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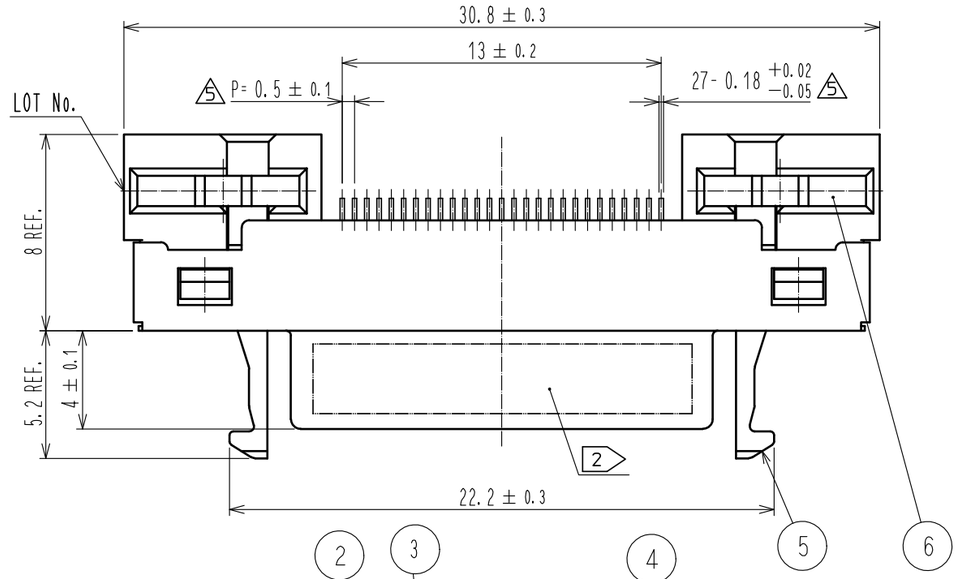
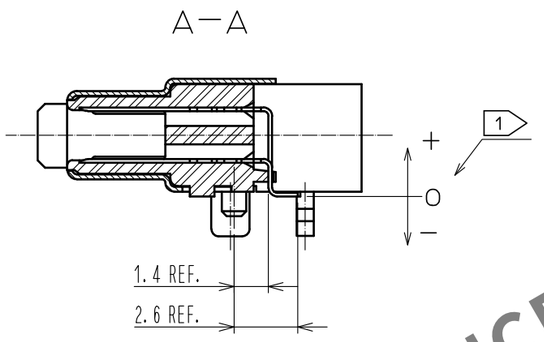
