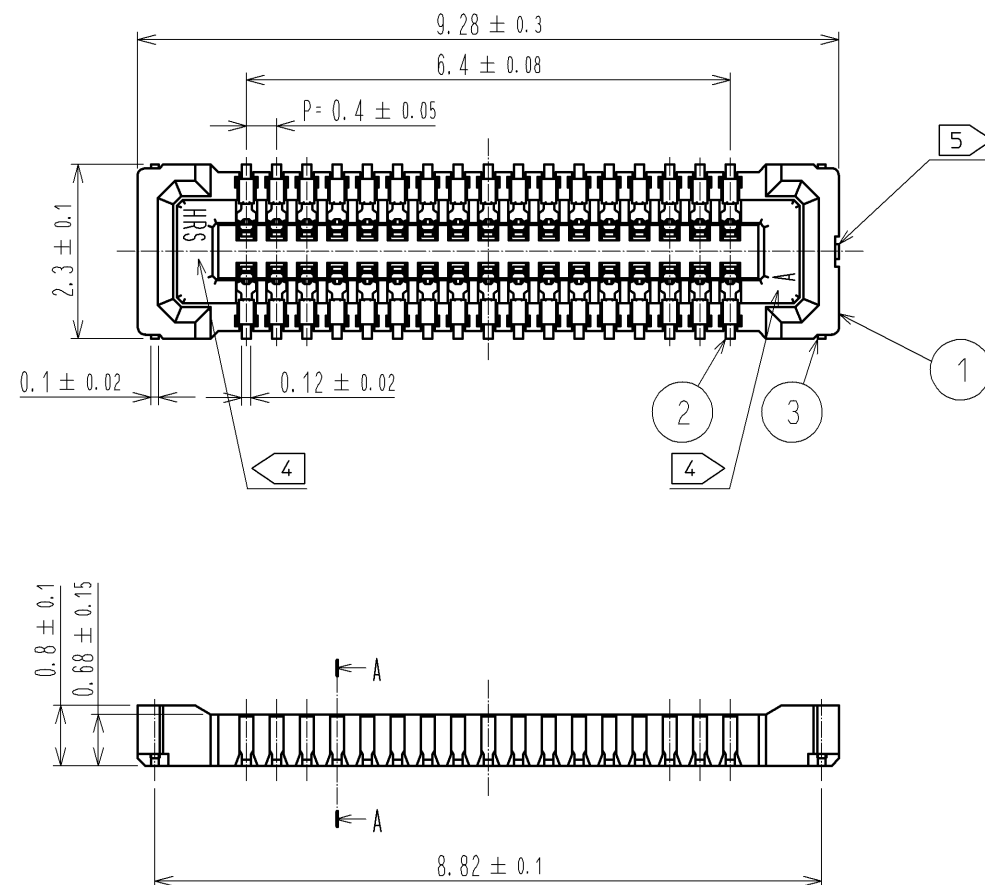
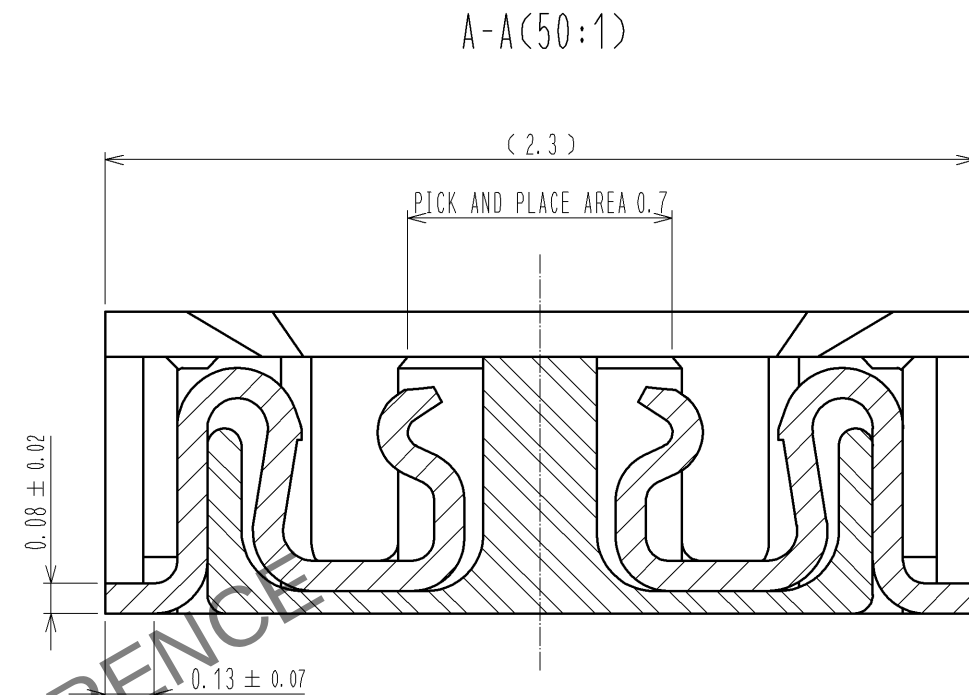


