Applicabl	e standard											
Operating			-40 °C to +105°C (Note1)		Stora				-10 °C to +60°C (I			
Doting	Temperature range Operating		\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \			emperature range torage			`			
Rating	Humidity range Applicable Connector		20% to 80% (Note	% (Note2) Hum		nidity range			40% to 70% (N		3)	
	Applicable Connector Applicable contact		DF65-5S-1.7C DF65-2428SCF(**)		UL, C		Voltage Current		AC 50 V			
	Voltage		50 V AC/DC	Rati		g			24 AWG : 4			
	Current		24 AWG : 4 A		\dashv ,	Δ			26 AWG : 3	3 A		
			26 AWG : 2.5 A		_	1\			28 AWG : 3			
			28 AWG : 2.5 A	oificot	iono							
		T	· · · · · · · · · · · · · · · · · · ·	cificat	10118	•				1 -	_	
Item Construction		Test method				Requirements				C	Τ(ΑT
General examination		Visually and by measuring instrument.				According to drawing.					Χ	X
Marking		Confirmed visually.				- Nocoraing to arawing.					X	X
	haracteris		a nousing.								`	
Contact Res			AX, 1mA(DC or 1000Hz).			10mΩ	MAX.				X	_
millivolt level method		,										
Insulation resistance		100 V DC.			100 MΩ MIN.					X	_	
Voltage proof		500 V AC for 1 min.			No flashover or breakdown.				,	X	_	
	cal charact		in a cution and automation			30	44	4	- 00 O MAN			
Mechanical operation		30 times insertion and extraction.				①Contact resistance: 20mΩ MAX. ②No damage, crack or looseness of parts.				'	X	_
Vibration		Frequency 10 to 55 Hz, single amplitude									Χ	_
		0.75 mm, at 10 cycles for 3 direction.							or looseness of parts.	Ľ	`	
Shock		490 m/s ² duration of pulse 11 ms at 3 times each for 3 both axial directions.									X	_
Environm	ental charac		dai directions.									
Damp heat	Ciliai Gilaiai		at 40 ± 2°C , 90 to 95 %, 96	h.		①Con	tact resis	tance	: 20mΩ MAX.		ΧĪ	_
(Steady state)		(After leaving the room temperature for 1 - 2h.)				②Insulation resistance: 100 M Ω MIN. ③No damage, crack or looseness of parts.					`	
Rapid change of temperature		Temperature -55°C→ +85°C									X	_
		Time 30min→ 30min Under 5 cycles.										
			cycles. Isferring time of the tank is 2 -	3 min)								
		(After lea	iving the room temperature fo									
Resistance to soldering heat		1) Reflow soldering «Reflow time» Number of reflow cycles : 2 cycles max.							se of excessive)	Χ	T -
						looseness of the terminals.						
		Duration above 220°C, 60sec. max. Peak temperature : 250°C 10 sec. max. ≪Pre-heat time≫ Pre-heat temperature(min) : 150°C Pre-heat temperature(max) : 180°C										
		Pre-h	Pre-heat time(min): 90 sec. Pre-heat time(max): 120 sec. 2) Manual soldering									
		,	Soldering iron tempreture: 350±10°C,									
		Solde	ring time: 3s									
			No strength on contact.				A new uniform coating of solder shall X —					
			Soldered at solder temperature, 245°C for in immersion, duration, 5s.				A new uniform coating of solder shall cover minimum of 95% of the surface				`	_
						being i	immerse	d.				
Note 1: Includ Note 2: No co	e the temperatur	e rising by o	current.									
Note 3: Apply	to the condition	-	storage for unused products befo									
	1		ture and humidity range are applied	ed for interi			ng transpo	rtation.			D - 1	
Coun	it		'			esigned		Checked			Dat	
/1\ 1 Remarks		D18-	DIS-H-00004782 SN. M			IIWA Approved		vod	SZ. ONO OM. MIYAMOTO)416
- 12							Checl		OM. MIYAMOTO)809)809
						Des						0809
Unless otherwise specified, refer			to IEC 60512.			Drawr			TT. OHSAKO	2013080		
Note QT:Qualification Test AT:Assurance Test X:Applicable Test						Drawing No.			ELC4-347307-01			
HS.		Spec	fication sheet		Part No.		1		DF65-5P-1. 7V (21)			
1.7	HIR	•	FOTDIO OO LED		Code No.		CL666-6001-7-2		5-6001-7-21	\triangle		1/1