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COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△				. .	△				. .
△				. .	△				. .
△				. .	△				. .

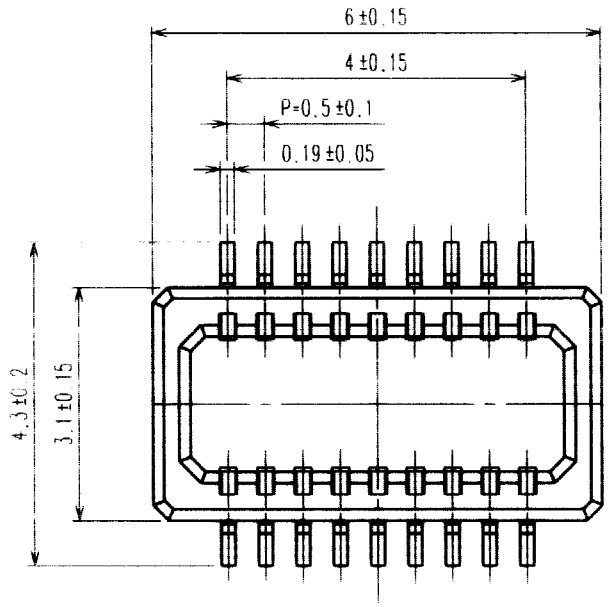


Fig.1 : RECOMMENDED PATTERN

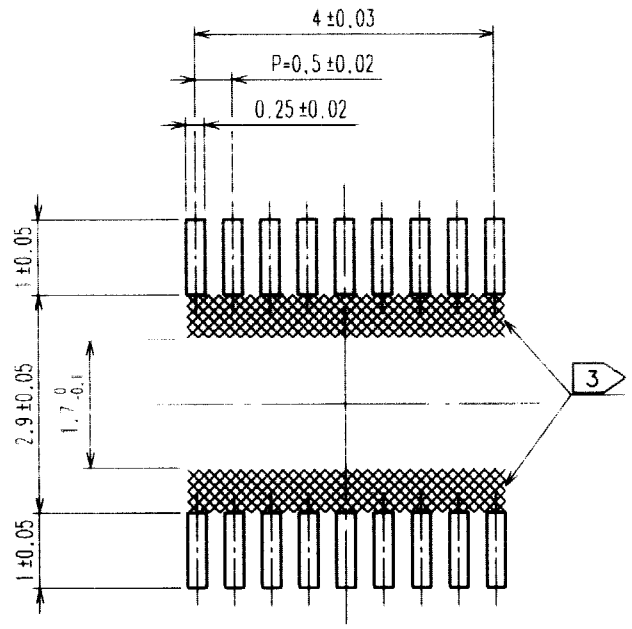
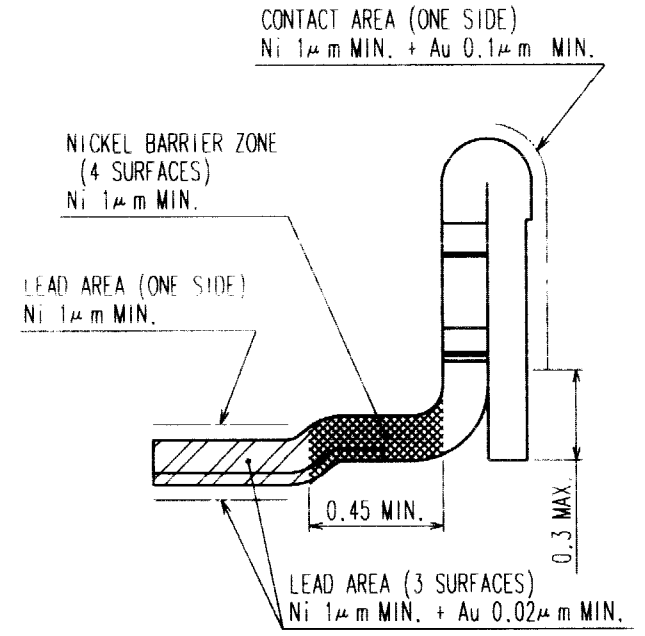
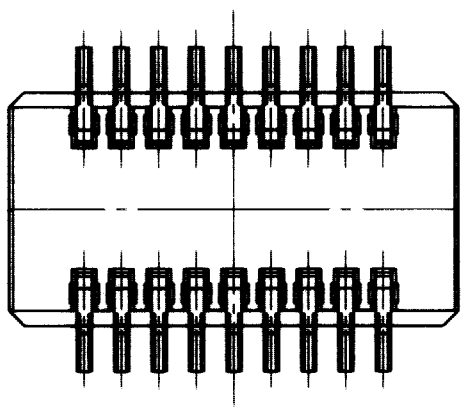


