| Applicabl | e Standard | | | | | | | | | |
|----------------------------------|---|--|--|----------------|---|---|----------|-----------------------------|--------|-------|
| Operating | | | -40°C TO +105°C (NOTE1) | | • | | | -10 °C TO +60°C (NOTE3) | | |
| Rating | Temperature range Operating | | 20% TO 80% (NOTE2) | | rature range | | | 40% TO 70% (NOTE3) | | |
| | Humidity range | | 2070 10 0070 (NOTE2) | Humidit | | | | 4070 10 7070 (| INOTE | |
| | Applicable Connector | | DF59M-2224PC(F) | Curren | Current | | MAX 6A | | | |
| | | | DF59M-2628PC(F) | Voltage | Voltage | | | AC/DC 300V (N | OTE4 |) |
| <u> </u> | | | Specification | | | <u> </u> | | | | |
| | | | · | ncation | <u>S</u> | | | | | |
| | Item | | Test method | | | | Requ | irements | QT | AT |
| Construction General examination | | Visually and by measuring instrument. | | | According to drawing. | | | | | l v |
| Marking | | Confirmed visually. | | | - Trecording to drawing. | | | | X | X |
| | | | tu visualiy. | | | | | | _ ^ | |
| Contact resist | characterist | 1 | | | 14501 | 44)/ | | | Х | |
| Contact resisi | lance | DC6V MAX, 100mA. | | | 45mΩ MAX. | | | | | - |
| Mechani | cal charact | eristics | | | | | | | | |
| Mechanical | | 20 times insertion and extraction. | | | ①45mΩ | 2 MAX. | | | Х | l – |
| | | | | | | ②No damage, crack or looseness of parts | | | | |
| Vibration | | Frequency 10 to 55 Hz, single amplitude | | | ①No electrical discontinuity of 1 μ s. | | | | | - |
| Chaok | | 0.75 mm, at 10 cycles for 3 direction. 490 m/s² duration of pulse 11 ms at 3 times each for | | | | ②No damage, crack or looseness of parts. | | | | _ |
| | | | B both axial directions. | | | | | | | |
| | ental charac | | | | | | | | | |
| Damp heat | | Exposed at 40 ± 2°C , 90 to 95 %, 96 h. | | | ①45mΩ MAX. ②No damage, crack or looseness of parts. | | | | X | - |
| (Steady state) | | (After leaving the room temperature for 1~2h.) Temperature -55°C→ +105°C | | | | | | | \ | |
| Rapid change of temperature | | Time 30min → 30min | | | | | | | X | - |
| | | Under 5 c | | | | | | | | |
| | | (The transferring time of the tank is 2~3 min) | | | | | | | | |
| Danistanaa ta | soldering heat | 1 | ng the room temperature for 1~2h.) | | No deta | | | .f. □ | Х | |
| Resistance to | soldering near | Reflow Soldering Number of reflow cycles : 2cycles max. | | | No deformation of case of Excessive looseness of the terminals. | | | | | _ |
| | | «Reflow Area» | | | | | | | | |
| | | | duration above 220°C, 60sec.MAX. | | | | | | | |
| | | peak temperature: 250°C, 10sec. MAX. «Pre-heat Area» Pre-heat temperature:150°C TO 180°C Pre-heat time:90sec. TO 120sec. 2) Manual soldering | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | | Soldering iron temperature :350±10°C, | | | | | | | | |
| | | Soldering time: 3sec. No strength on contact. | | | | | | | | |
| · · | | | Soldering temperature : 245°C | | | New uniform coating of solder shall cover minimum | | | | |
| | | Duration of immersion :soldering, for 5sec. | | | of | | | | Х | |
| NOTE1:Includ | de The Temperati | uro Diging I | Pu Current | | 95% OF | THE SUF | RFACE | being immersed. | | |
| NOTE2:No Co | | are Misiriy i | by Current. | | | | | | | |
| | | _ | Term Storage For Unused Products | Befor Pcb On | Board, Af | ter Pcb Bo | oard , o | perating temperature and hu | midity | range |
| | oplied for interim : cordance with IE0 | - | ng transportation. I JIS C 60664,creepage distance of | 1.6mm or mo | re is reaui | red in 300 | V of rat | ed voltage. | | |
| (In | pollution degree2 | of printed | wiring material) | | · | | | 9 | | |
| Plea | se follow the star | idard applie | ed to your device for required creepa | age distance a | ind cleara | nce. | | | | |
| Count | | Descrip | cription of revisions Des | | gned | | | Checked | Da | ate |
| | | | | | | | | | | |
| Remarks | | | | | | Approv | /ed | HK. UMEHARA | 14.0 | 5. 20 |
| | | | | | | Check | | HK. UMEHARA | 14. 0 | 5. 20 |
| | | | | | | Design | ned | SZ. ONO | 14. 0 | 5. 20 |

| | Count | Description of revisions | | Designed | | Checked | | | Date | |
|--|--|---------------------------|--|-------------|-----------------|---------|----------------|-----|------------|--|
| $\sqrt{0}$ | | | | | | | | | | |
| Remarks | | | | | Approved | | HK. UMEHARA | 14. | 14. 05. 20 | |
| | | | | | Checked | | HK. UMEHARA | 14. | 14. 05. 20 | |
| Unless otherwise appointed refer to US C 5400 and IEC60510 | | | | Designed | | SZ. ONO | 14. 05. 20 | | | |
| | Unless otherwise specified, refer to JIS C 5402 and IEC60512. | | | | Drav | ٧n | SZ. ONO | 14. | 14. 05. 20 | |
| Note | Note QT:Qualification Test AT:Assurance Test X:Applicable Test | | | Drawing no. | | | ELC4-356514-01 | | | |
| 1 | RS | Specification sheet | | Part no. | DF59M-1S-H(21) | | | | | |
| | | HIROSE ELECTRIC CO., LTD. | | Code no. | CL667-0041-5-21 | | \triangle | 1/1 | | |