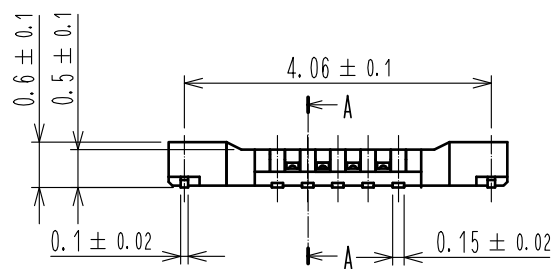
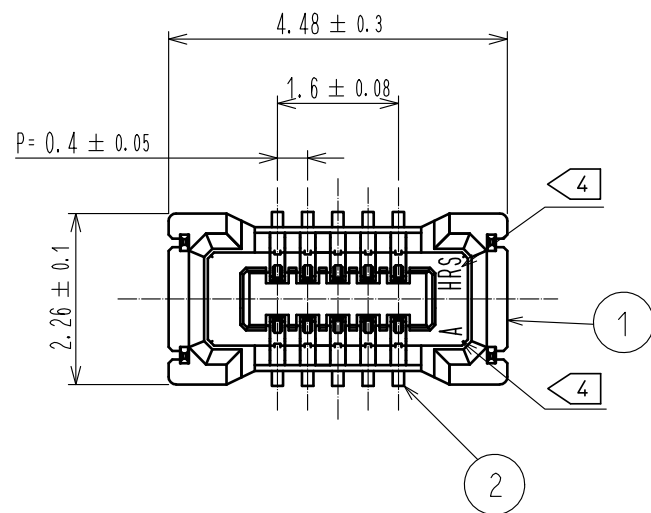
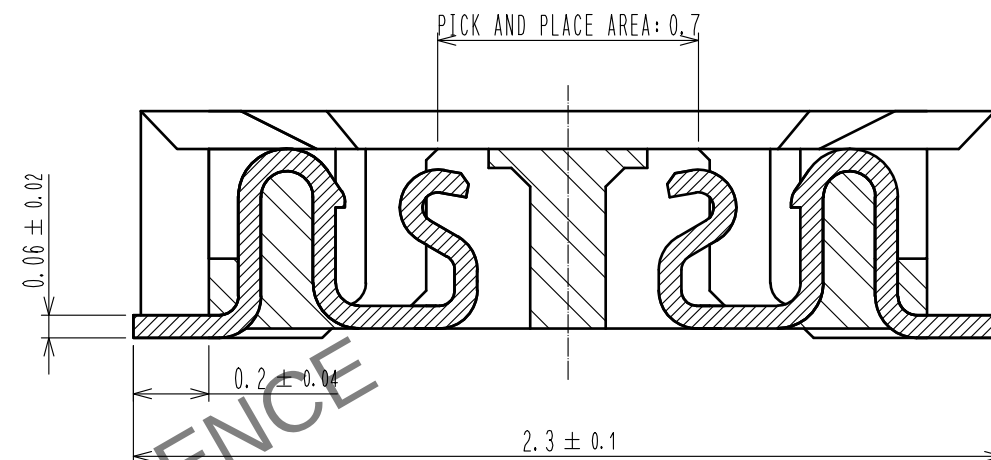


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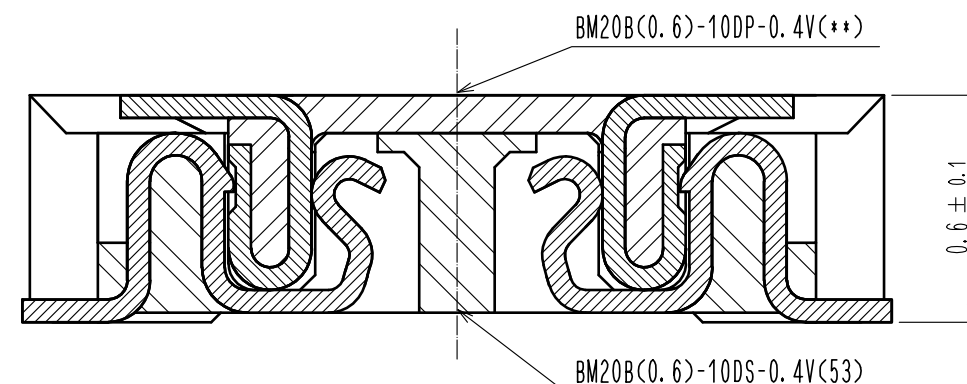


