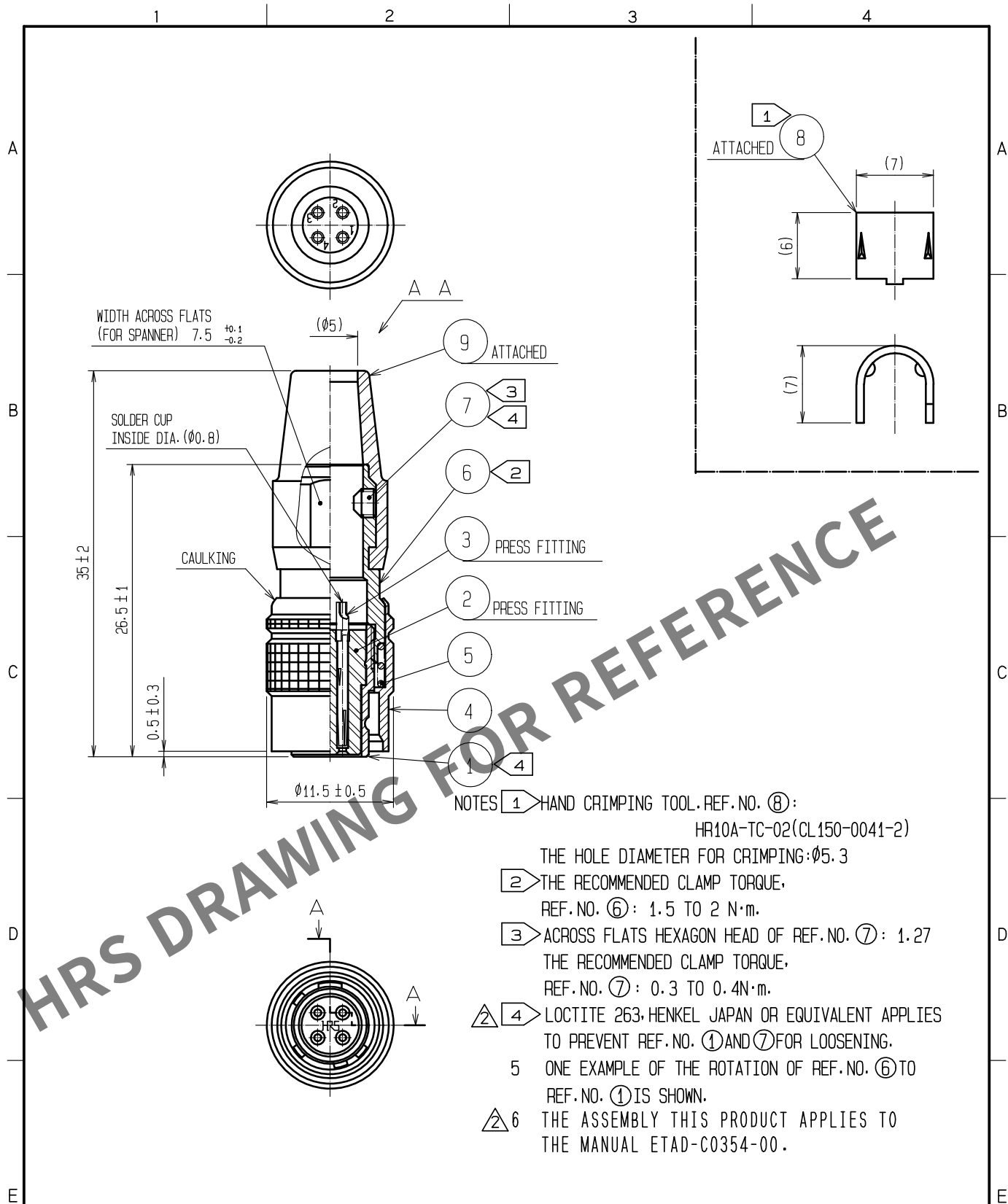




- NOTES ① HAND CRIMPING TOOL. REF. NO. ⑧:
HR10A-TC-02 (CL150-0041-2)
THE HOLE DIAMETER FOR CRIMPING: Ø5.3
② THE RECOMMENDED CLAMP TORQUE,
REF. NO. ⑥: 1.5 TO 2 N·m.
③ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑦: 1.27
THE RECOMMENDED CLAMP TORQUE,
REF. NO. ⑦: 0.3 TO 0.4 N·m.
④ LOCTITE 263, HENKEL JAPAN OR EQUIVALENT APPLIES
TO PREVENT REF. NO. ① AND ⑦ FOR LOOSENING.
5 ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑥ TO
REF. NO. ① IS SHOWN.
⑥ THE ASSEMBLY THIS PRODUCT APPLIES TO
THE MANUAL ETAD-C0354-00.

5	STEEL	NICKEL PLATING			
4	BRASS	MATTE FINISH NICKEL PLATED	9	CR	(BLACK)
3	PHOSPHOR BRONZE	SILVER PLATING 2µm min.	8	BRASS	
2	POLYAMIDE	(BLACK) UL94V-0	7	STEEL	NICKEL PLATING HEXAGON SOCKET SET SCREW M2.6X0.45X2
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	BRASS	NICKEL PLATING
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
UNITS mm		SCALE 2 : 1	COUNT ② 2	DESCRIPTION OF REVISIONS DIS-C-00016958	DESIGNED HT. ZENBA
HIROSE ELECTRIC CO., LTD.		APPROVED : MO. SATOH	20051020	DRAWING NO.	EDC4-020535-73
		CHECKED : EJ. KUNII	20051020	PART NO.	HR10A-7P-4S(73)
		DESIGNED : DS. MATSUNE	20051019	CODE NO.	CL0110-0302-5-73
		DRAWN : DS. MATSUNE	20051019		② 1/1