| _  |            |                                |  |                      | _                         | 7    |              |             |                 | <del></del>  |                 |              |                                       |              |          |
|--|------------|--------------------------------|--|----------------------|---------------------------|------|--------------|-------------|-----------------|--|-----------------|--------------|---------------------------------------|--------------|----------|
|  | COUNT      | DESCRIPTIO                     | N OF RE  | VISIONS              | BY                        | CHKD | DATE         | C           | TAUC            | DESCRIPTION  | OF REVISIONS    | BY           | СНКО                                  | D/           | ATE      |
| $\triangle$                                      |            |                                |  |                      |                           |      |              | $\triangle$ |                 |  |                 |              |                                       |              |          |
| $\triangle$                                      |            |                                |  |                      |                           |      |              | $\triangle$ |                 |  |                 |              |                                       |              |          |
| AP   | PLICA      | BLE STAN                       | IDARI  | 2                    |                           |      |              |             |                 |  |                 | <del></del>  | I———.                                 |              |          |
|  |            | OPERATING<br>TEMPERATURE RANGE |  | SE .                 | C TO C TEN                |      |              |             |                 | DRAGE  MPERATURE RANGE  ERATING HUMIDITY                               |                 |              |                                       | <u> </u>     |          |
| RA   | TING       | VOLTAGE                        |  |                      | 350 V AC , 490 V DC   RAI |      |              |             |                 |  |                 |              |                                       | 6            |          |
|  |            | CURR                           |  | 3 A                  |                           |      |              |             | LICABLE CABL    | E  |                 |              |                                       |              |          |
|  |            |                                |  |                      | SPECIFICATIO              |      |              |             |                 | NS .   |                 |              |                                       |              |          |
|  | IT         | ЕМ                             | TEST METHOD  |                      |                           |      |              |             |                 | REQUIREMENTS   |                 |              |                                       | Q            | ΓΙΑΤ     |
|  |            | UCTION                         |  |                      |                           |      |              |             |                 |  |                 |              |                                       |              |          |
| GEN  | NERAL E    | XAMINATION                     |  |                      |                           |      |              |             |                 | ACCORDING TO   | DRAWING.        |              |                                       | To           | 10       |
| MARKING  |            |                                | CONFIRMED VISUALLY.  |                      |                           |      |              |             |                 |  |                 |              |                                       | 10           | tō       |
| EL   | ECTRI      | C CHARA                        | CTERISTICS   |                      |                           |      |              |             |                 | · · · · · · · · · · · · · · · · · · ·                                  | <del></del>     |              |                                       |              |          |
| CON  | NTACT R    | ESISTANCE                      | 100 mA (DC OR 1000 Hz).  |                      |                           |      |              |             |                 | 25 mΩ MAX.   | <del></del>     |              |                                       | To           | 10       |
| CONTACT RESISTANCE<br>MILLIVOLT LEVEL            |            |                                | 20 mV MAX, 1 mA (DC OR 1000 Hz). 1   |                      |                           |      |              |             |                 |  |                 |              |                                       | 0            | -        |
| METHOD.<br>INSULATION                            |            |                                | 500 V DC   |                      |                           |      |              |             |                 | 5000 MΩ MIN.   |                 |              |                                       | <del> </del> | -        |
| RESISTANCE                                       |            |                                |  |                      |                           |      |              |             |                 | DOOO WIS WILLY.  |                 |              |                                       |              |          |
| VOLTAGE PROOF                                    |            |                                | 1250 V AC FOR 1 min.   |                      |                           |      |              |             | 1               | NO FLASHOVE  | OR BREAKD       | OWN.         |                                       | 10           | 10       |
|  |            | ICAL CHA                       | ARAC   | TERIS                | <b>FICS</b>               |      |              | ····        |                 |  |                 |              |                                       |              | 1        |
| CONTACT INSERTION AND EXTRACTION FORCES          |            |                                | φ 1.041 MAX<br>φ 0.991 MIN BY STEEL GAUGE.                                       |                      |                           |      |              |             | 1               | NSERTION FOR<br>EXTRACTION F   |                 | N M/<br>N MI |                                       | 0            |          |