- NOTE 1. ALL LEAD CO-PLANARITY SHALL BE 0.08mm MAX
2. CONTACT PLATING SPECIFICATIONS
CONTACT AREA : GOLD 0.05μm MIN
SMT LEAD : GOLD 0.05μm MIN
UNDERPLATING : NICKEL 1μm MIN
(SURFACE : SEALING)
3. METAL FITTING PLATING SPECIFICATIONS
SMT LEAD : GOLD 0.05μm MIN
UNDERPLATING : NICKEL 1μm MIN
(SURFACE : SEALING)
4. HRS MARK AND CAV NO. ARE INDICATED IN APPROX POSITION SHOWN.

A-A(50:1)

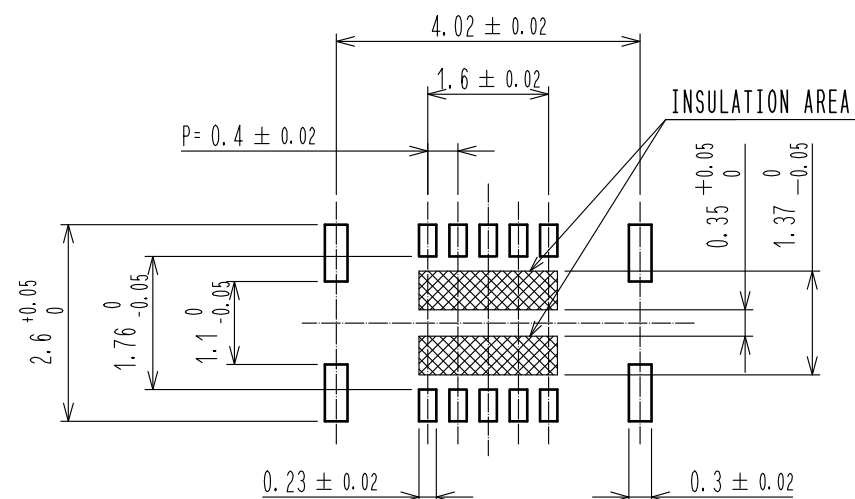


ENGAGEMENT FIGURE (50:1)



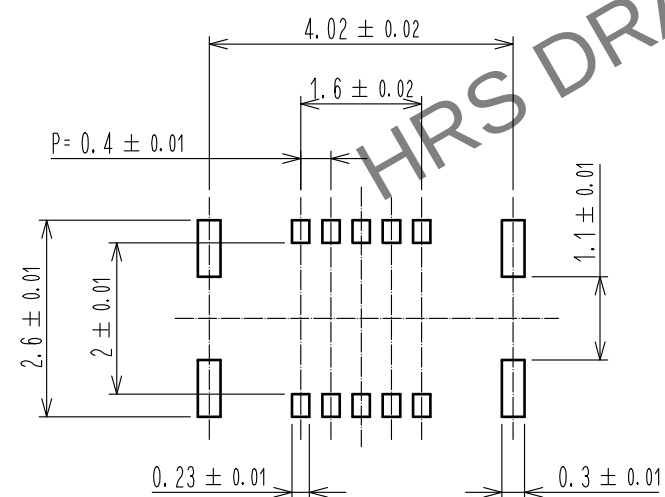
4	PS	CLEAR (EMBOSSED CARRIER TAPE)			
3	BRASS	3	7	PS	CLEAR (REINFORCEMENT COLLAR)
2	PHOSPHOR BRONZE	2	6	PS	BLACK (PLASTIC REEL)
1	LCP	UL94 V-0, BLACK	5	POLYESTER	CLEAR (COVER TAPE)
NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS
UNITS mm		SCALE 10 : 1	COUNT 	DESCRIPTION OF REVISIONS	DESIGNED
HIROSE ELECTRIC CO., LTD.		APPROVED : MO. ISHIDA	16. 02. 22	DRAWING NO.	EDC-347095-53-01
		CHECKED : TS. MIYAZAKI	16. 02. 22	PART NO.	BM20B(0.6)-10DS-0.4V(53)
		DESIGNED : NY. YAMASHIRO	16. 02. 22	CODE NO.	CL684-9308-8-53
		DRAWN : KR. AJITO	16. 02. 22		1/3

