



- Notes
- Plating(REF. No. ③, ④)
Contact area : gold 0.2 μ m min.
Others : gold and nickel.
Under plating : nickel 2 μ m min.
 - The recommended clamp torque of REF. No. ⑧ to be 1.5 to 2 N·m.
Thread locker to the threaded portion of REF. No. ① is recommended to prevent REF. No. ⑧ from loosening.
Recommended thread locker : LOCTITE 263, HENKEL JAPAN CO, LTD.
 - When this connector is mounted on to panel, be careful REF. No. ⑥ is assembled surely into the groove of REF. No. ④ as shown in this figure to keep waterproof effectiveness.

4	PHOSPHOR BRONZE	1	8	BRASS	NICKEL PLATING
3	PHOSPHOR BRONZE	1	7	PHOSPHOR BRONZE	NICKEL PLATING
2	PPS	(BLACK) UL94V-0	6	CHLOROPRENE RUBBER	(BLACK)
1	ZINC ALLOY	BLACK CHROME PLATING	5	PHOSPHOR BRONZE	NICKEL PLATING
NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS
UNITS mm		SCALE 4 : 1	COUNT 	DESCRIPTION OF REVISIONS	DESIGNED CHECKED DATE
HIROSE ELECTRIC CO., LTD.		APPROVED : EJ. KUNII	14. 11. 05	DRAWING NO.	EDC3-114247-03
		CHECKED : TP. KOMATSU	14. 11. 05	PART NO.	LF10WBR-12S(03)
		DESIGNED : KN. IKEHARA	14. 11. 05	CODE NO.	CL136-1008-6-03
		DRAWN : KN. IKEHARA	14. 11. 05		