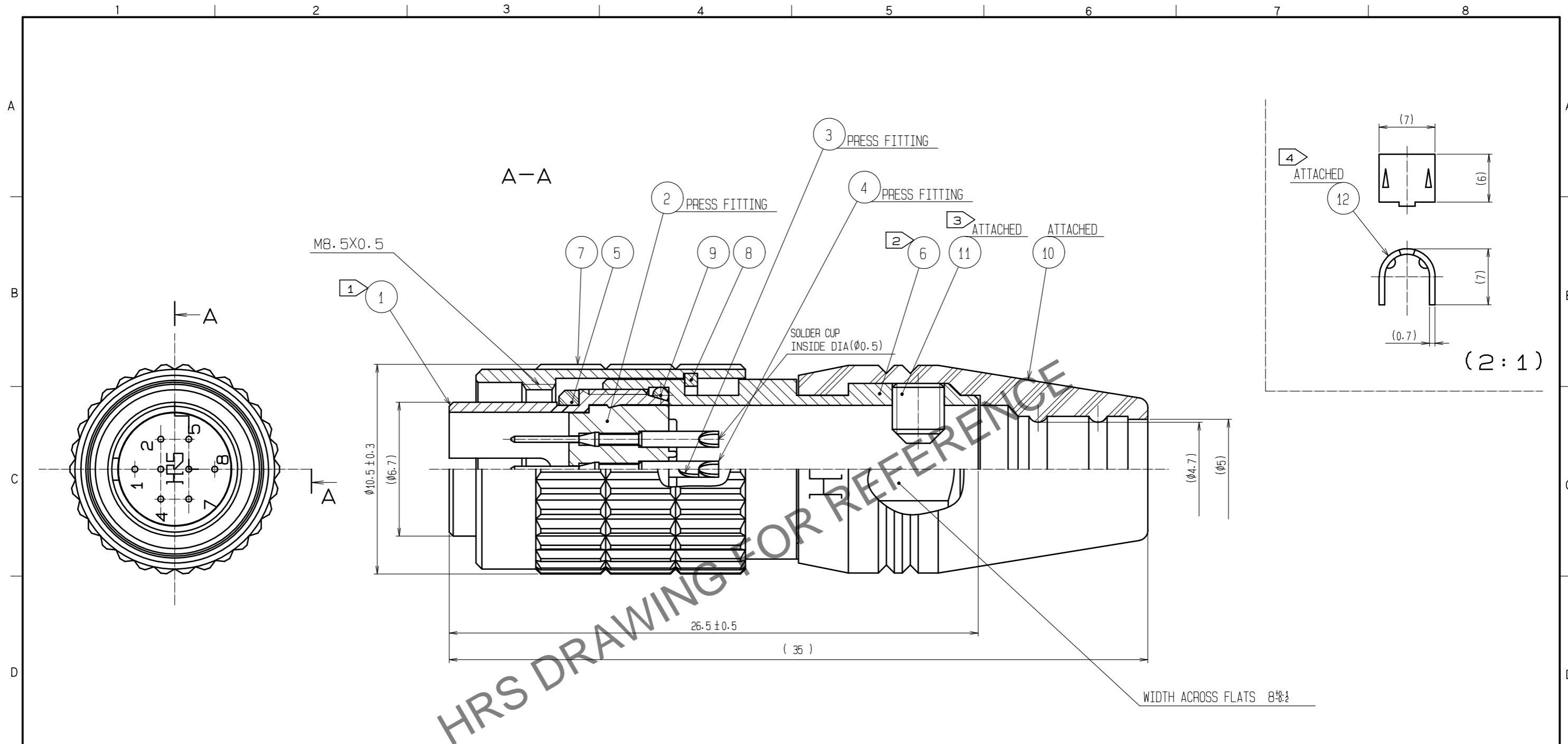


Jun.1.2024 Copyright 2024 HIROSE ELECTRIC CO., LTD. All Rights Reserved.
In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.



- NOTES
- ① THREAD PORTION OF REF.NO. ① IS APPLIED WITH PRECOATING TO PREVENT LOOSENESS. HOWEVER, THE ADHESIVE EFFECTIVENESS IS DECREASED WHEN REUSED.
 - ⚠ THEREFORE, TREAD PORTION APPLIES TO COAT WITH LOCTITE 263 MANUFACTURED BY HENKEL JAPAN OR EQUIVALENT.
 - ② THE RECOMMENDED TIGHTENING TORQUE OF REF NO. ⑥ TO BE 1 N·m.
 - ③ THE TIP OF REF.NO. ⑪ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF.NO. ⑫ CLAMPED TO THE CABLE. OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF.NO. ⑪ IS 1.27mm. AND THE RECOMMENDED TIGHTENING TORQUE OF REF.NO. ⑪ TO BE 0.3 TO 0.4 N·m.
 - ④ MANUAL CRIMPING TOOL OF REF.NO. ⑫ : HR10A-TC-02(THE HOLE DIAMETER FOR CRIMPING : $\phi 5.3$)
 - 5 ROTATION EXAMPLES OF REF.NO. ① AND ⑥ ARE SHOWN.
 - ⑥ OVER PLATING : GOLD 0.2 μ m min.
UNDER PLATING : NICKEL 2 μ m min.
 - ⚠ 7 THE ASSEMBLY THIS PRODUCT APPLIES TO THE MANUAL ETAD-C0361-00.

NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
6	BRASS	NICKEL PLATING	12	BRASS	
5	EPDM	(BLACK)	11	STEEL	NICKEL PLATING M2. 6X0. 45X3
4	PHOSPHOR BRONZE	⑥	10	EPDM	(BLACK)
3	PHOSPHOR BRONZE	⑥	9	EPDM	(BLACK)
2	PPS	(BLACK) UL94V-0	8	PHOSPHOR BRONZE	NICKEL PLATING
1	ZINC ALLOY	MATTE FINISH NICKEL PLATING	7	BRASS	NICKEL PLATING

UNITS mm		SCALE 5 : 1	COUNT 2	DESCRIPTION OF REVISIONS DIS-C-00016975	DESIGNED HT. ZENBA	CHECKED EJ. KUNII	DATE 20240229
HRS HIROSE ELECTRIC CO., LTD.		APPROVED : MR. YOSHIDA	20050105	DRAWING NO. EDC3-047695-72			
		CHECKED : MO. SATOH	20050105	PART NO. HR25-7TP-8P(72)			
		DESIGNED : YH. YAMADA	20050105	CODE NO. CL0125-0005-9-72			
		DRAWN : YH. YAMADA	20050105			①/1	