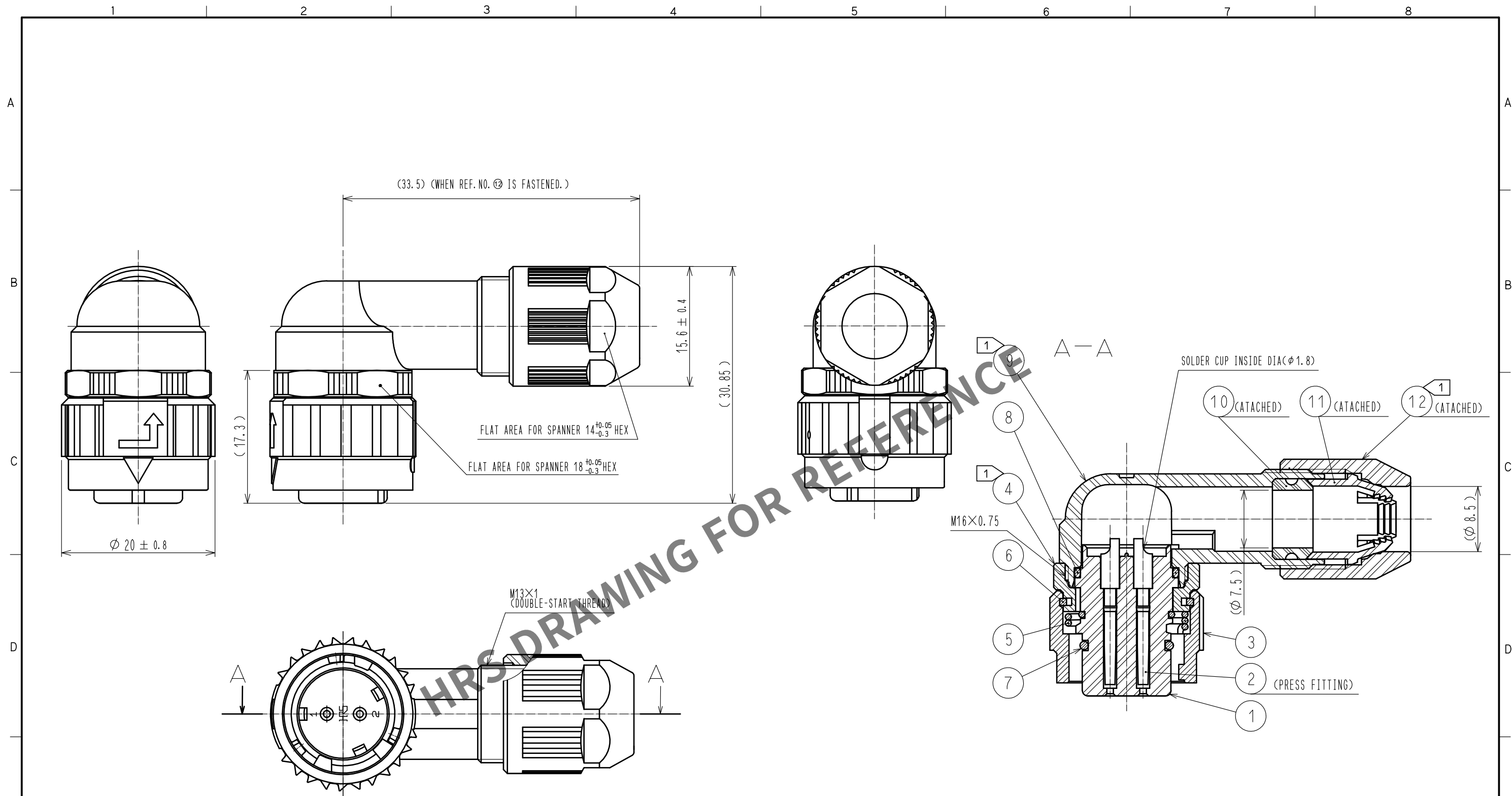




- NOTES 1 THE RECOMMENDED TIGHTENING TORQUE, ADHESIVE AND PRIMER FOR M16X0.75 PORTION OF REF. ④ AND ⑨ AND M13X1 PORTION OF REF. NO. ⑨ AND ⑫ ARE AS FOLLOWINGS.
- THE ADHESIVE AND PRIMER SHOULD BE ATTACHED ON THE MALE SCREW PORTION OF REF. NO. ⑨.
- TIGHTENING TORQUE: 0.9 TO 1 N · m.
- ADHESIVE: LOCTITE 243 MADE BY HENKEL JAPAN LTD.
- PRIMER: LOCK PRIMER 7649, MADE BY HENKEL JAPAN LTD. (ONLY M13X1)
- 2 ROTATION EXAMPLES ARE SHOWN FOR REF. NO. ①, ④, ⑨, AND ⑫.
- 3 THE CABLE PULL AND TWISTING STRENGTH AND OHER CHARACTERISTICS MAY DIFER, DEPENDING ON THE CABLE STRUCTURE. PLEASE CONFIRM BEFORE THE USE.

6	PHOSPHOR BRONZE	NICKEL PLATING			
5	STAINLESS STEEL		12	POLYPHENYLENE SULFIDE	(BLACK) UL94V-0
4	ZINC ALLOY	NICKEL PLATING	11	POLYAMIDE	(WHITE) UL94V-0
3	ZINC ALLOY	NICKEL PLATING	10	HYDROGENATION ACRYLONITRILE BUTADIENE RUBBER	(GRAY)
2	PHOSPHOR BRONZE	CONTACT AREA :GOLD 0.2μm min. UNDER PLATING:NICKEL 2μm min.	9	POLYAMIDE	(BLACK) UL94V-0
			8	ACRYLONITRILE BUTADIENE RUBBER	(BLACK)
1	POLYPHENYLENE SULFIDE	(BLACK) UL94V-0	7	ACRYLONITRILE BUTADIENE RUBBER	(BLACK)
NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS

UNITS mm		SCALE 2 : 1		COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
 HIROSE ELECTRIC CO., LTD.		APPROVED :HY. KOBAYASHI		18. 02. 26	DRAWING NO. EDC-117661-31-00			
		CHECKED :HY. KOBAYASHI		18. 02. 26	PART NO. HR08D-12WLPN-2S(31)			
		DESIGNED :DS. MATSUNE		18. 02. 24	CODE NO. CL108-0267-0-31			
		DRAWN :AI. NISHIYAMA		18. 02. 16				