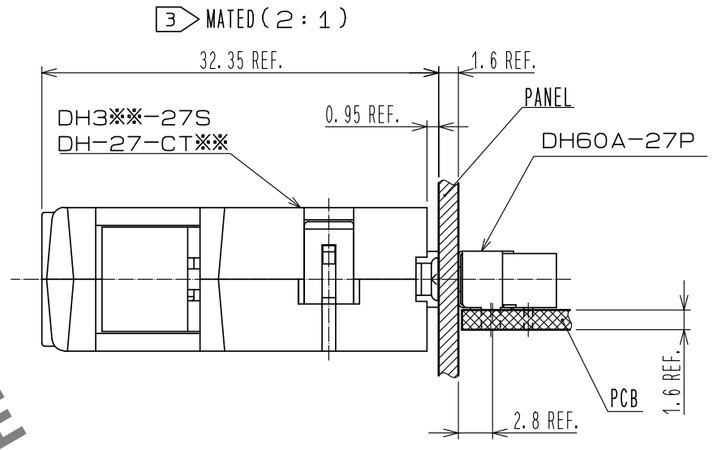
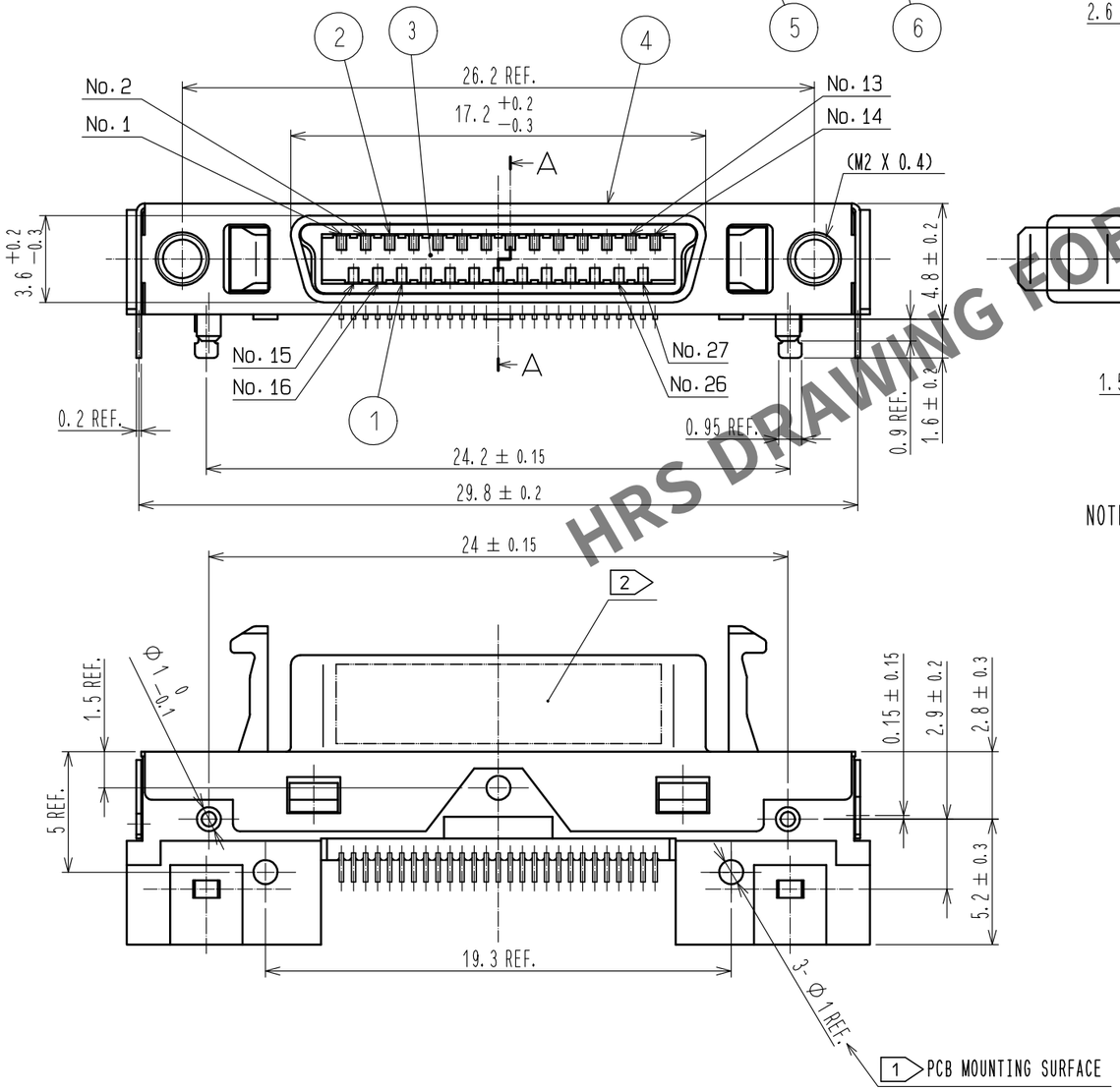
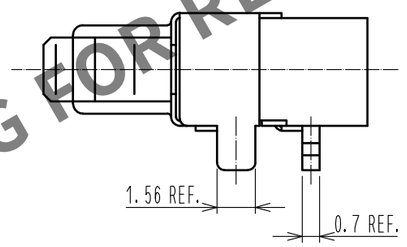
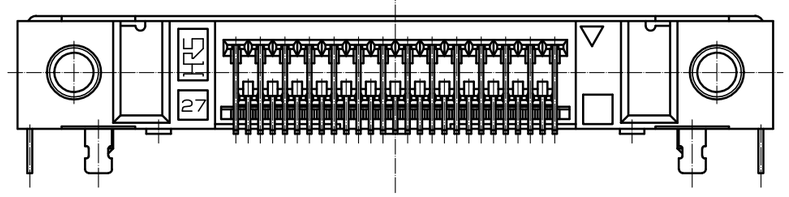