Fig.2 : PLATING SPECIFICATION (40:1)



OTHERS : Ni 1μm MIN. + Au FLASH



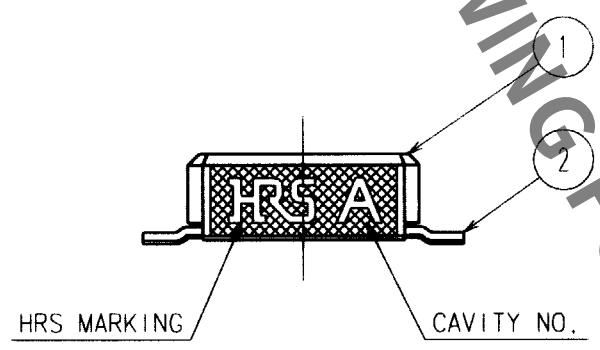


Fig.3 : A-A CROSS SECTION VIEW

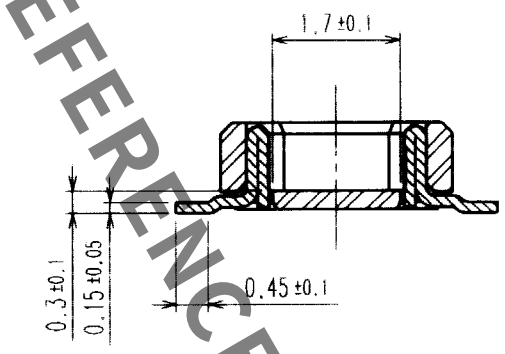
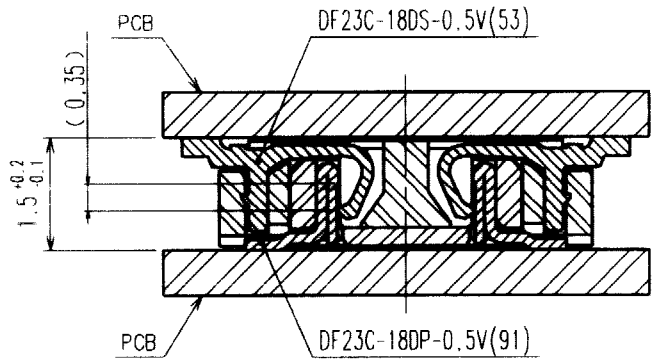


Fig.4 : MATING VIEW



HRS DRAWING FOR REFERENCE

NOTES 1 LEAD CO-PLANARITY SHALL BE 0.1mm MAX.
2 REFER TO Fig.2
3 WHEN A PART MARKED WITH ▒▒▒ HAS A PATTERN BUT NO RESIST ON IT, TAKE CARE TO PREVENT THE CONNECTOR FROM TOUCHING IT.