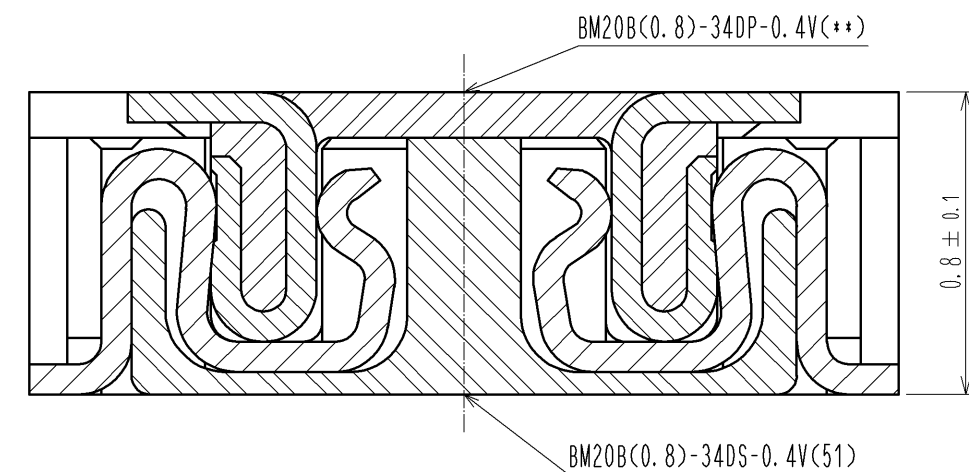
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- NOTE 1. ALL LEAD CO-PLANARITY SHALL BE 0.08mm MAX
2. CONTACT PLATING SPECIFICATIONS
CONTACT AREA : GOLD $0.05 \mu\text{m}$ MIN
SMT LEAD : GOLD $0.05 \mu\text{m}$ MIN
UNDERPLATING : NICKEL $1 \mu\text{m}$ MIN
(SURFACE : SEALING)
3. METAL FITTING PLATING SPECIFICATIONS
SMT LEAD : GOLD $0.05 \mu\text{m}$ MIN
UNDERPLATING : NICKEL $1 \mu\text{m}$ MIN
(SURFACE : SEALING)
4. HRS MARK AND CAV NO. ARE INDICATED IN APPROX POSITION SHOWN.
5. GATE POSITION IS INDICATED IN APPROX POSITION SHOWN.