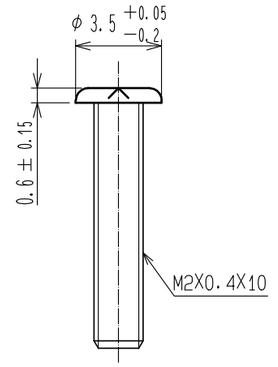




HRS DRAWING FOR REFERENCE

NOTE
1. LEAD CO-PLANARITY OF SIGNAL CONTACT TO BE 0.1 IN THE -0.1 TO +0.05 RANGE FROM PCB MOUNTING SURFACE.
2. ASSEMBLY TOOL MARKS INDICATED IN THE FIGURE WILL NOT AFFECT PERFORMANCE.
3. THIS PRODUCT SHALL BE MATED WITH A UNIT 'DH3**-27S' WHICH ASSEMBLED TO A COVER CASE 'DH-27-CT**'.
   AN ASSEMBLY OF THE UNIT NEEDS A CLAMP 'DH-27-CM*(***)'
4. INSTALLATION WITH THE PANEL MUST USE A DEDICATED SCREW.
   PURCHASE : ①HRS PART No.「DH60A-SCREW」
   CL No.「CL244-0042-1」
   ②NITTOSEIKO CO., LTD. 「FINE PAN HEAD MACHINE SCREW 2 TYPES」

4 SCREW FOR INSTALLATION



NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS
3	POLYAMIDE	UL94V-0 BLACK	6	BRASS	OVER PLATING : TIN 1μm MIN. UNDER PLATING : NICKEL 1μm MIN.
2	PHOSPHOR BRONZE	CONTACT AREA : GOLD 0.2μm MIN. LEAD AREA : GOLD 0.03μm MIN. UNDER PLATING : NICKEL 1μm MIN.	5	STEEL	OVER PLATING : NICKEL 3μm MIN. UNDER PLATING : COPPER 3μm MIN.
1			4	STAINLESS STEEL	OVER PLATING : TIN 1μm MIN. UNDER PLATING : NICKEL 1μm MIN.

UNITS	SCALE		COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	4 : 1	5	8	DIS-E-00009512	HY. MATSUDA	KG. OKITA	20220526

HIROSE ELECTRIC CO., LTD.

APPROVED	AO. SUZUKI	20090507	DRAWING NO. EDC3-126626-00
CHECKED	KN. ICHIKAWA	20090507	PART NO. DH60A-27P
DESIGNED	MO. SHIMOYAMA	20090507	
DRAWN	MO. SHIMOYAMA	20090507	CODE NO. CL0244-0029-3-00 5 1/4

