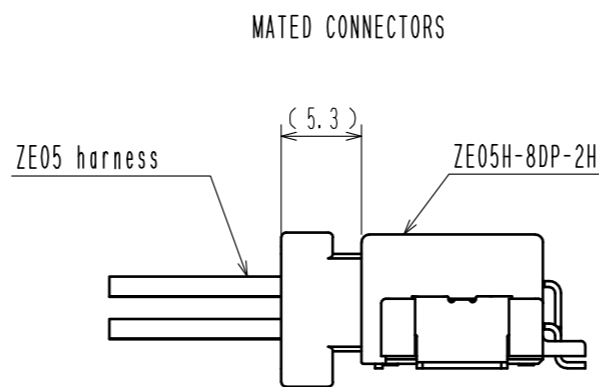
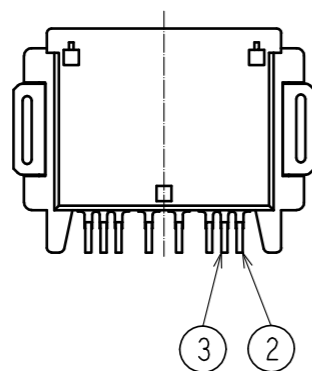
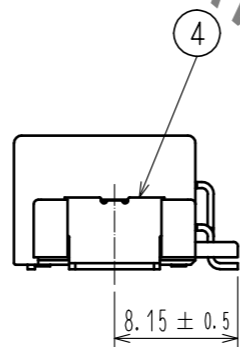
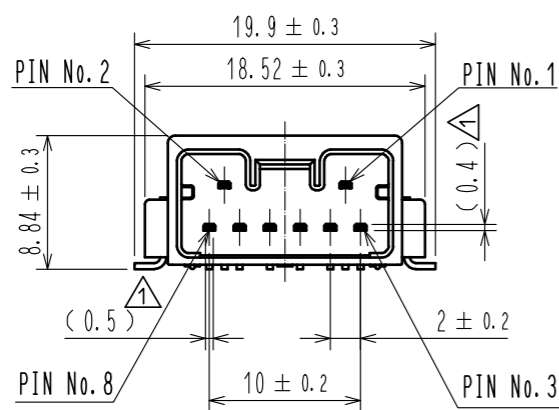
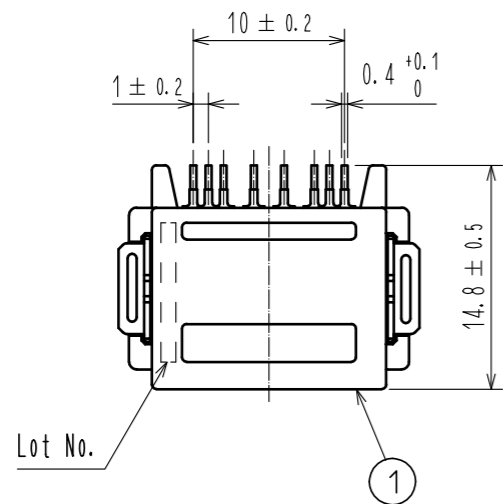
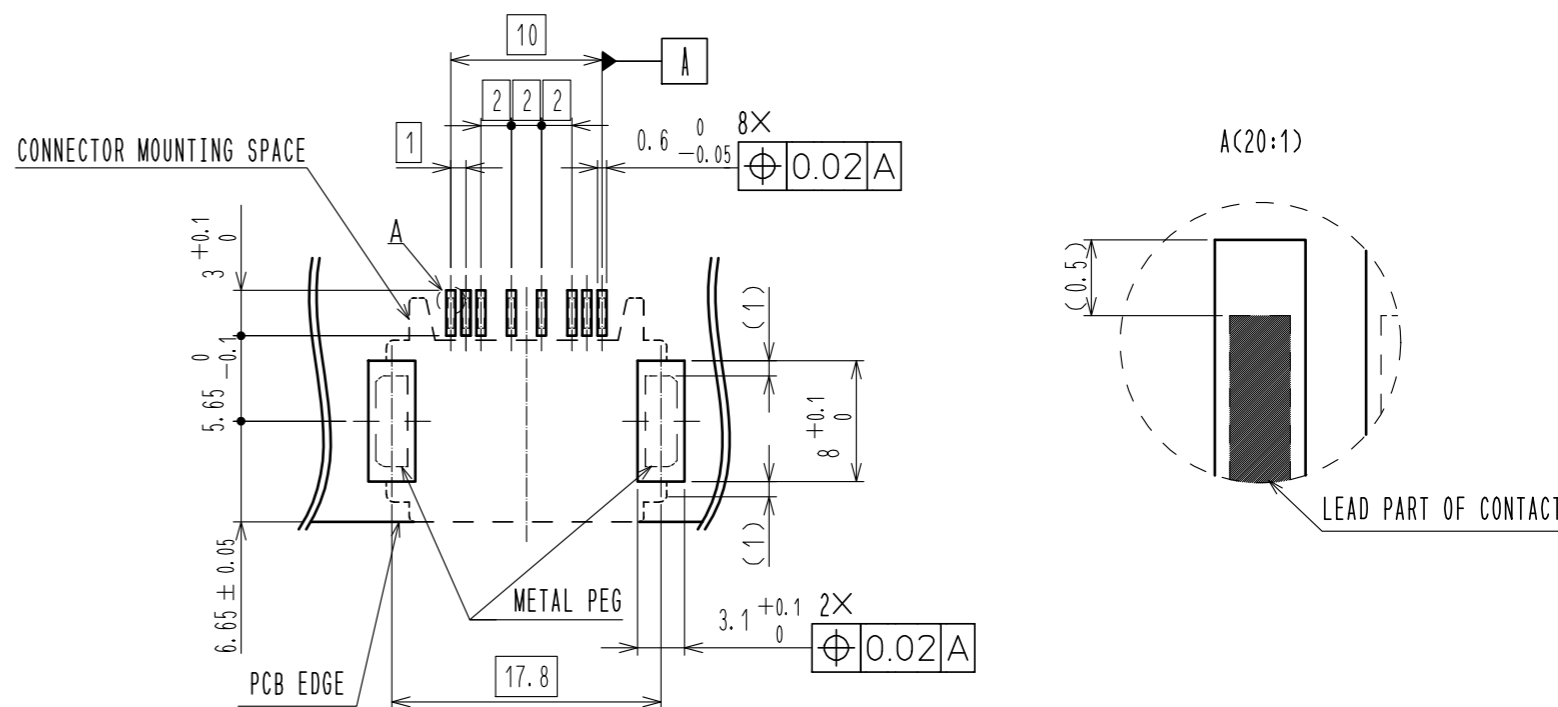