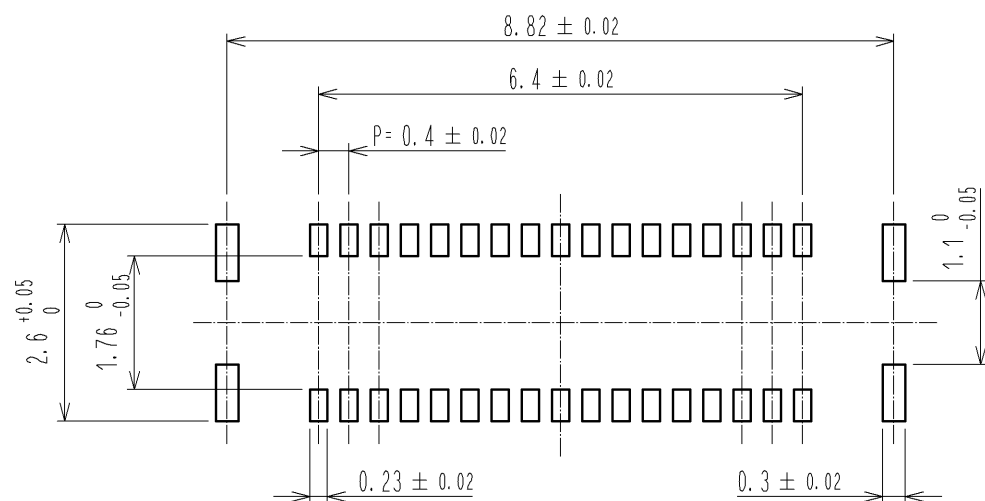


ENGAGEMENT FIGURE (50:1)



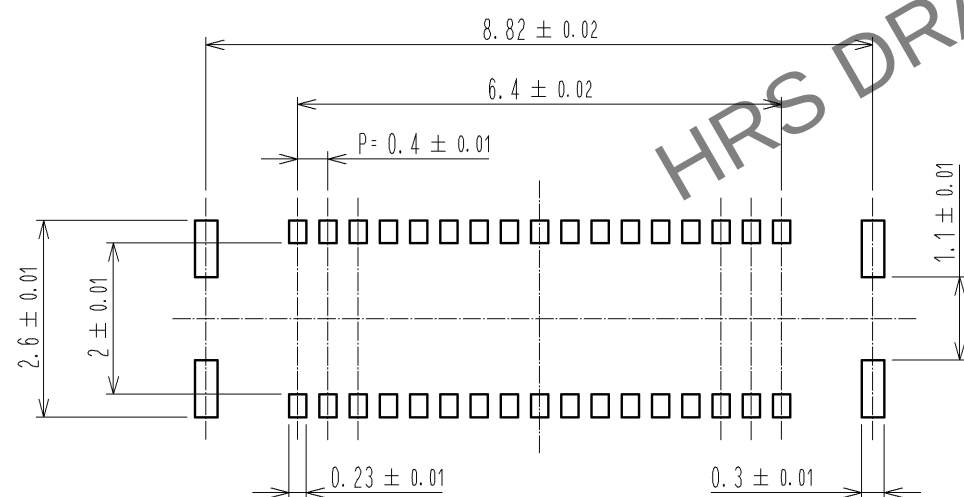
4	PS	CLEAR (EMBOSSED CARRIER TAPE)			
3	BRASS	3	7	PS	CLEAR (REINFORCEMENT COLLAR)
2	PHOSPHOR BRONZE	2	6	PS	BLACK (PLASTIC REEL)
1	LCP	UL94 V-0, BLACK	5	POLYESTER	CLEAR (COVER TAPE)
NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS
UNITS mm		SCALE 10 : 1	COUNT 	DESCRIPTION OF REVISIONS	DESIGNED
HIROSE ELECTRIC CO., LTD.		APPROVED : KH. IKEDA	12.03.15	DRAWING NO.	EDC3-343536-01
		CHECKED : TS. MIYAZAKI	12.03.15	PART NO.	BM20B(0.8)-34DS-0.4V(51)
		DESIGNED : YK. SATAKE	12.03.14	CODE NO.	CL684-9020-0-51
		DRAWN : KR. AJITO	12.03.14		
					1/3

