APPLICA	BLE STANI	DARD			la=-						
	OPERATING TEMPERATURE RANGE VOLTAGE CURRENT		-40 °C TO 85 °C TEMP 50 V AC / DC HUMD		l l	RAGE PERATURE RANGE ATING OR STORAGE			−10 °C TO 50 °C (PACKED CONDITION		
RATING					HUMIDITY	/ RANGE		RE	LATIVE HUMIDITY 90 % MAX	(NOT DEWED)	
			0.5 A (note)	1	APPLIC.	ABLE C	ABLE		t=0.3±0.05mm, GOLD P	LATI	NG
			SPEC	IFICAT	ΓΙΟΝ	S					
IT	EM		TEST METHOD				RE	QUII	REMENTS	QT	AT
CONSTR											
GENERAL EXAMINATION				STRUMENT.	. A	ACCORDING TO DRAWING.			×	×	
MARKING			MED VISUALLY.							×	×
	C CHARA										
CONTACT RESISTANCE		AC 20 mV MAX (1 KHz), 1 mA.			11	50 m Ω MAX. INCLUDING FPC,FFC BULK RESISTANCE (L=8mm)			×	×	
INSULATION RESISTANCE		100 V DC.			5	500 MΩ MIN.			×	×	
VOLTAGE P	ROOF	150 V AC FOR 1 min.			N	NO FLASHOVER OR BREAKDOWN.				×	×
MECHAN	IICAL CHA	RACTE	RISTICS		ı					•	
MECHANICAL OPERATION		20 TIMES INSERTIONS AND EXTRACTIONS.			-	(1) CONTACT RESISTANCE: $50 \text{ m}\Omega$ MAX. (2) NO DAMAGE, CRACK AND LOOSENESS OF PARTS.			×	_	
VIBRATION		FREQUENCY 10 TO 55 Hz, HALF AMPLITUDE 0.75 mm, - m/s ² FOR 10 CYCLES IN				① NO ELECTRICAL DISCONTINUITY OF 1 μs.			×	-	
SHOCK		3 DIRECTIONS. 981 m/s ² , DURATION OF PULSE 6 ms			-	② CONTACT RESISTANCE: 50 mΩ MAX. ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.			×	-	
FPC RETENTION FORCE		AT 3 TIMES IN 3 DIRECTIONS. MEASURED BY APPLICABLE FPC. (THICKNESS OF FPC SHALL BE t=0.30mm				DIRECTION OF INSERTION: 0.4N × n MIN. (n:NUMBER OF CONTACTS)			×	_	
ENVIRO	MENTAL		L CONDITION.) ACTERISTICS								
RAPID CHAI						① CONTACT RESISTANCE: 50 mΩ MAX.			×	Τ-	
TEMPERATURE					~	 ② INSULATION RESISTANCE: 50 MΩ MIN. ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS. ① CONTACT RESISTANCE: 50 mΩ MAX. ② INSULATION RESISTANCE: 1 MΩ MIN. (AT HIGH HUMIDITY) ③ INSULATION RESISTANCE: 50 MΩ MIN. (AT DRY) ④ NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 					
DAMP HEAT (STEADY STATE)		EXPOSED AT 40±2°C, RELATIVE HUMIDITY 90 TO 95 %, 96 h.							×	_	
DAMP HEAT,CYCLIC		EXPOSED AT -10 TO +65 °C, RELATIVE HUMIDITY 90 TO 96 %, 10 CYCLES,TOTAL 240 h.			(2)				×	-	
DRY HEAT		EXPOSED AT 85±2 °C, 96 h.			1	① CONTACT RESISTANCE: $50 \text{ m}\Omega$ MAX.				×	+-
COLD		EXPOSED AT -40±3°C, 96 h.				② NO DAMAGE, CRACK AND LOOSENESS				×	1-
CORROSION SALT MIST		EXPOSED AT 35±2°C , 5 % SALT WATER SPRAY				OF PARTS. ① CONTACT RESISTANCE: 50 mΩ MAX. ② NO EVIDENCE OF CORROSION WHICH AFFECTS TO OPERATION OF CONNECTOR.				×	+-
		EXPOSE	FOR 96 h. EXPOSED AT 40±2 °C , RELATIVE HUMIDITY 80±5% ,25±5 PPM FOR 96 h.							×	 -
HYDROGEN	SULPHIDE	EXPOSE	DAT40±2 °C, RELATIVE I 10 ~ 15 PPM FOR 96 h							×	-
COUN			ON OF REVISIONS	1	L DESIGNI	ED			CHECKED	D <i>A</i>	TE
0											
REMARK						APPROVE		ED	O NM. NISHIMATSU		2. 22
						CHECKED		-+	,		2. 21
11-1			I refer to US C 5402			DESIGNED		-			2. 21
Unless otherwise specified, refe						DRAWN		1			2. 21
			rance Test X:Applicable Tes					ELC4-331170			
HS.		SPECIFICATION SHEET HIROSE ELECTRIC CO., LTD.			PART NO. CODE NO. CL				FH28-15S-0. 5SH (10) 586-1868-3-10		1/2
FORM HD0011-2-1					T CODE M		INU. ULJO		0 1000-3-10 Z		1/2

SPECIFICATIONS									
ITEM	TEST METHOD	REQUIREMENTS	QT	АТ					
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING (MAX 2 CYCLES) PEAK TMP. 250 °C MAX . REFLOW TMP. 230 °C MIN FOR 60 sec. PRE-HEAT 150~200°C FOR 90~120 sec. 2) SOLDERING IRONS: TMP. 350±10°C FOR 5±1 sec .	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	×	_					
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 235 ±5 °C FOR IMMERSION DURATION, 2±0.5 sec.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	×	_					

(note)

WHEN THE SAME VALUE OF CURRENT ARE APPLID TO ALL CONTACTS AT THE SAME TIME IN ONCE, SET THE CURRENT TO THE 70 % OF THE RATED CURRENT VALUE.

Note QT:Q	ualification Test AT:Assurance Test X:Applicable Test	DRAWIN	IG NO.	ELC4-331170-01		
HS	RS SPECIFICATION SHEET		PART NO. FH28-15S-0. 5SH (10)			
	HIROSE ELECTRIC CO., LTD.	CODE NO	CL586	-1868-3-10	Δ	2/2