◆RECOMMENDED PCB LAYOUT

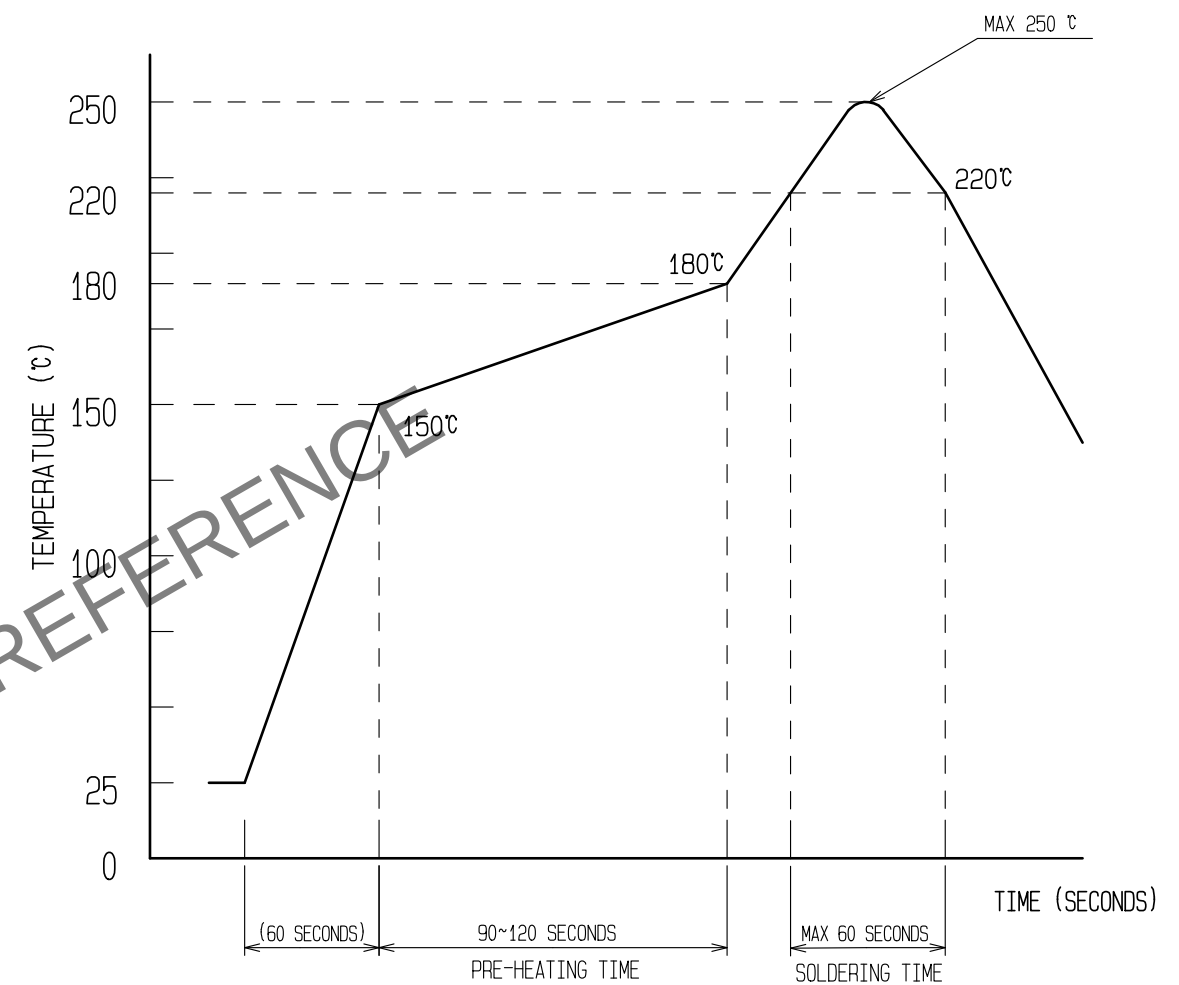


◆RECOMMENDED METAL MASK DIMENSIONS

MATAL MASK THICKNESS : $100 \mu\text{m}$



5 RECOMMENDED REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE.



- REFLOW METHOD : IR REFLOW
NUMBER OF REFLOW CYCLES : 2 CYCLES MAX.
- 1) REFLOW TIME
DURATION ABOVE 220°C, 60 SEC MAX.
(PEAK TEMPERATURE : 250°C MAX)
 - 2) PRE-HEAT TIME
PRE-HEAT TEMPERATURE(MIN): 150°C
PRE-HEAT TEMPERATURE(MAX): 180°C
PRE-HEAT TIME: 90-120 SEC.

5 THE TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE, THEREFORE, A THOROUGH EVALUATION OF MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION. TEMPERATURE IS MEASURED AT CONTACT LEAD.

