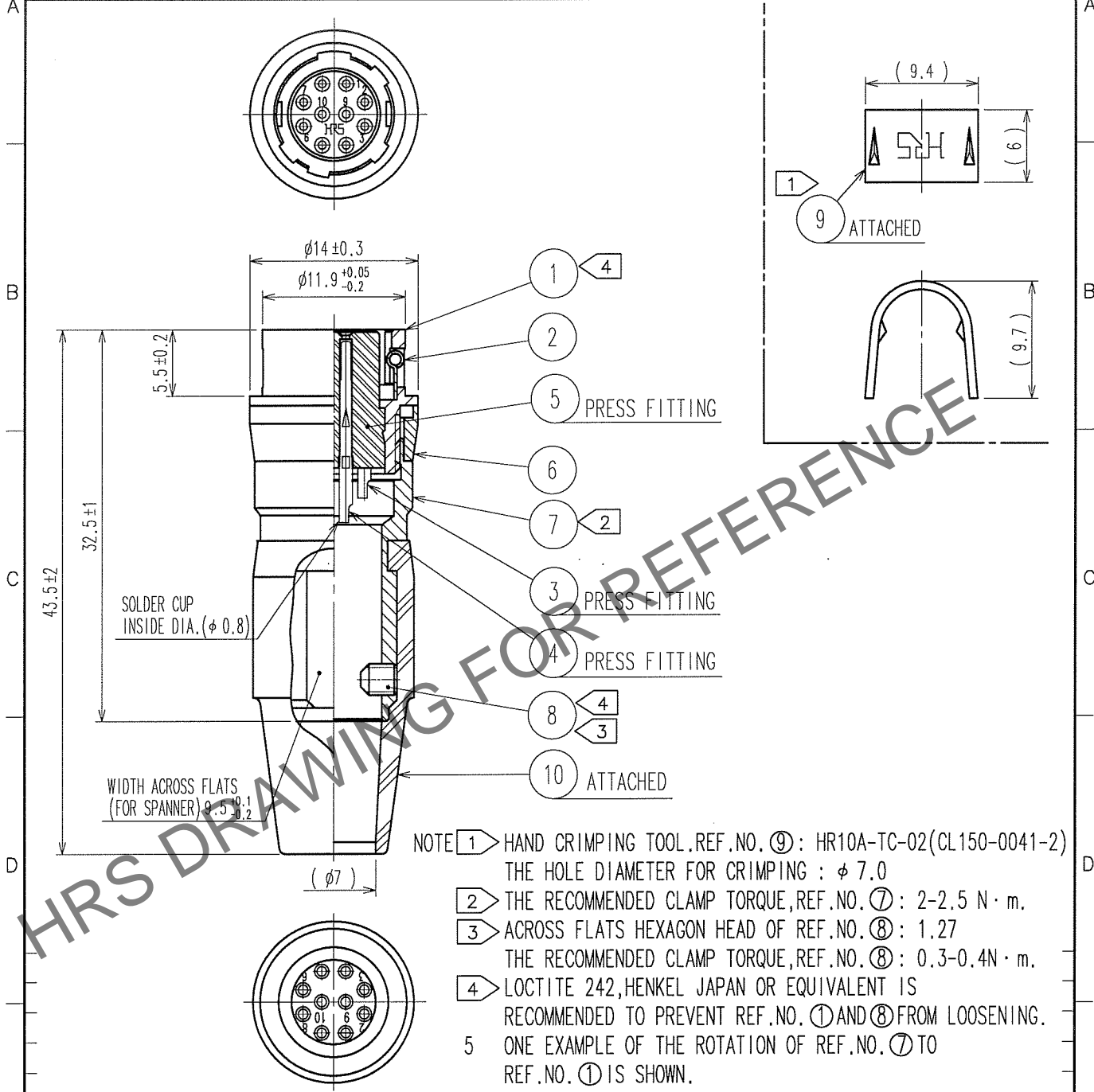


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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

1					2					3					4				
COUNT	DESCRIPTION OF REVISIONS				BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS				BY	CHKD	DATE				
△								△											
△								△											
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NOTE ① HAND CRIMPING TOOL, REF. NO. ⑨: HR10A-TC-02 (CL150-0041-2)
 THE HOLE DIAMETER FOR CRIMPING: φ 7.0
 ② THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑦: 2-2.5 N·m.
 ③ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑧: 1.27
 THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑧: 0.3-0.4 N·m.
 ④ LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑧ FROM LOOSENING.
 5 ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑦ TO REF. NO. ① IS SHOWN.

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
5	POLYAMIDE	(BLACK) UL94V-0	10	CR	(BLACK)
4	PHOSPHOR BRONZE	SILVER PLATING 2μm min.	9	BRASS	
3	PHOSPHOR BRONZE		8	STEEL	NICKEL PLATING HEXAGON SOCKET SET SCREW M2.6×0.45×3
2	STAINLESS STEEL		7	BRASS	MATTE FINISH NICKEL PLATED
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	BRASS	MATTE FINISH NICKEL PLATED

CODE NO. (OLD) CL		DRAWN D. Matsume '05.10.01	DESIGNED D. Matsume '05.10.01	CHECKED E. Kunii '05.10.03	APPROVED M. Sato 05.10.14	RELEASED
DRAWING NO. EDC4-021370-73		PART NO. HR10A-10J-10S(73)				
SACLE 2 : 1		CODE NO. CL110-0411-0-73				1/1
UNITS mm		HRS HIROSE ELECTRIC CO., LTD.				

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