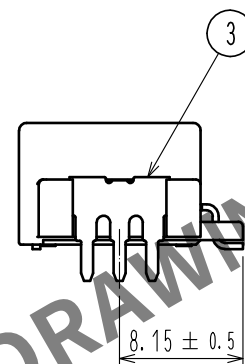
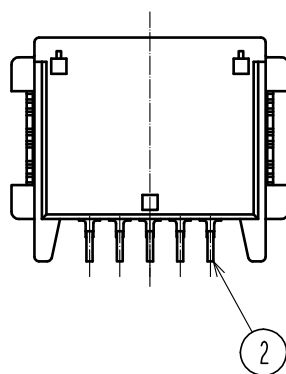
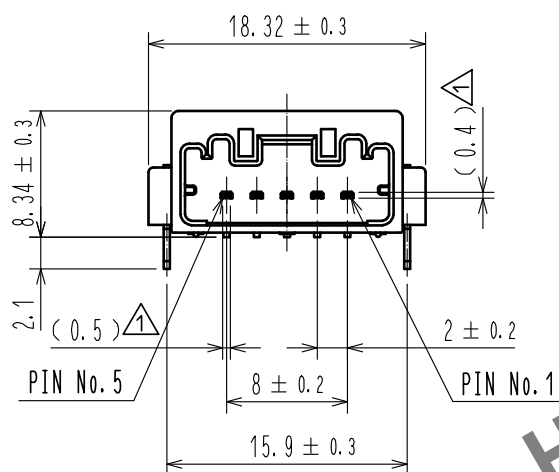
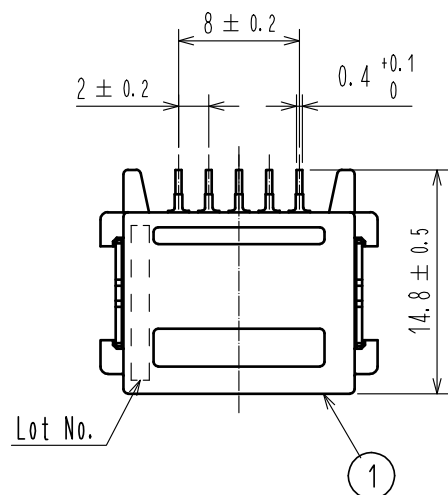
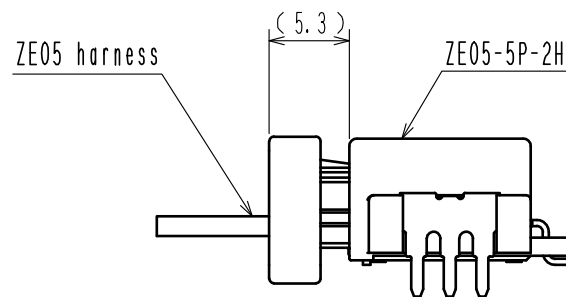


