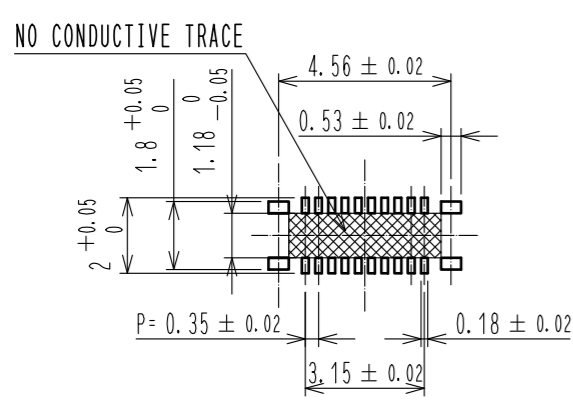
REFLOW METHOD: IR REFLOW  
 NUMBER OF REFLOW CYCLES: 2 CYCLES MAX.  
 1) REFLOW TIME  
 DURATION ABOVE 220°C: 60 SEC MAX.  
 (PEAK TEMPERATURE: 250°C MAX)  
 2) PRE-HEAT TIME  
 PRE-HEAT TEMPERATURE (MIN): 150°C  
 PRE-HEAT TEMPERATURE (MAX): 180°C  
 PRE-HEAT TIME: 90-120 SEC.

NOTE 1. ALL LEAD CO-PLANARITY SHALL BE 0.08mm MAX.  
 2 CONTACT PLATING SPECIFICATIONS  
 CONTACT AREA : GOLD 0.05 μm MIN  
 SMT LEAD : GOLD 0.05 μm MIN  
 UNDER PLATING : NICKEL 1 μm MIN  
 (SURFACE : SEALING)  
 3 CAV NO. AND HRS MARK EXIST IN THE INDICATED POSITION

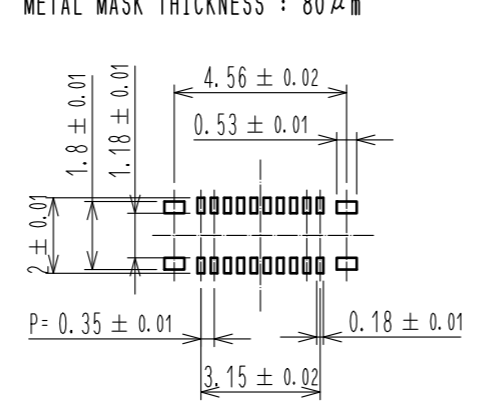


4 THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE, THEREFORE, A THOROUGH EVALUATION OF MOUNTING COONDITION IS REQUIRED PRIOR TO PRODUCTION. TEPERATURE IS MEASURED AT CONTACT LEAD.  
 5. PLEASE CONTACT US IN CASE YOU WILL MAKE DIFFERENT SETTINGS FROM OUR RECOMMENDATION.  
 6. THIS PRODUCT SATISFIES HALOGEN FREE REQUIREMENTS DEFINED AS 900ppm MAXIMUM CHLORINE, 900ppm MAXIMUM BROMINE, AND 1500ppm MAXIMUM TOTAL OF CHLORINE AND BROMINE.  
 7. THIS PRODUCT COMPLY WITH RoHS.  
 8 WELD LINE APPEARS IN THE INDICATED POSITION.  
 9 NO GOLD PLATING IS ACCEPTABLE FOR THIS AREA.