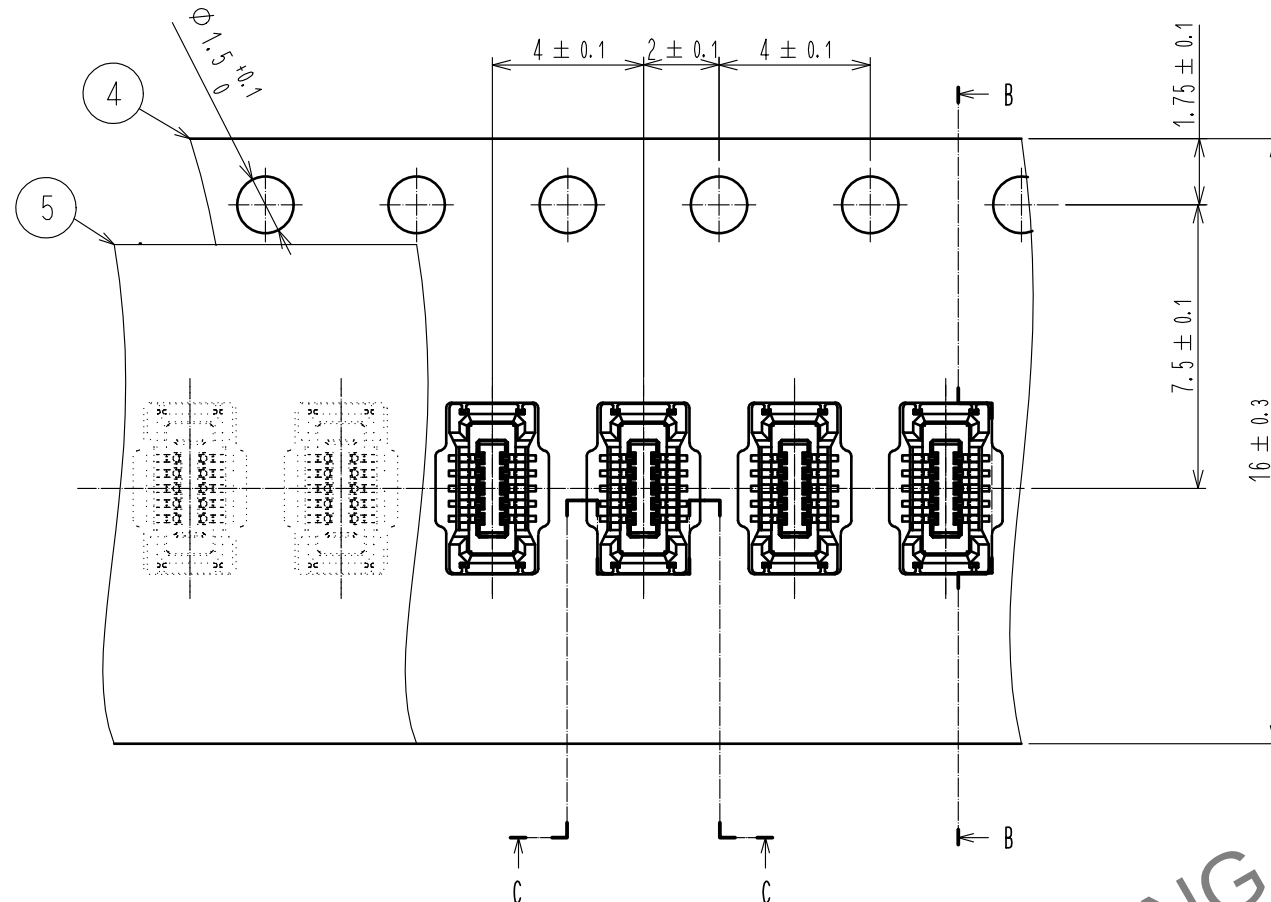
HRS

DRAWING NO.	EDC-347095-53-01
PART NO.	BM20B(0.6)-10DS-0.4V(53)
CODE NO.	CL684-9308-8-53

2/3

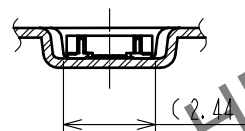
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EMBOSED