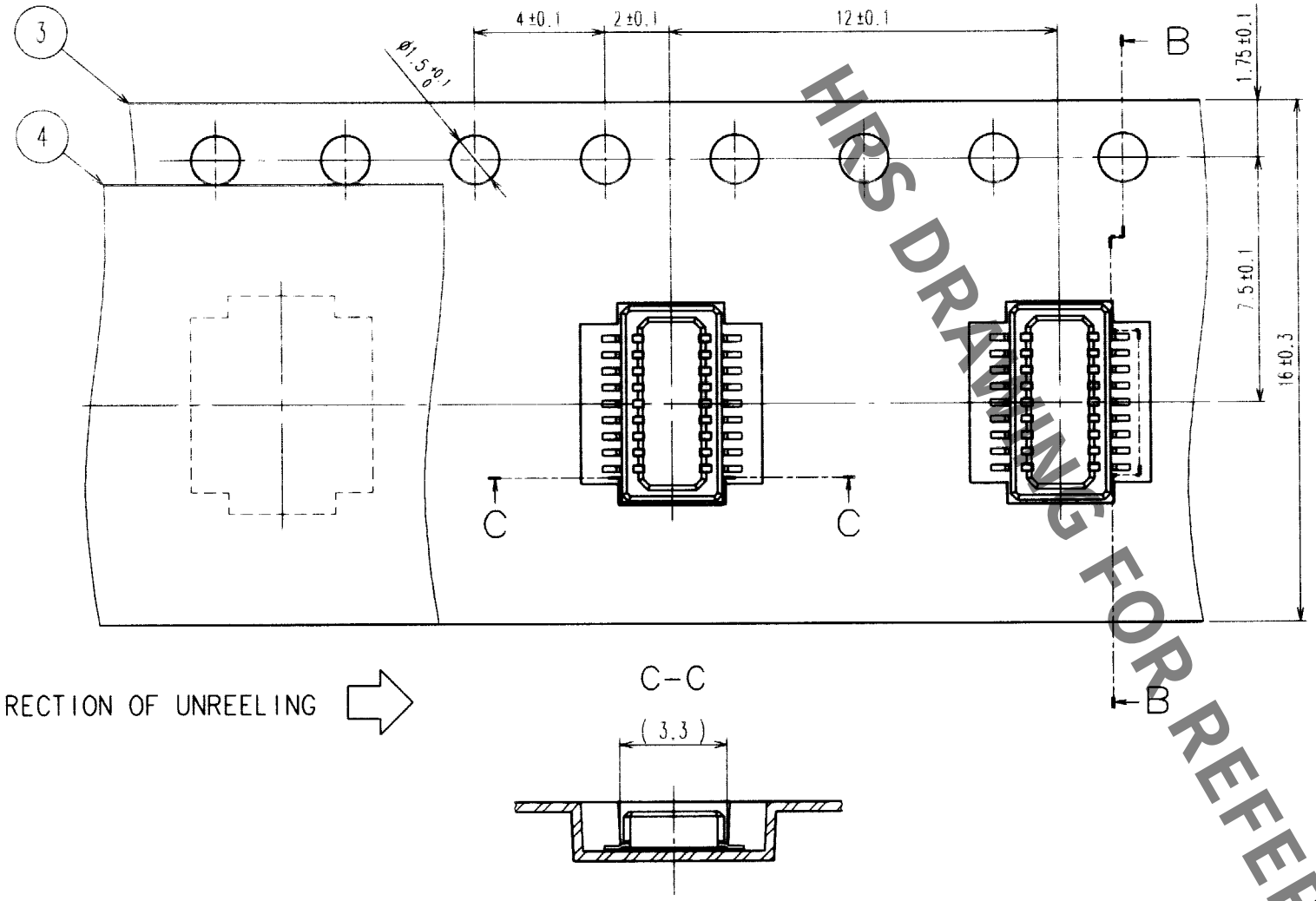
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
2	PHOSPHOR BRONZE	2	4	POLYESTER	CLEAR
1	LCP	BLACK, UL94V-0	3	PS	CLEAR

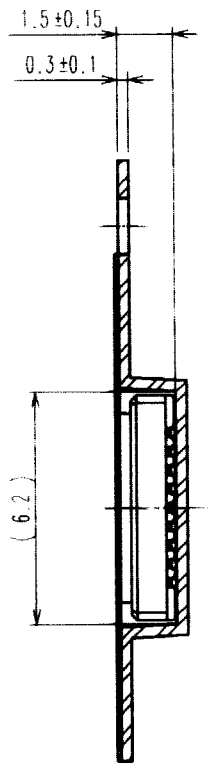
CODE NO.(OLD)	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
	T.Yamamoto '03.10.1	T.Yamamoto 03.10.2	K.Ishiyama '03.10.2	K.Ishiyama '03.10.2	. .

SCALE	DRAWING NO.	PART NO.
10 : 1	EDC3-164161-05	DF23C-18DP-0.5V(91)
UNITS: mm	HIROSE ELECTRIC CO., LTD	CODE NO. CL688-0808-7-91 1/2