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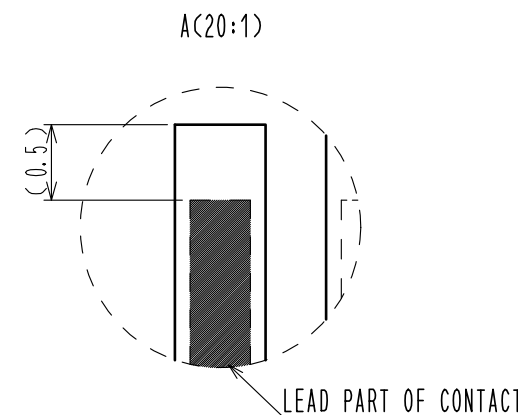
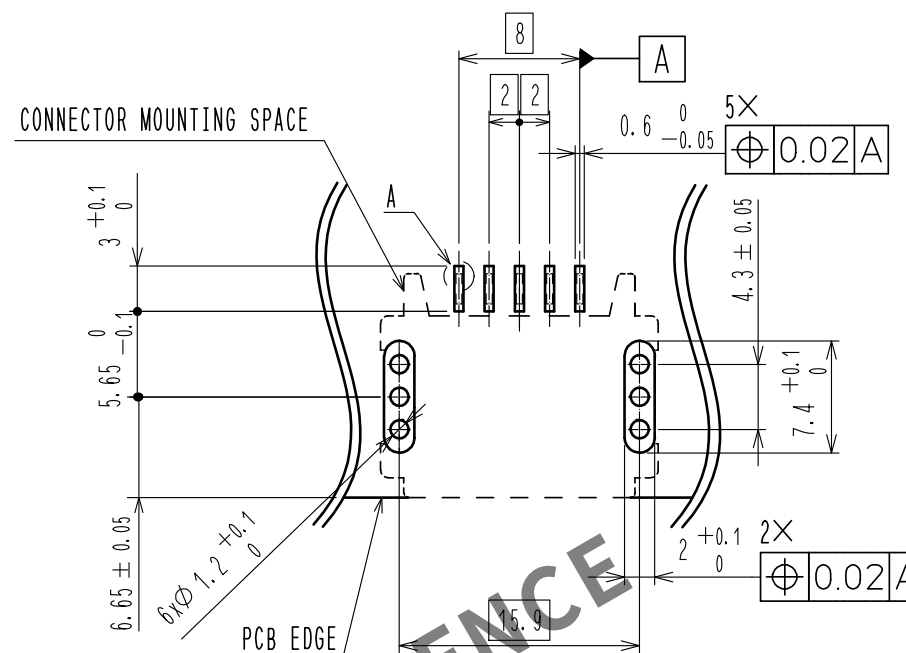
ELV, RoHS COMPLIANT



MATED CONNECTORS



RECOMMENDED PCB PATTERN



NOTE 1. RECOMMENDED TEMPERATURE PROFILE FOR REFLOW
(REFER TO RIGHT FIG.)