CARRIER TAPE PACKAGING (5:1)

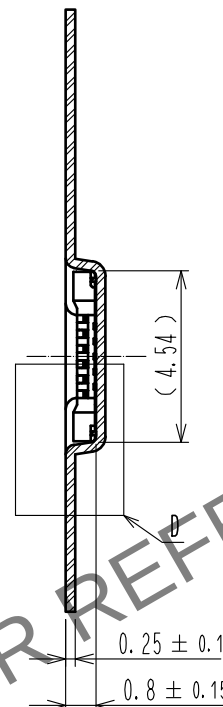


DIRECTION OF UNREELING

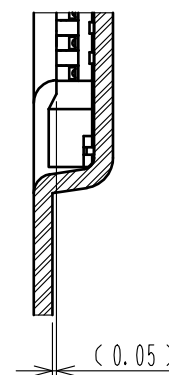
C-C (5:1)



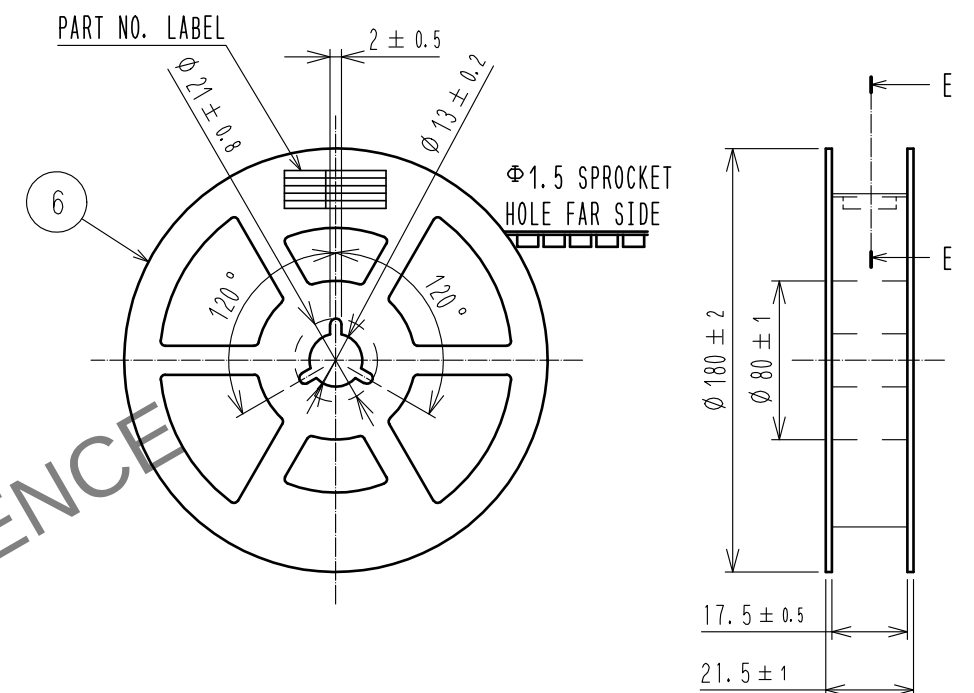
B-B (5:1)



