APPLICA	BLE STAN	DARD									
OPERATING TEMPERATUR			-35°C TO +85 °C((NOTE 1)	STORAG TEMPERA		RE RANG	SE	-10°C TO +60°C(N	OTE 3	3)
RATING	OPERATING HUMIDITY RANGE		20 % TO 80 % (NOTE 2)		STORAGE HUMIDITY R		RANGE		40 % TO 70 %(NOTE 3)		
	VOLTAGE		1 5 O V AC		CON	APPLICABLE CONNECTOR			DF13-*S-1. 25C		
	CURRENT		1 A		APPLICABLE CONTACT		D	DF13-2630SCFA, DF13-3		SCFA	
SPECIFICATIONS											
ITEM			TEST METHOD				REQUIREMENTS				
CONSTRUCTION											
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.				ACCORDING TO DRAWING.				Х	Х
MARKING		CONFIRMED VISUALLY.								Х	Х
ELECTRI	C CHARA	CTERISTICS				1				ı	ı
CONTACT RESISTANCE						30 mΩ MAX.				Х	_
INSULATION		100 V DC.				500 MΩ MIN.				Х	_
RESISTANCE VOLTAGE PROOF		500 V AC FOR 1 min.				NO FLASHOVER OR BREAKDOWN.				X	
MECHANICAL CHAR										^	_
_				\/ \		0					1
MECHANICAL OPERATION		50 TIMES INSERTIONS AND EXTRACTIONS.				 CONTACT RESISTANCE: 30 mΩ MAX. NO DAMAGE, CRACK OR LOOSENESS OF PARTS. 				X	_
						 NO ELECTRICAL DISCONTINUITY OF 1μs. NO DAMAGE, CRACK OR LOOSENESS OF 					-
		490 m/s ² DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.				PARTS.				Х	_
ENVIRON	MENTAL	CHAR	ACTERISTICS								
TEMPERATURE		TEMPERATURE -55 \rightarrow 5 TO 35 \rightarrow +85 \rightarrow 5 TO 35 °C TIME 30 \rightarrow 10 \rightarrow 30 \rightarrow 10 min UNDER 5 CYCLES.				CONTACT RESISTANCE: 30 mΩ MAX. INSULATION RESISTANCE: 500 MΩ MIN. NO DAMAGE, CRACK OR LOOSENESS OF PARTS.				Х	_
DAMP HEAT		EXPOSED AT 40 ± 2 °C, 90 TO 95 %, 96 h.				O1	17410.			_	
(STEADY STATE) RESISTANCE TO		1) REFLOW SOLDERING				NO DEFORMATION OF CASE OF				X	_
SOLDERING HEAT		≪REFLOW AREA≫ MAX250°C WITHIN 10 sec MIN 230°C WITHIN 60 sec ≪PREHEATING AREA≫ 170°C to 190°C 60 sec to 120 sec PUT THROUGH IN REFLOW FUMACE TWICE LEAVE IN AMBIENT TEMPERATURE AND HUMIDITY FOR 1 HOUR. CONNECTOR TEMPERATURE TO BE AMBIENT FOR SECOND REFLOW. 2) MANUAL SOLDERING SOLDERING IRON TEMPERATURE :300°C, SOLDERING TIME : 3sec. NO STRENGTH ON CONTACT.				EXCESSIVE LOOSENESS OF THE TERMINALS.				X	_
			SOLDERED AT SOLDER TEMPERATURE, 230±3°C FOR INSERTION DURATION, 3sec.			SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.				X	_
NOTE2: NO CONOTE3: APPL AFTE	ONDENSING Y TO THE CON	ERATURE DITION OF	RISING BY CURRENT LONG TERM STORAGE FOR ARD, OPERATING TEMPERAT	UNUSED P	RODUCT	ΓS BEFC	RE MOU	NTED	ON PCB.		ı
			TION OF REVISIONS DESIG			NED			CHECKED	DA	ATE
Unless otherwise specified, refer			to IEC 60512.				APPRO CHECK DESIGN	(ED NED	HS.OKAWA TS.FUKUSHIMA TS.KUMAZAWA	18.0	03.16 03.16 03.16
Note QT:Qualification Test AT:As			surance Test X:Applicable Test			DRAWN RAWING NO.			MK.INOUE 18.03.01 ELC-083662-76-00		
SPECIFICATION SE						NO.	110.	DF13-*P-1.25H(76)			
I H & 5		OSE ELECTRIC CO., LTD.			CODE NO.		<u> </u>			_	1/1
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