◆ RECOMMENDED PCB LAYOUT



◆ RECOMMENDED METAL MASK DIMENSIONS  
 METAL MASK THICKNESS : 80 μm



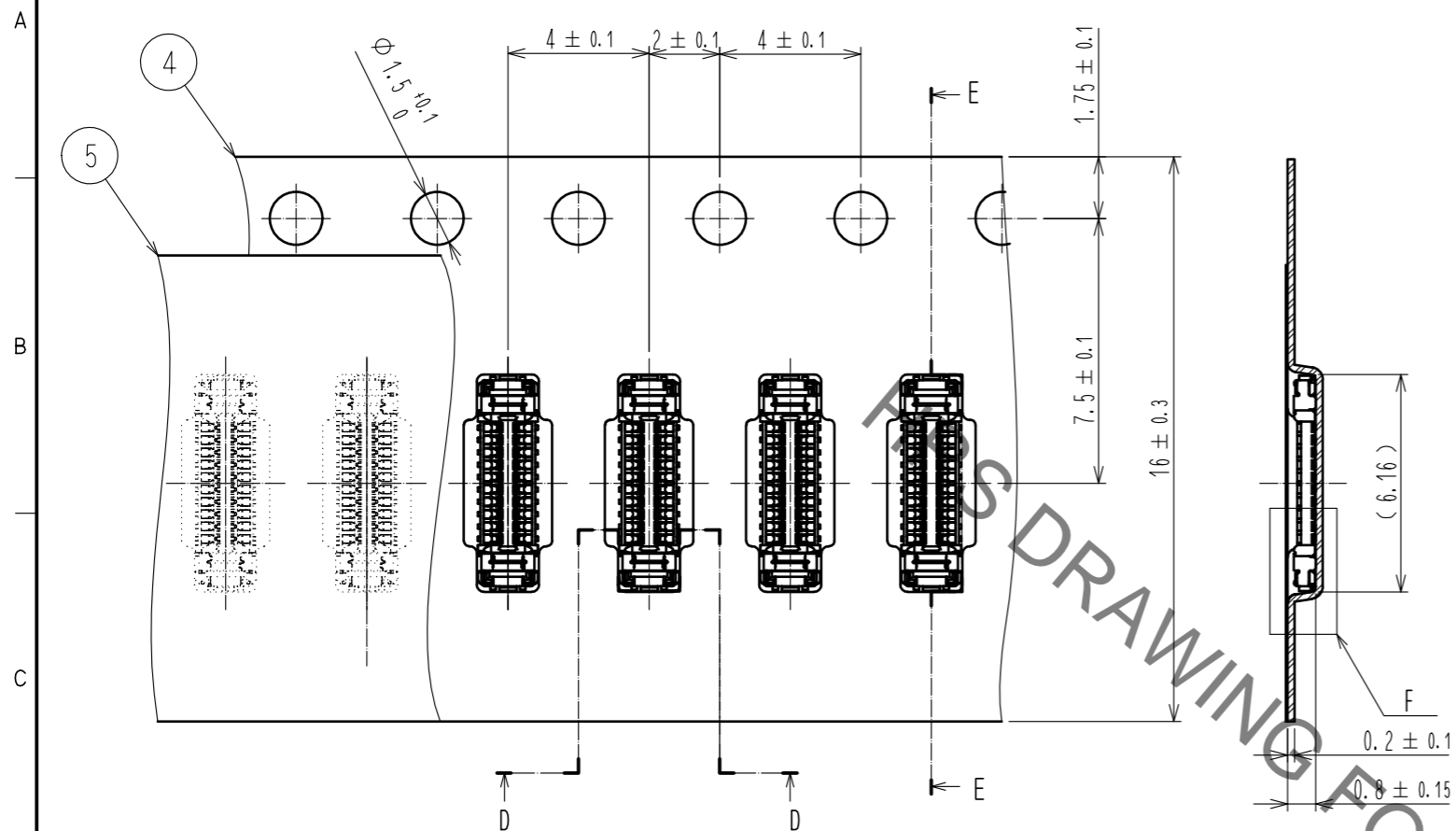
4	PS	CLEAR (EMBOSSD CARRIER TAPE)			
3	COPPER ALLOY	2	7	PS	CLEAR (REINFORCEMENT COLLAR)
2	COPPER ALLOY	2	6	PS	BLACK (PLASTIC REEL)
1	LCP	UL94 V-0, BLACK	5	POLYESTER	CLEAR (COVER TAPE)
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
UNITS	mm	SCALE	10:1	COUNT	6
		DESCRIPTION OF REVISIONS		DESIGNED	RT. SHIMIZU
		DIS-H-00002470		CHECKED	TS. MIYAZAKI
		DATE		17.01.18	
APPROVED : MO. ISHIDA		15.07.08		DRAWING NO. EDC-365212-51-01	
CHECED : TS. MIYAZAKI		15.07.08		PART NO. BM28B0.6-20DS/2-0.35V(51)	
DESIGNED : RT. SHIMIZU		15.07.07		CODE NO. CL673-5040-0-51	
DRAWN : KR. AJITO		15.07.07		1/2	

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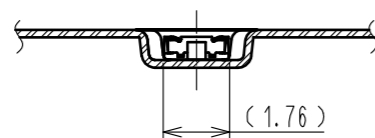
# EMBOSED CARRIER TAPE PACKAGING (5:1)

## E-E (5:1)

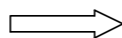
## STYLE AND DIMENSION OF REEL (FREE)