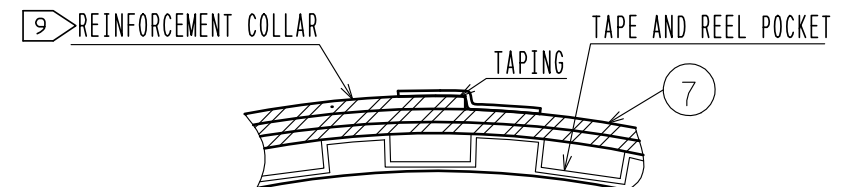
D (10:1)



STYLE AND DIMENTION OF REEL (FREE)



E-E (FREE)



DETAIL OF PART NO. LABEL

製造年月日	** ** *
製品コード	CL0684-9308-8-53
製品名	BM20B<0.6>-10DS-0.4V<53>
数量	1,000
納入者	ヒロセ電機(株)

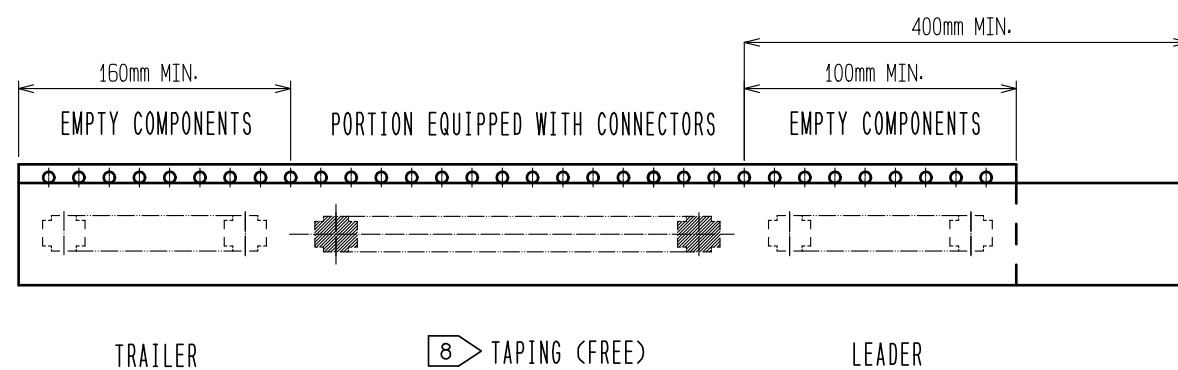
DATA OF MANUFACTURED
CODE NO.
PART NO.
QUANTITY
SUPPLIER

6. PER REEL 1000 CONNECTORS.

7. THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.

8. REFER TO JIS C 0806, IEC 60286-3(PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)

9. AFTER PACKAGING, ROLL 2 METERS OF THE REINFORCEMENT COLLAR TO OUTER CIRCUMFERENCE OF TAPE AND REEL POCKET. AND TAPE DOWN AT THE END THE COLLAR.



HRS

DRAWING NO.	EDC-347095-53-01
PART NO.	BM20B<0.6>-10DS-0.4V<53>
CODE NO.	CL684-9308-8-53

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