ELV, RoHS COMPLIANT

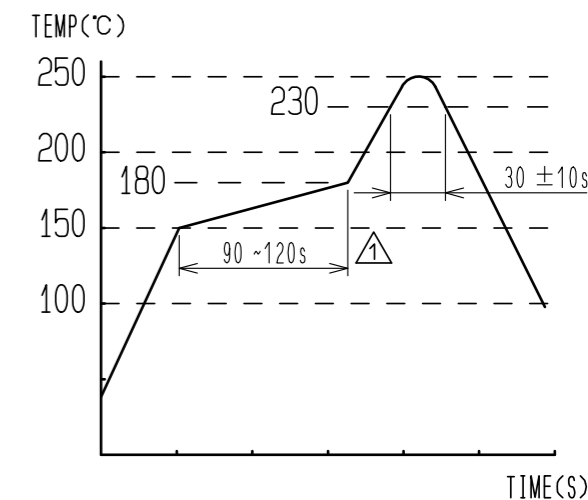


RECOMMENDED PCB PATTERN



HRS DRAWING FOR REFERENCE

- NOTE 1. RECOMMENDED TEMPERATURE PROFILE FOR REFLOW (REFER TO RIGHT FIG.) USED REFLOW SYSTEM
- : IR IN THE AIR OR NITROGEN
 - NO. OF CYCLES : 2 MAX
 - PEAK : 250°C
 - OVER 230°C : 20~40s
 - PREHEAT : 150~180°C
 - 90~120s
2. TEMPERATURE FOR SOLDERING IRON : 280~300°C WITHIN 2s
3. CO-PLANARITY SHALL BE 0.1mm MAX.
4. RECOMMENDED PCB THICKNESS IS 1.6mm.
5. RECOMMENDED SOLDER THICKNESS IS 0.15mm.