USED REFLOW SYSTEM

: IR IN THE AIR OR NITROGEN

NO. OF CYCLES : 2 MAX

PEAK : 250°C

OVER 230°C : 20~40s

PREHEAT : 150~180°C

90~120s

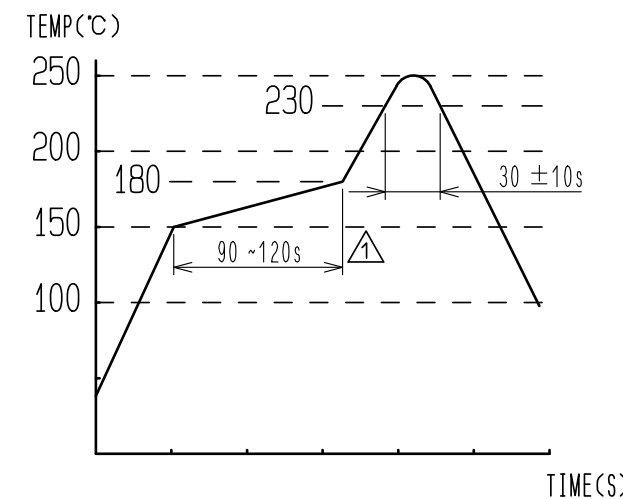
2. TEMPERATURE FOR SOLDERING IRON

: 280~300°C WITHIN 2s

3. CO-PLANARITY SHALL BE 0.1mm MAX.

4. RECOMMENDED PCB THICKNESS IS 1.6mm.

5. RECOMMENDED SOLDER THICKNESS IS 0.15mm.

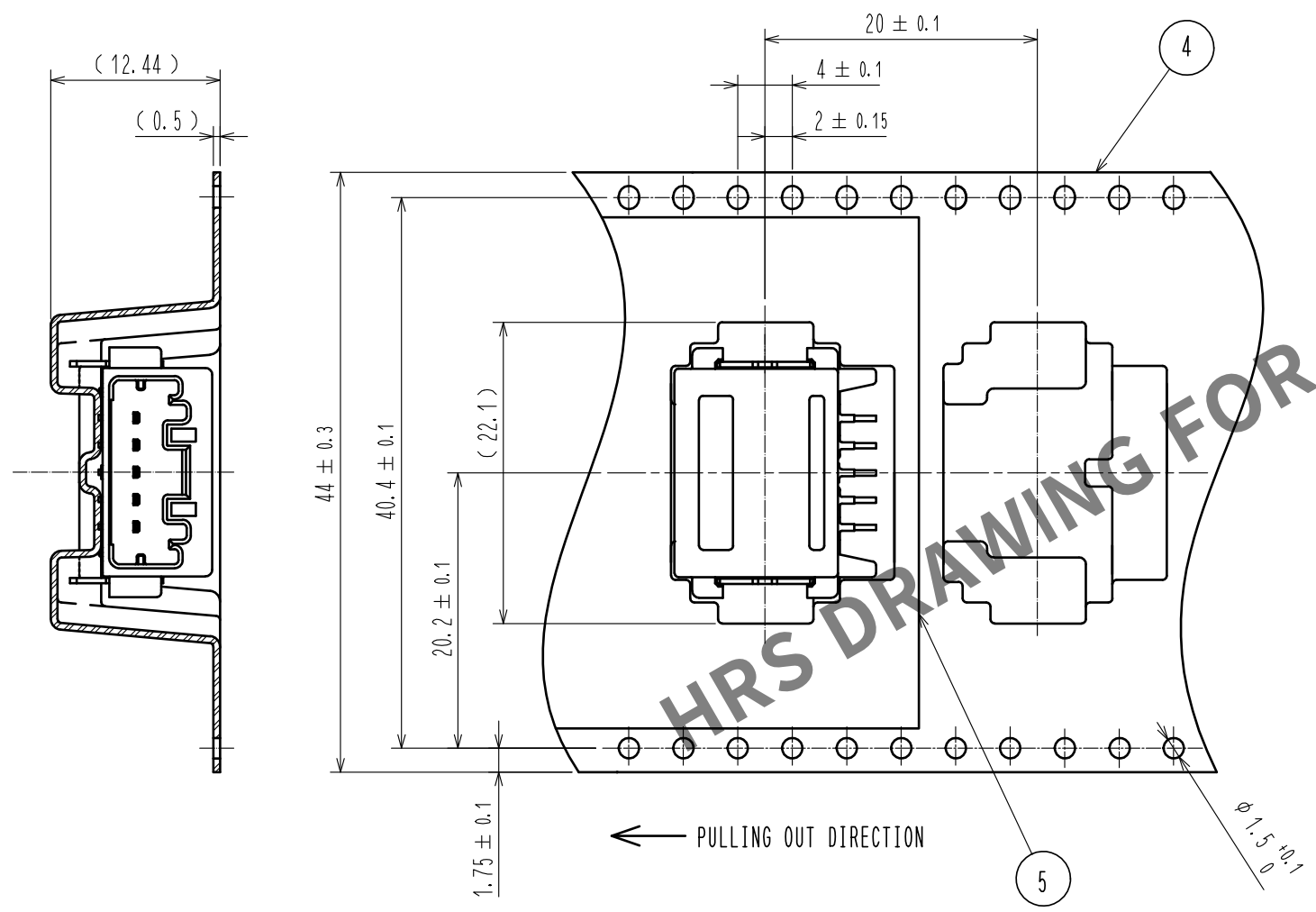


2	BRASS	SURFACE PLATING : TIN PLATING 1μm min UNDER PLATING : NICKEL 1μm min	5	POLYESTER	
			4	POLYSTYRENE	
1	PA	BLACK UL94V-0	3	BRASS	SURFACE PLATING : TIN PLATING 1μm min UNDER PLATING : NICKEL 1μm min
NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS
UNITS mm		SCALE 2 : 1	COUNT 4	DESCRIPTION OF REVISIONS DIS-T-00003979	DESIGNED YONGMUN LEE
HIROSE ELECTRIC CO., LTD.		APPROVED : HK. UMEHARA	20180906	DRAWING NO. EDC-384366-00-00	
		CHECKED : HH. TSUKUMO	20180906	PART NO. ZE05-5P-2H	
		DESIGNED : YH. MAMADA	20180905	CODE NO. CL752-2121-0-00	
		DRAWN : MN. SATOH	20180905		
				1	2