◆RECOMMENDED PCB LAYOUT

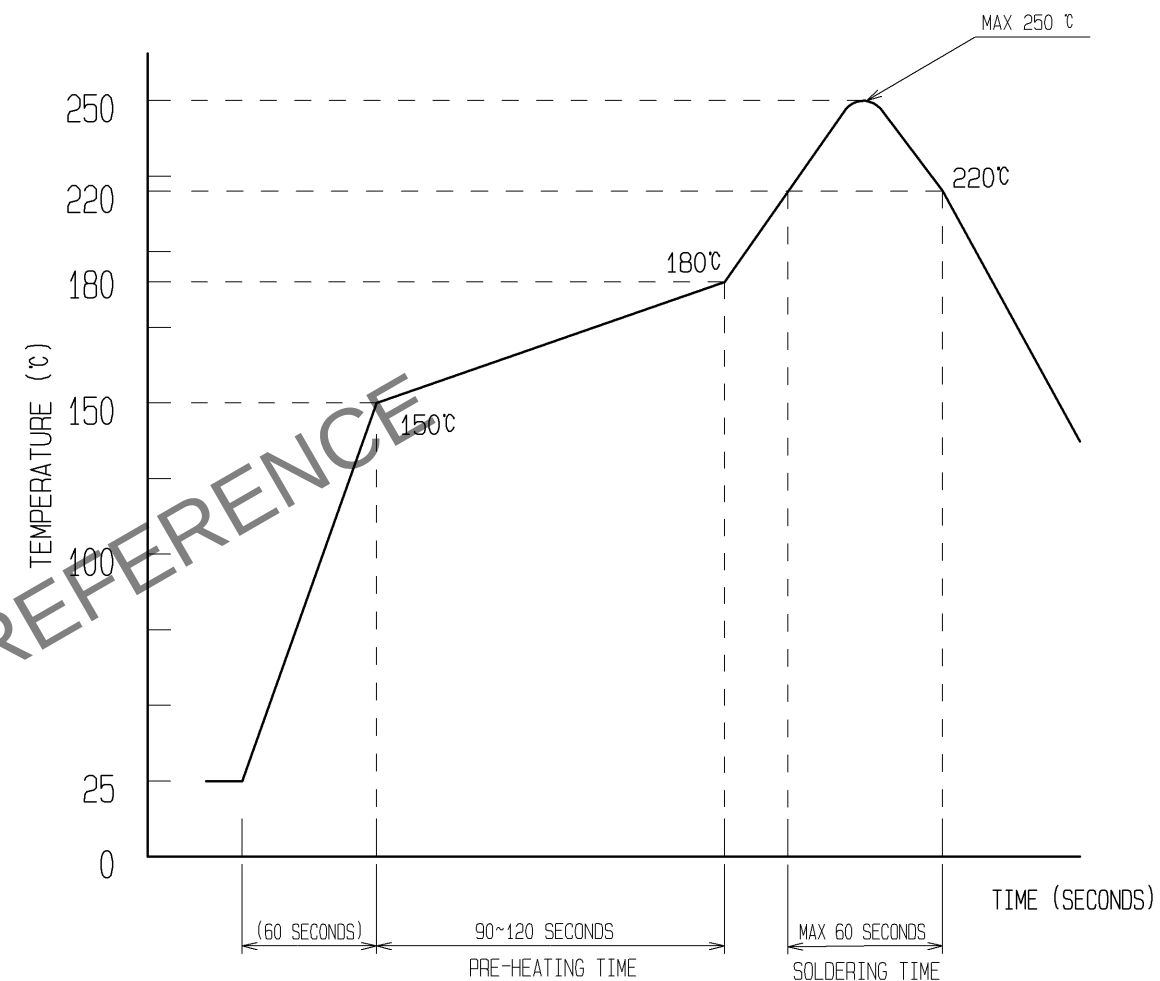


◆RECOMMENDED METAL MASK DIMENSIONS

MATAL MASK THICKNESS : $100 \mu\text{m}$



6 RECOMMENDED REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE.



- REFLOW METHOD : IR REFLOW
NUMBER OF REFLOW CYCLES : 2 CYCLES MAX.
- 1) REFLOW TIME
DURATION ABOVE 220°C. 60 SEC MAX.
(PEAK TEMPERATURE : 250°C MAX)
 - 2) PRE-HEAT TIME
PRE-HEAT TEMPERATURE(MIN): 150°C
PRE-HEAT TEMPERATURE(MAX): 180°C
PRE-HEAT TIME: 90-120 SEC.

