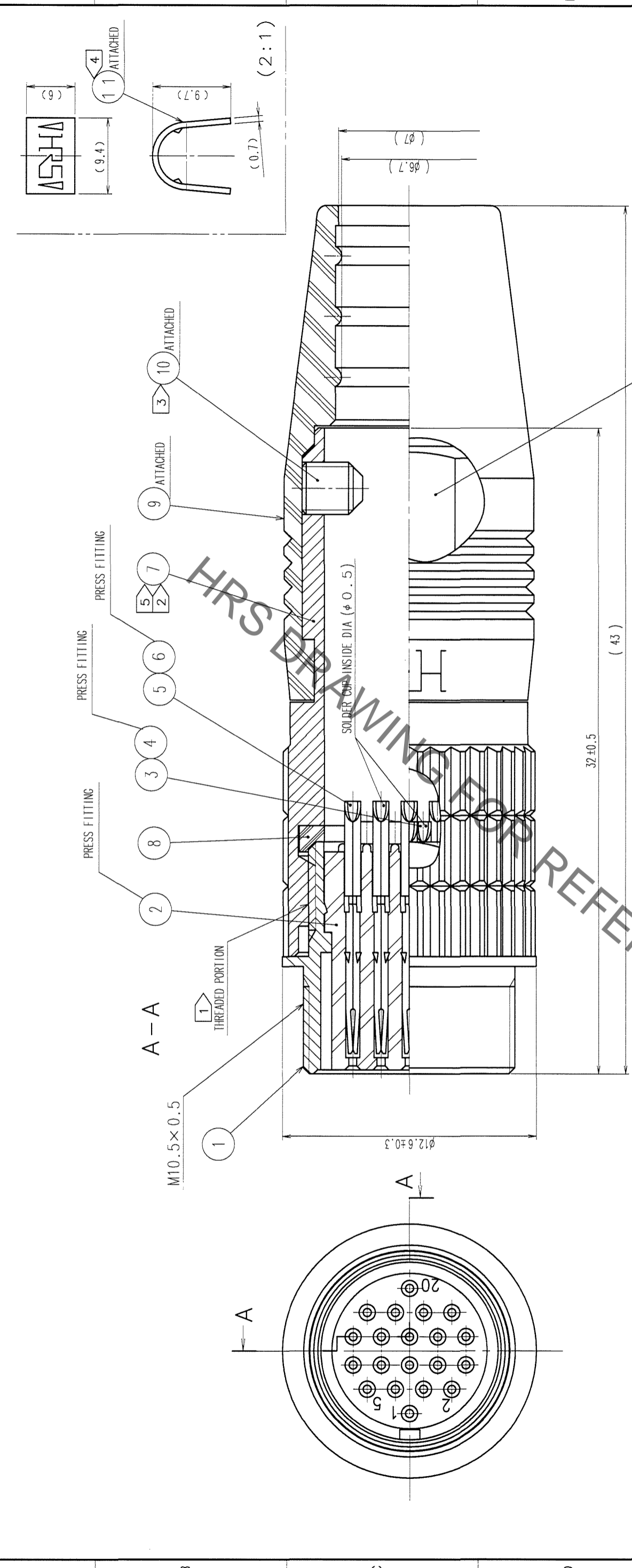


NO.	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
1					1				
2					1				
3					1				
4					1				



NOTE ① THREAD PORTION OF REF. NO. ① AND ⑦ IS APPLIED WITH PRECOATING TO PREVENT LOOSENESS. HOWEVER THE ADHESIVE EFFECTIVENESS IS DECREASED WHEN REUSED. THEREFORE, TREAD PORTION IS RECOMMENDED TO COAT WITH LOCTITE 271 MANUFACTURED BY HENKEL JAPAN OR EQUIVALENT.

② THE RECOMMENDED TIGHTENING TORQUE OF REF. NO. ⑦ TO BE 1 N · m.

③ THE TIP OF REF. NO. ⑩ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. NO. ① CLAMPED TO THE CABLE. OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF. NO. ⑩ IS 1.27mm. AND THE RECOMMENDED TIGHTENING TORQUE OF REF. NO. ⑩ TO BE 0.3 TO 0.4 N · m.

④ MANUAL CRIMPING TOOL OF REF. NO. ①: HR10A-TC- 02 (THE HOLE DIAMETER FOR CRIMPING: φ 7)

⑤ ROTATION EXAMPLES OF REF. NO. ① AND ⑦ ARE SHOWN.

⑥ CONTACT AREA: GOLD 0.2 μm min. TERMINAL AREA: GOLD FLASH UNDER PLATING: NICKEL 2 μm min.

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
7	BRASS	NICKEL PLATING	11	BRASS	
5, 6	PHOSPHOR BRONZE	⑥	10	STEEL	NICKEL PLATING (BLACK)
3, 4	PHOSPHOR BRONZE	⑥	9	EPDM	(BLACK)
2	PPS	(BLACK) UL94V-0	8	EPDM	(BLACK)
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED			

CODE NO. (OLD)	CL	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
		H. Kawachi	H. Kawachi	T. Higashimura	M. Saito	
		105.11.25	105.11.25	105.11.25	105.11.30	
DRAWING NO. EDC3-048750-73		PART NO. HR25-9TJ-20S(73)				
SCALE 5 : 1		CODE NO. CL125-0117-2-73				
UNITS mm		HIROSE ELECTRIC CO., LTD				

TO	
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