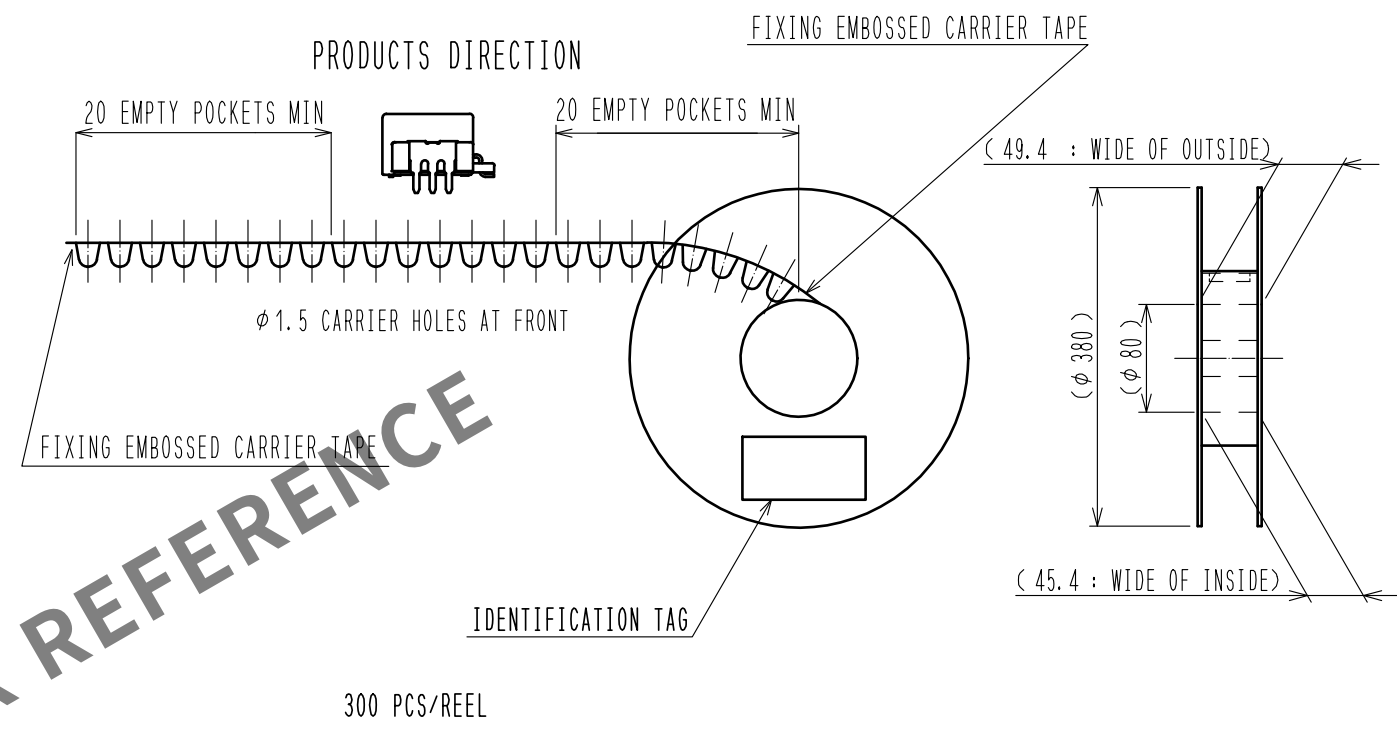
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PACKING STYLE

PACKING STYLE DRAWING

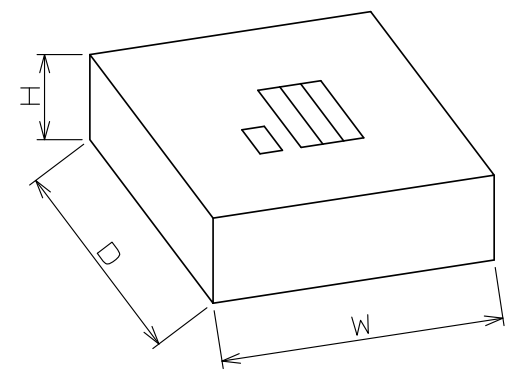


REEL DIMENSION (FREE)



CARDBOARD DIMENSION (FREE)

W=(405) (mm)
D=(405) (mm)
H= (51) (mm)



ASSEMBLY DRAWING	HRS	DRAWING NO.	EDC-384366-00-00	
		PART NO.	ZE05-5P-2H	
		CODE NO.	CL752-2121-0-00	122