6 THE TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE.
ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE, PCB SIZE AND
OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE,
A THOROUGH EVALUATION OF MOUNTING CONDITION IS REQUIRED
PRIOR TO PRODUCTION. TEMPERATURE IS MEASURED AT CONTACT LEAD.

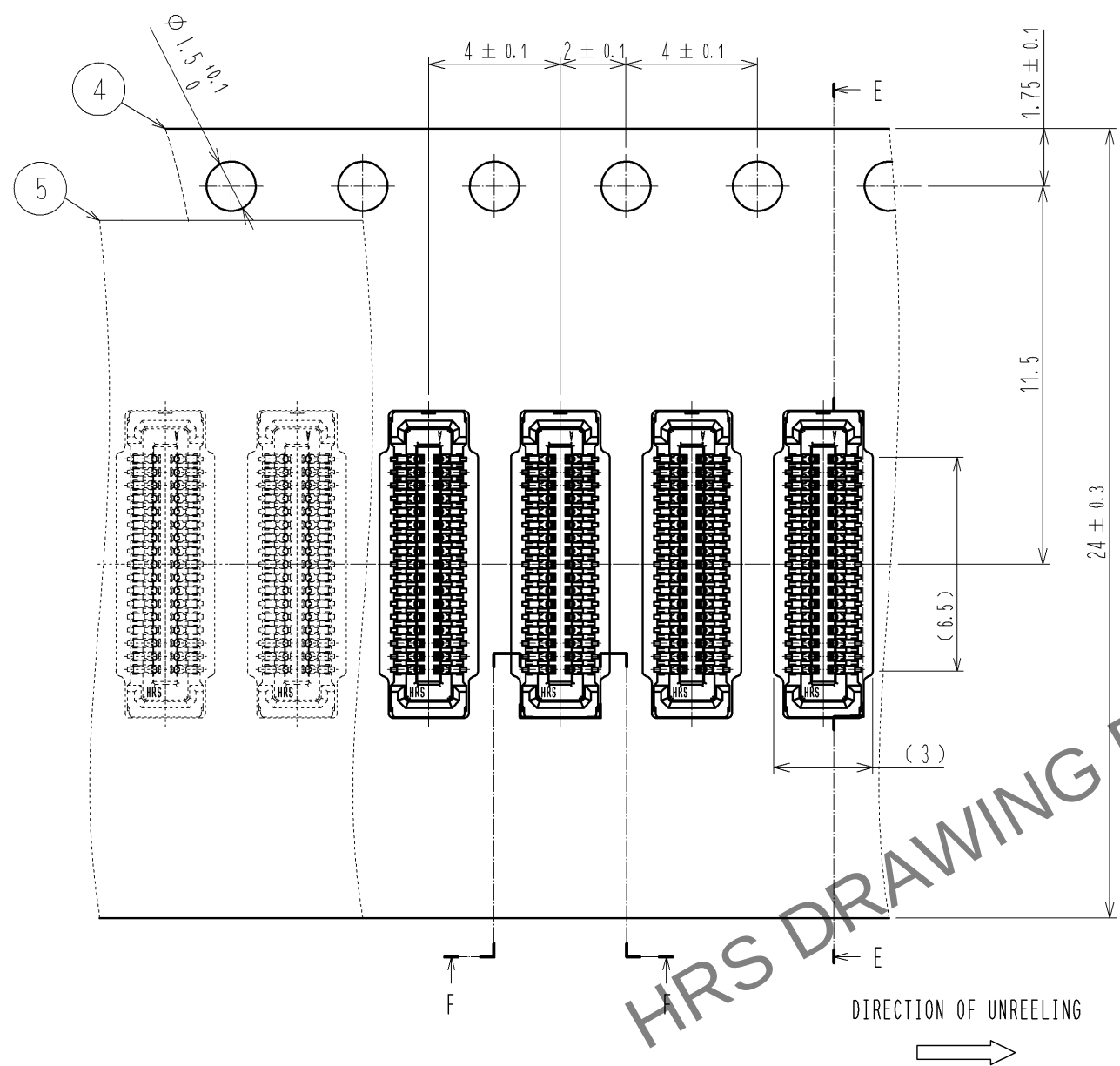