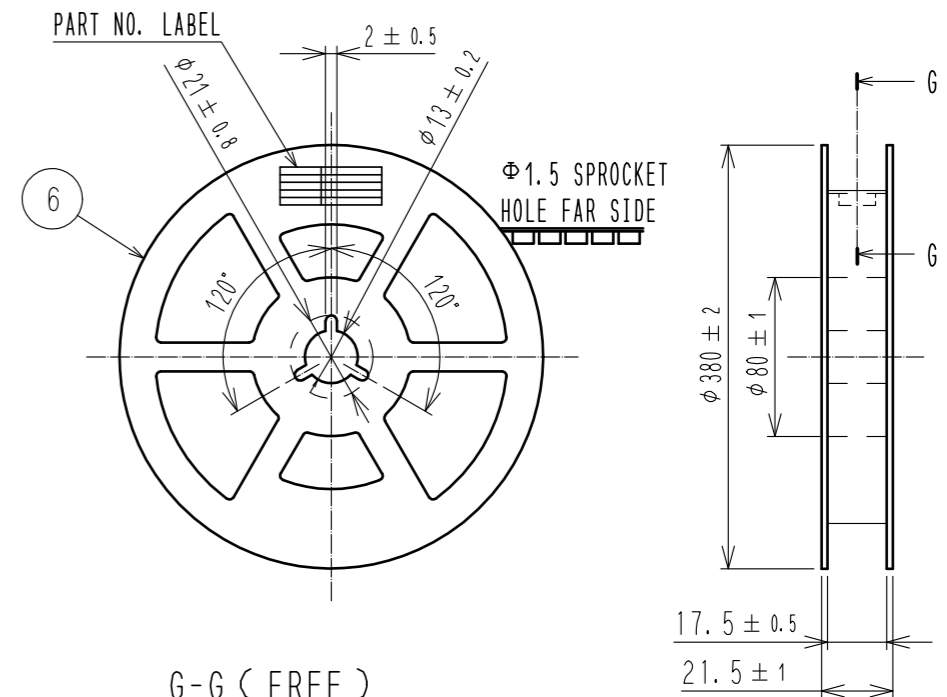
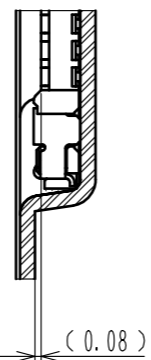
## D-D (5:1)



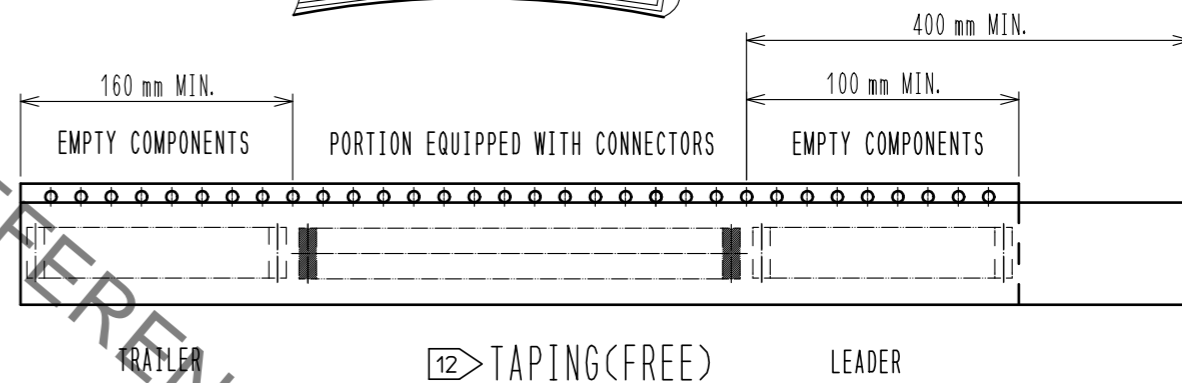
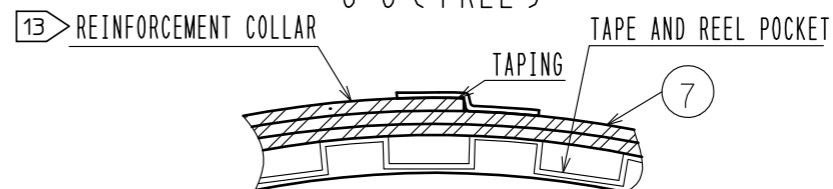
DIRECTION OF UNREELING



## F (10:1)



## G-G (FREE)



## DETAIL OF PART NO. LABEL

製造年月日	** ** *
製品コード	CL0673-****-**
製品名	BM28B0.6-**
数量	20,000
納入者	ヒロセ電機(株)

DATA OF MANUFACTURED  
CODE NO.  
PART NO.  
QUANTITY  
SUPPLIER

- 10 . PER REEL 20,000 CONNECTORS.
- 11 . THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.
- 12 . REFER TO JIS C 0806, IEC 60286-3(PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)
- 13 . AFTER PACKAGING, ROLL 2 METERS OF THE REINFORCEMENT COLLAR TO OUTER CIRCUMFERENCE OF TAPE AND REEL POCKET. AND TAPE DOWN AT THE END THE COLLAR.

<b>HRS</b>	DRAWING NO.	EDC-365212-51-01	
	PART NO.	BM28B0.6-20DS/2-0.35V(51)	
	CODE NO.	CL673-5040-0-51	$\frac{2}{2}$