APPLICA	BLE STAI	NDARD									
	Operating temperature range Voltage Current		30V AC/DC		range	•		_	-10°C TO 50°C(packed condition)		
RATING					humid	dity rang		R	elative humidity 90 %MAX	not d	ewed
			0.20 A		Appli	Applicable cable			t=0.2±0.02mm, gold p	olating	I
	-		SPEC	IFICA	10IT	NS					
IT	EM		TEST METHOD				F	EQU	IREMENTS	QT	АТ
CONSTR	UCTION					l					
General examination		Visually a	nd by measuring instrumen	nt.			ling to dr	awing	J.	×	×
Marking		Confirmed	d visually.			(note 1,2)			×	×	
ELECTR	ICAL CHA	ARACTE	RISTICS								
Voltage proo	of	90 V AC f	or 1 min.			No flas	hover or	brea	kdown.	×	×
Insulation resistance		100 V DC	100 V DC.			50 MΩ MIN.				×	×
Contact resistance		AC 20 m\	AC 20 mV MAX , 1 mA .			200 ms	Ω MAX.			×	×
						including fpc,ffc bulk resistance (L=8mm)					
	IICAL CH										
Vibration			Frequency 10 to 55 Hz, half amplitude						ontinuity of 1 μs.	×	-
Shock			0.75 mm, for 10 cycles in 3 axial directions. 981 m/s ² , duration of pulse 6 ms				② Contact resistance: 200 mΩ MAX.③ No damage, crack and looseness of parts.				+_
		at 3 times	in 3 both axial directions.						·	×	
Mechanical of	operation	10times in	10times insertions and extractions.			① Contact resistance: 200 mΩ MAX.			×	_	
FPC retention force M		Measured	Measured by applicable fpc.				② No damage, crack and looseness of parts. Direction of insertion: 1.98 N MIN (note 3)			×	
i i o reternio	11 10100		easured by applicable tpc. hickness of fpc shall be t=0.20mm at initial ondition.)			Direction	511 01 1110	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	. 1.00 W Will (110te 0)	^	
ENVIRO	NMENTAI	L CHARA	CTERISTICS								
Corrosion sa	lt mist	Exposed	Exposed at 35±2 °C, 5 % salt water spray for 96 h.			① Contact resistance: 200 mΩ MAX.			×	_	
							_		k and looseness of parts. orrosion which affects to		
							ration of				
Rapid change of		Temperat	Temperature-55→+15⊤0+35→+85→+15⊤0+35°C			① Contact resistance: 200 mΩ MAX.			×	_	
temperature		Time				② Insulation resistance: 50 MΩ MIN.					
Damp heat			Under 5 cycles. Exposed at 40±2 °C,			③ No damage, crack and looseness of parts.				×	+_
(steady state	e)		Relative humidity 90 to 95 %, 96 h.							^	
Damp heat,c	cyclic		Exposed at -10 to +65 °C,			 Contact resistance: 200 mΩ MAX. Insulation resistance: 1 MΩ MIN. 			×	_	
			numidity 90 to 96 %, s, total 240 h.			_					
			To cycles, total 240 II.			(at high humidity) ③ Insulation resistance: 50 MΩ MIN. (at dry)					
Dry heat		Evnosed	Evacand at 95 ± 2 °C 06 h			 No damage, crack and looseness of parts. Contact resistance: 200 mΩ MAX. 				×	<u> </u>
Cold			Exposed at 85±2 °C, 96 h. Exposed at -55±3°C, 96 h.			② No damage, crack and looseness of parts.				×	+ =
Sulphur dioxide			Exposed at 40±2 °C,			① Contact resistance: 200 mΩ MAX.				×	+
[JIS C 60068-2-42] Re			Relative humidity 80±5%			② No damage, crack and looseness of parts.					
			25±5 ppm for 96 h.			③ No evidence of corrosion which affects to operation of connector.					
Hydrogen su	llphide C 60068-2-4		at 40±2 ℃, numidity 80±5% ,			ope	ration of	conn	ector.	×	-
Oloj	0 00000 2 4		opm for 96 h.								
COUN	T C	_	ON OF REVISIONS		DESIG	NED			CHECKED	DA	TE
Δ											
REMARK							APPRO	VED	NF. MIYAZAKI	16.0	1. 12
							CHEC	ŒD	HS. SAKAMOTO	16.0	1. 12
							DESIG	NED	01112007)1. 12
Unless otherwise specified, refer to IEC			fer to IEC 60512.			DRAWN		۷N)1. 12
Note QT:Q	ualification T	est AT:Assurance Test X:Applicable Test Di			DR	RAWING NO.			ELC-367578-00)
HRS	S	SPECIFICATION SHEET PA			PART	NO. FH58M-7S-0. 25SI		H58M-7S-0. 25SHW			
117	HIF	ROSE EL	OSE ELECTRIC CO., LTD. COD		CODE	NO. CL580-		.580)-3811-0-00	Δ	1/2
ODM HDOO11	1						1			_	

SPECIFICATIONS							
ITEM	TEST METHOD	REQUIREMENTS	QT	AT			
Solderability	Soldered at solder temperature, 245±3°C for immersion duration, 3±0.3 sec.	A new uniform coating of solder shall cover a minimum of 95 % of the surface being immersed.	×	_			
Resistance to soldering heat	1) Reflow soldering: peak tmp. 250 °C MAX. reflow tmp. over 230 °C within 60 sec. 2) Soldering irons: tmp. 350±10 °C for 5±1 sec.	No deformation of case of excessive looseness of the terminals. (<i>note 4</i>)	×	_			

(note1)

This connector is back flip lock type, and top/bottom both contact points are available.

(note2)

Do not close the actuator before inserting fpc even after the connector is mounted onto a pcb.

Closing the actuator without fpc could make the contact gap smaller, which increases the fpc insertion force.

(note3)

Stabilize the fpc to pcb or something fixed, if pull-up or pull-down force is exepected to be applied to the fpc.

(note4)

Blisters which may be generated on the housing do not affect product performance.

Note QT:	Qualification Test AT:Assurance Test X:Applicable Test	DRAWIN	NG NO.	ELC-367578-00-00			
RS SPECIFICATION SHEET		PART NO.	io. FH58M-7S-0. 25SHW				
1.0	HIROSE ELECTRIC CO., LTD.	CODE NO	CL580	-3811-0-00	Δ	2/2	