HRS

DRAWING NO.	EDC3-343536-01
PART NO.	BM20B(0.8)-34DS-0.4V(51)
CODE NO.	CL684-9020-0-51

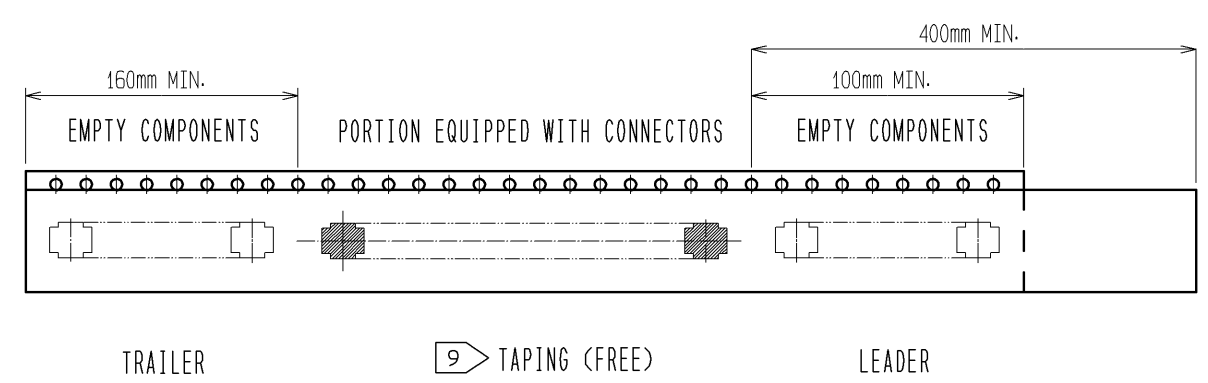
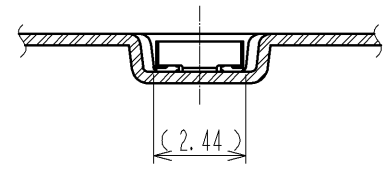
2/3

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EMBOSSED CARRIER TAPE PACKAGING (5:1)

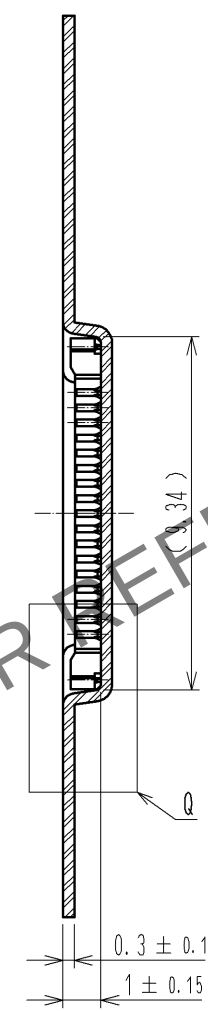


F-F (5:1)