3	BRASS	SURFACE PLATING : TIN PLATING 1μm min					
		UNDER PLATING : NICKEL 1μm min	6	POLYESTER			
2	BRASS	SURFACE PLATING : TIN PLATING 1μm min	5	POLYSTYRENE			
		UNDER PLATING : NICKEL 1μm min			SURFACE PLATING : TIN PLATING 1μm min		
1	PA	BLACK UL94V-0	4	BRASS	UNDER PLATING : NICKEL 1μm min		
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS		
UNITS	mm	SCALE	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
		2 : 1	6	DIS-T-00003979	YONGMUN LEE	HH. TSUKUMO	20181119
APPROVED : HK. UMEHARA		20170906		DRAWING NO.		EDC-373531-00-00	
CHECKED : HK. UMEHARA		20170906		PART NO.		ZE05H-8DP-2H	
DESIGNED : AH. EDASHIGE		20170906		CODE NO.		CL752-2112-0-00	
DRAWN : MN. SATOH		20170906					

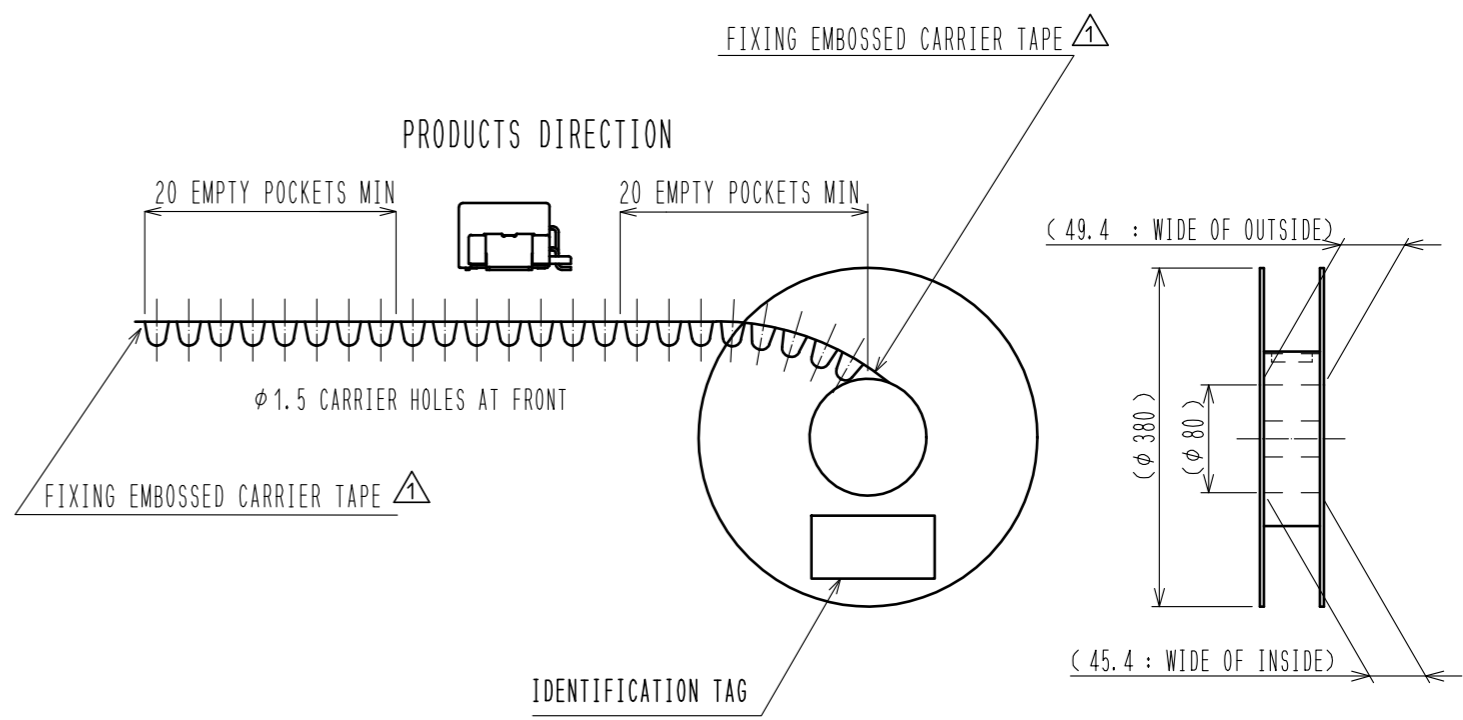
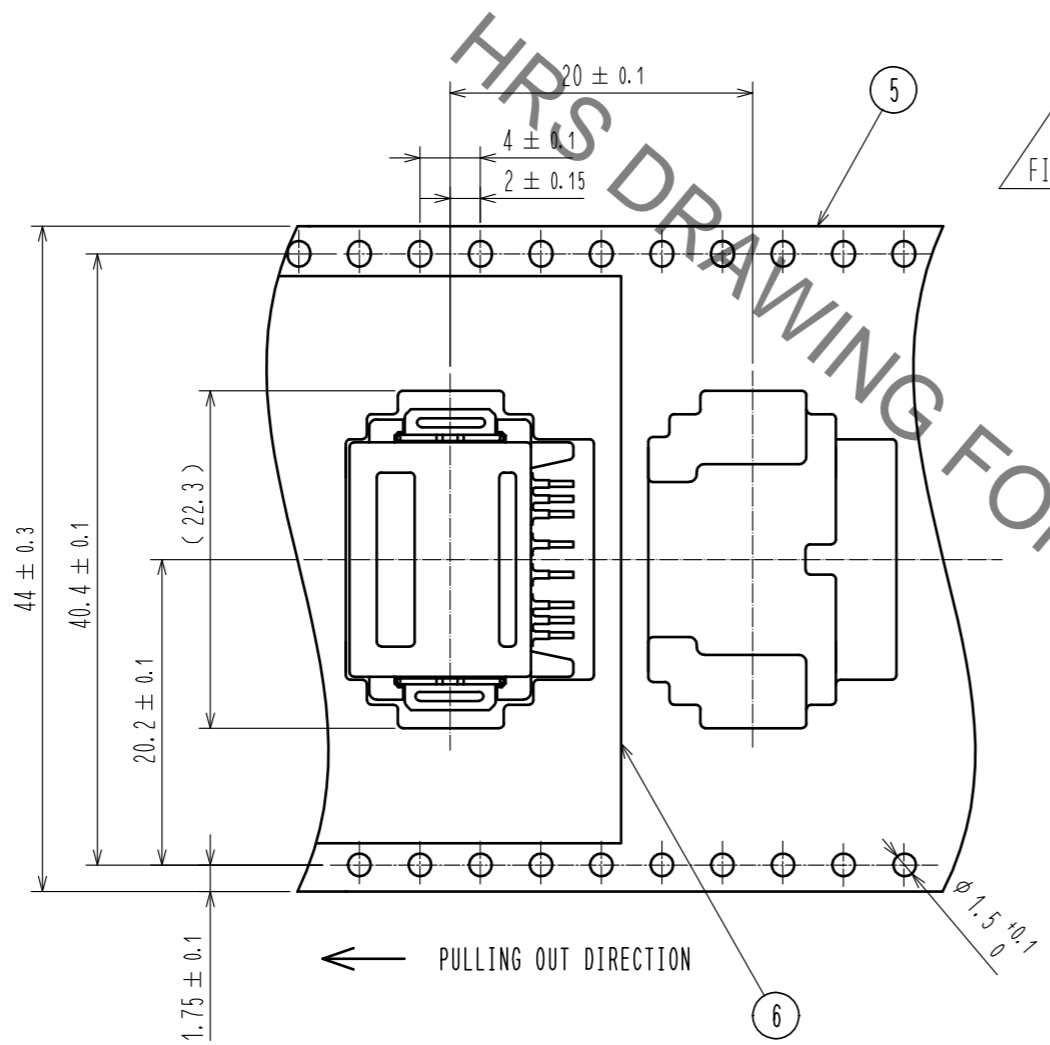
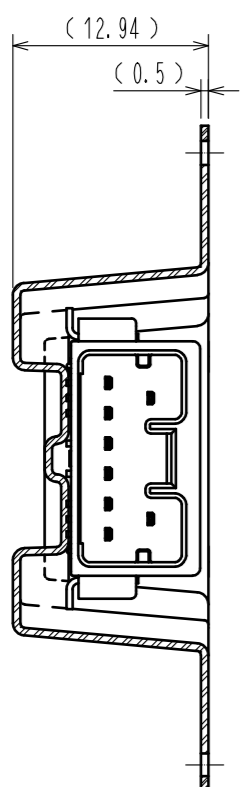
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PACKING STYLE

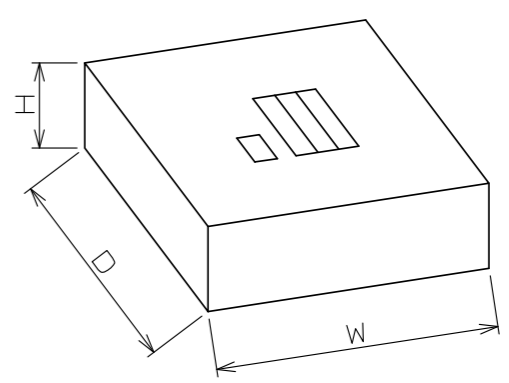
REEL DIMENSION (FREE)

PACKING STYLE DRAWING



CARDBOARD DIMENSION (FREE)

W=(405) (mm)
 D=(405) (mm)
 H=(51) (mm)



HRS DRAWING FOR REFERENCE

HRS	DRAWING NO.	EDC-373531-00-00	2/2
	PART NO.	ZE05H-8DP-2H	
	CODE NO.	CL752-2112-0-00	