| INSERTION AND WITHDRAWAL FORCES                  |            |                                | 1  |                      |                           |      |              |             | - 1             | NSERTION FOR   |                 | N M          |                                       | 0            | <u> </u> |
| MECHANICAL<br>OPERATION                          |            |                                | 500 TIMES INSERTIONS AND EXTRACTIONS.  |                      |                           |      |              |             |                 | D CONTACT RI<br>D NO DAMAGE  | ESISTANCE: 2    | 5 mΩ N       | AX.                                   | , 0          | -        |
| VIBRATION  |            |                                | AMPLITUDE 0.75 mm, - m/s <sup>2</sup> AT 2 h,                                    |                      |                           |      |              |             |                 | OF PARTS.<br>OD DAMAGE, CI<br>OF PARTS.                                | RACK AND LO     | OSENI        | ESS,                                  | 0            | -        |
| SHOCK  |            |                                | FOR 3 DIRECTIONS.  490 m/s² DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS. |                      |                           |      |              |             |                 |  |                 |              |                                       | 0            | -        |
| ĒN'  | VIRON      | MENTAL                         |  |                      |                           |      | 120110110.   |             |                 |  |                 |              | · · · · · · · · · · · · · · · · · · · | 1            | 1        |
| RAPID CHANGE OF<br>TEMPERATURE                   |            |                                | TEMPERATURE -55±2→5~35→85±3→5~35 °C  |                      |                           |      |              |             |                 | NO DAMAGE, CRACK AND LOOSENESS,<br>OF PARTS.                           |                 |              |                                       | 0            |          |
| DAMP HEAT<br>(STEADY STATE)                      |            |                                | EXPOSED AT 40 °c, 90~95 %, 96 h.   |                      |                           |      |              |             |                 | INSULATION   |                 |              |                                       | 0            |          |
|  |            |                                |  |                      |                           |      |              |             |                 | 10 MΩ MIN. (AT HIGH HUMIDITY.)<br>1000 MΩ MIN. (AT DRY.)               |                 |              |                                       |              |          |
|  |            |                                | !<br>:   |                      |                           |      |              |             |                 | NO DAMAGE<br>OF PARTS.   |                 | LOOSE        | ENESS                                 |              |          |
| CORROSION SALT MIST                              |            |                                | 48 h.  |                      |                           |      |              |             |                 | NO HEAVY CORROSION.  |                 |              |                                       | 0            | -        |
| RESISTANCE TO<br>SOLDERING HEAT                  |            |                                | IMMERSION, DURATION 10 ± 1 S.  |                      |                           |      |              |             |                 | NO DEFORMATION OF CASE AND<br>EXCESSIVE LOOSENESS OF THE<br>TERMINALS. |                 |              |                                       | 0            | _        |
| SOLI   | DERABIL    | ITY                            | SOLDERED AT SOLDER TEMPERATURE, 245 ± 2 °C FOR IMMERSION, DURATION 3 ± 1 S.      |                      |                           |      |              |             | . N             | MIN. 95 % OF SOLDER IMMERSED<br>AREA SHALL BE COVERED NEW              |                 |              |                                       | 0            | -        |
| REMARKS HDCB-37P DRAWN                           |            |                                |  |                      |                           |      |              |             |                 | OLDER COATIN   |                 | APPRO        | WED T                                 | RELE         | L        |
| NOT  | те.        | MEASUREME<br>CONTACT R         | NT POINT OF  |                      |                           |      |              |             | . Julian di Res |  | . (M)           |              | NELE                                  | 1360         |          |
| Unless otherwise specified, refer to JIS C 5402. |            |                                |  |                      |                           |      |              |             |                 |  |                 |              |                                       |              |          |
| Note   | QT:Qu      | alification Tes                | t AT:A   | ssurance             | Test                      | O:Ap | plicable Tes | t           |                 |  |                 |              |                                       |              |          |
| H  | <b>5</b> " | IROSE ELE                      | CTRIC  | CO., LT              | D.                        | SPE  | ECIFICA      | TION        | SH              | EET PART N   | io.<br>RDCD-37  | S-I N        | VA (5                                 | <br>5)       |          |
| CODE NO.(OLD)                                    |            |                                |  | DRAWING NO. CODE NO. |                           |      |              |             |                 |  |                 |              | 1 /                                   |              |          |
| CL   |            |                                |  | ELC4-020692-02 C     |                           |      |              |             |                 | CL21   | CL211-0320-1-55 |              |                                       |              |          |