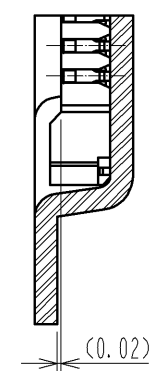


9 TAPING (FREE)

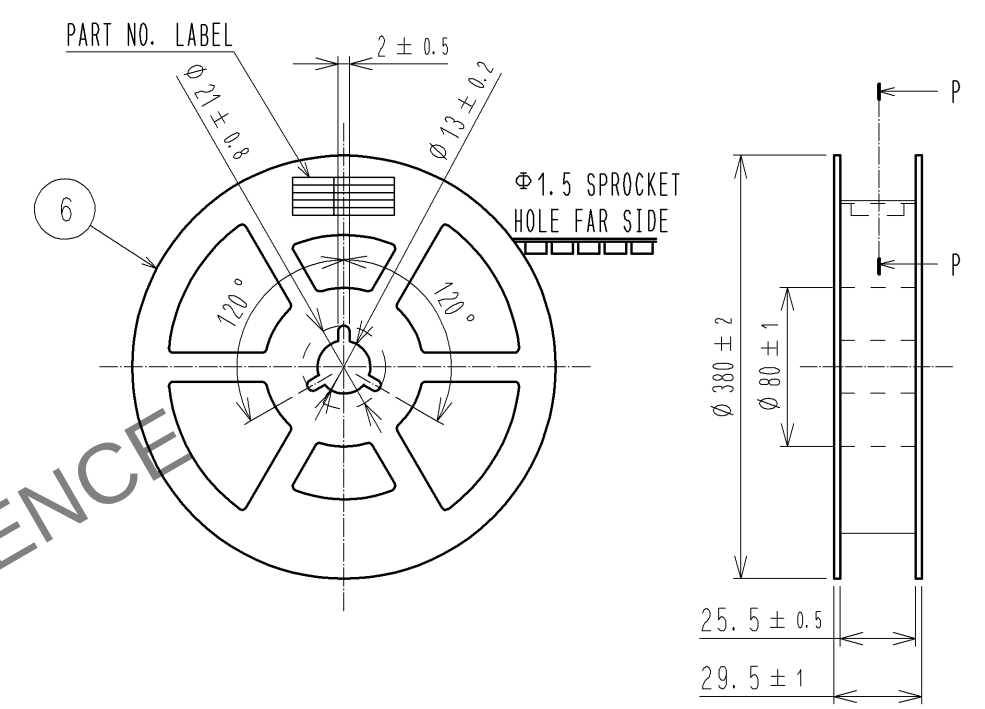
E-E (5:1)



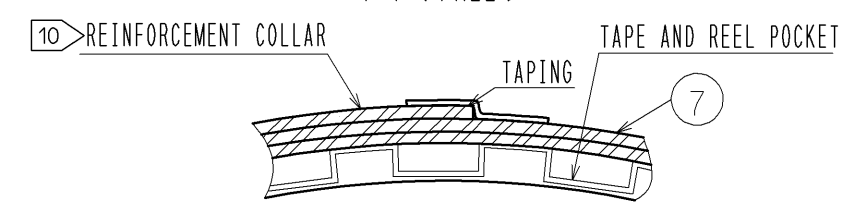
Q(10:1)



STYLE AND DIMENTION OF REEL (FREE)



P-P (FREE)



DETAIL OF PART NO. LABEL

製造年月日	** ** *
製品コード	CL0684-9020-0-(51)
製品名	BM20B(0.8)-34DS-0.4V(51)
数量	8,000
納入者	ヒロセ電機(株)

DATA OF MANUFACTURED
CODE NO.
PART NO.
QUANTITY
SUPPLIER

- 7. PER REEL 8000 CONNECTORS.
- 8. THE DIMENSIONS IN PARENTHESSES ARE FOR REFERENCE.
- 9. REFER TO JIS C 0806(PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)
- 10. AFTER PACKAGING, ROLL 2 METERS OF THE REINFORCEMENT COLLAR TO OUTER CIRCUMFERENCE OF TAPE AND REEL POCKET. AND TAPE DOWN AT THE END THE COLLAR.

HRS	DRAWING NO.	EDC3-343536-01	
	PART NO.	BM20B(0.8)-34DS-0.4V(51)	
	CODE NO.	CL684-9020-0-51	3/3