

APPLICABLE STANDARD					
RATING	OPERATING TEMPERATURE RANGE	-25 °C TO +85 °C	STORAGE TEMPERATURE RANGE	-10 °C TO +60 °C	
	VOLTAGE	AC 100 V , DC 140 V	_____	_____	
	CURRENT	- A	APPLICABLE CABLE	φ 8.5	
SPECIFICATIONS					
ITEM		TEST METHOD	REQUIREMENTS	QT	AT
CONSTRUCTION					
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	X	X
MARKING		CONFIRMED VISUALLY.		X	X
ELECTRIC CHARACTERISTICS					
CONTACT RESISTANCE		CONTACT SHALL BE MEASURED AT DC 1 A	20 mΩ MAX.	X	X
INSULATION RESISTANCE		100 V DC.	1000 MΩ MIN.	X	X
VOLTAGE PROOF		300 V AC. FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	X	X
MECHANICAL CHARACTERISTICS					
CONTACT RETENSION FORCE		APPLYING A PULL FORCE THE WIRE AFTER THE APPLICABLE CRIMPED CONTACT IS ASSEMBLED WITH THE BODY.	20 N MIN.	X	—
CONNECTOR INSERTION AND WITHDRAWAL FORCES		MEASURED BY APPLICABLE CONNECTOR.	INSERTION AND WITHDRAWAL FORCES LOCKING DEVICE WITH UNLOCK : 70 N MAX.	X	—
MECHANICAL OPERATION		100 TIMES INSERTIONS AND EXTRACTIONS.	CONTACT RESISTANCE: 20 mΩ MAX.	X	—
VIBRATION		FREQUENCY: 10 TO 500 (Hz), SINGLE AMPLITUDE 0.75 mm, 98 m/s ² DIRECTIONS AT 2 h, FOR 3 DIRECTIONS.	①NO ELECTRICAL DISCONTINUITY OF 10 μs. ②NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	X	—
SHOCK		490 m/s ² DIRECTIONS OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.	①NO ELECTRICAL DISCONTINUITY OF 10 μs. ②NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	X	—
ENVIRONMENTAL CHARACTERISTICS					
DAMP HEAT (STEADY STATE)		EXPOSED AT 40 °C, 90 TO 95 %, 96 h.	①INSULATION RESISTANCE: 5 MΩ MIN (AT HIGH HUMIDITY). ②INSULATION RESISTANCE: 50 MΩ MIN (AT DRY). ③NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—
RAPID CHANGE OF TEMPERATURE		TEMPERATURE -55→ R/T ⁽¹⁾ → +85 → R/T °C TIME 30 → 10 TO 15 → 30 → 10 TO 15 min UNDER 5 CYCLES.	①INSULATION RESISTANCE: 1000 MΩ MIN.. ②NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	NO HEAVY CORROSIN RUIN THE FUNCTION.	X	—
DRY HEAT		EXPOSED AT + 85 °C , 96 h.	NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—
COLD		EXPOSED AT - 55 °C , 96 h.	NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△					
REMARK			APPROVED	EJ. KUNII	16.02.13
NOTE 1. (1)R/T:ROOM TEMPERATURE.			CHECKED	EJ. KUNII	16.02.13
2. ABOVE SPECIFICATIONS SHOWS THE VALVE IN ASSEMBLED CONDITION WITH APPLICABLE CRAMP CONTACT.			DESIGNED	SJ. SHIMIZU	16.02.13
Unless otherwise specified, refer to IEC 60512.			DRAWN	SJ. SHIMIZU	16.02.13
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.	ELC-045072-73-00	
HRS	SPECIFICATION SHEET		PART NO.	HR22-12TPD-20PC (73)	
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL122-0018-1-73	△ 1/1