TO

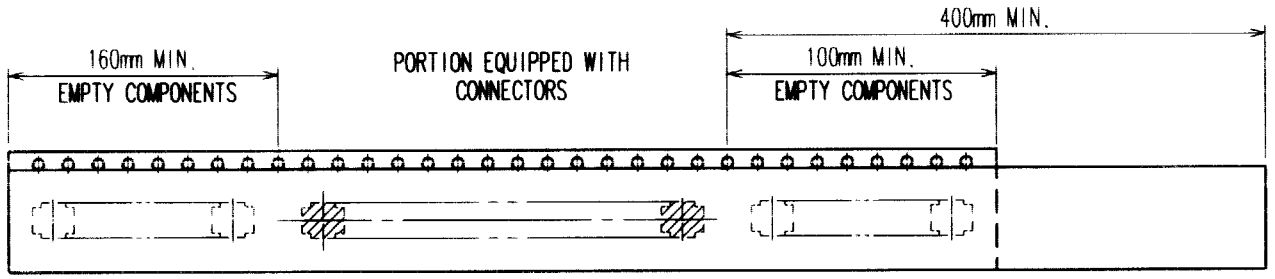
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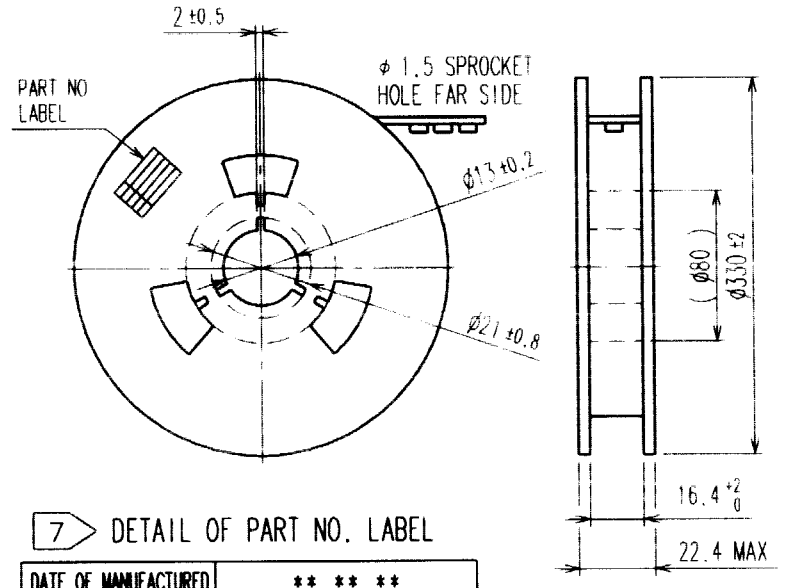
DIRECTION OF UNREELING

6 Fig.5 : TAPING (FREE)



NOTES 4 PER REEL 3000 CONNECTORS
5 THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.
6 REFER TO JIS C 0806
(PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)
7 DETAIL OF PART NO. LABEL IS WRITTEN IN JAPANESE.

Fig.6 : REEL DIMENSIONS (FREE)

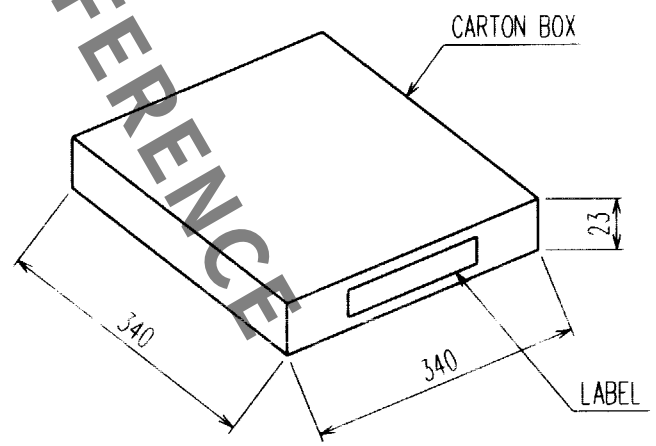


7 DETAIL OF PART NO. LABEL

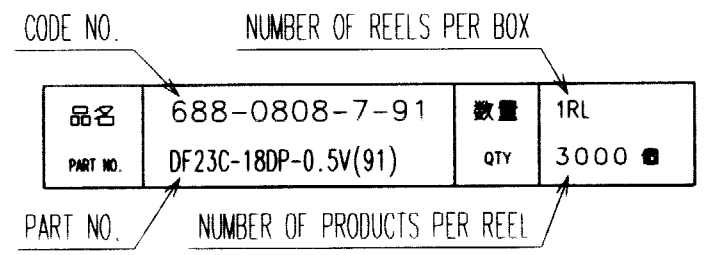
DATE OF MANUFACTURED	** ** **
CODE NO.	CL688-0808-7-91
PART NO.	DF23C-18DP-0.5V(91)
QUANTITY	3000
SUPPLIER	HIROSE ELECTRIC CO.,LTD.

Fig.7 : PACKAGING SPECIFICATION (FREE)

PACKAGING DIMENSION



DETAIL OF LABEL



HRS DRAWING FOR REFERENCE

TO

CODE NO.(OLD)	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
	T.Yamamoto '03.10.1	T.Yamamoto '03.10.2	K.Shojima '03.10.2	K.Shojima '03.10.2	

SCALE 5 : 1 UNITS mm	DRAWING NO. EDC3-164161-05	PART NO. DF23C-18DP-0.5V(91)
HRS HIROSE ELECTRIC CO., LTD	CODE NO. CL688-0808-7-91	2

NC