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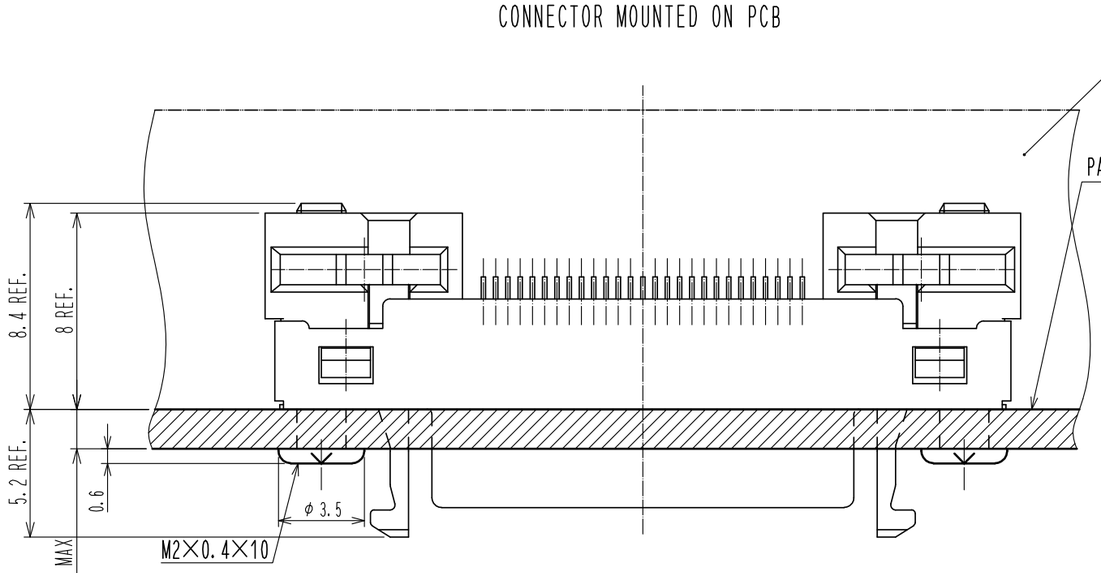
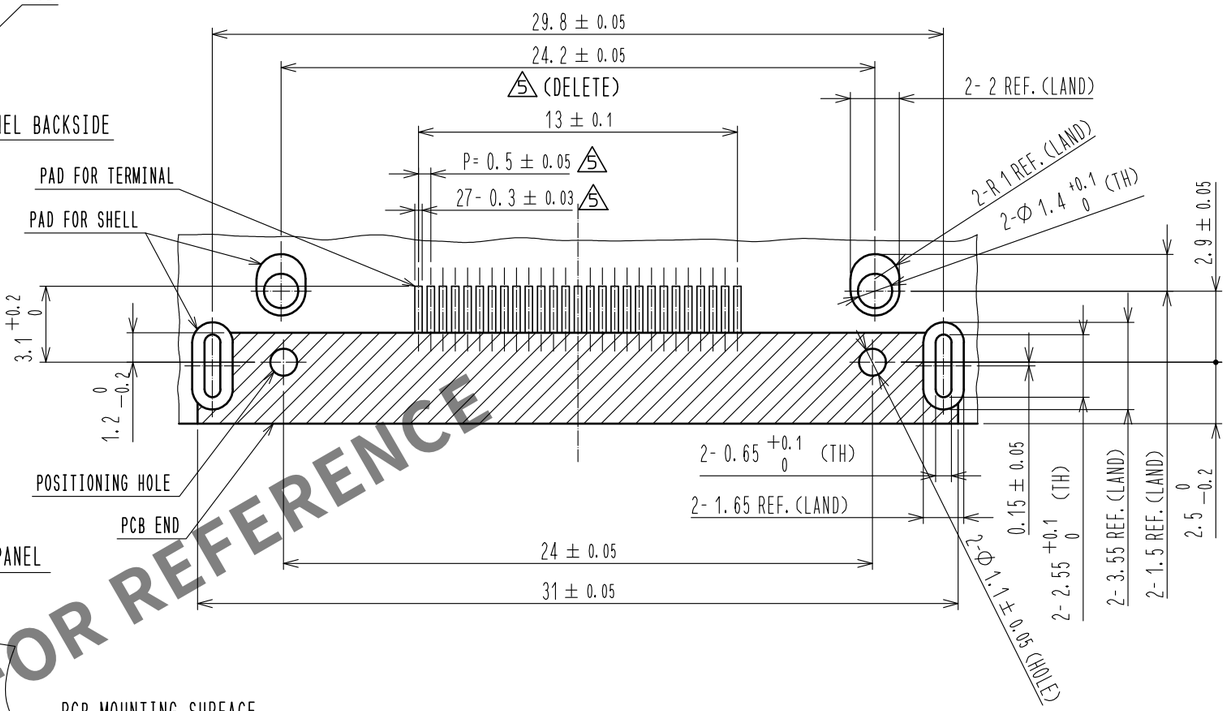
CONNECTOR MOUNTED ON PCB

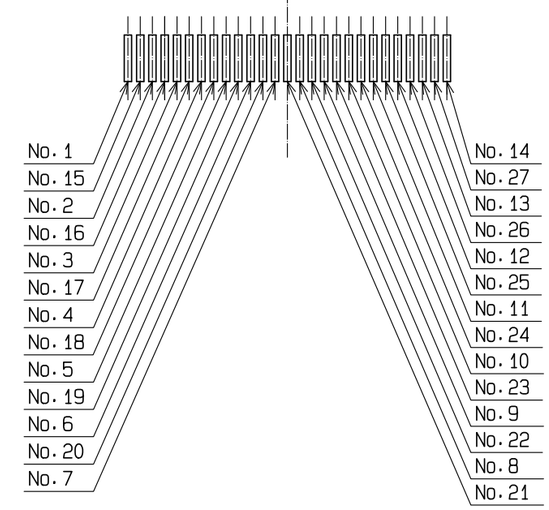


PCB LAYOUT FOR REFERENCE(MOUNTING SURFACE SIDE)

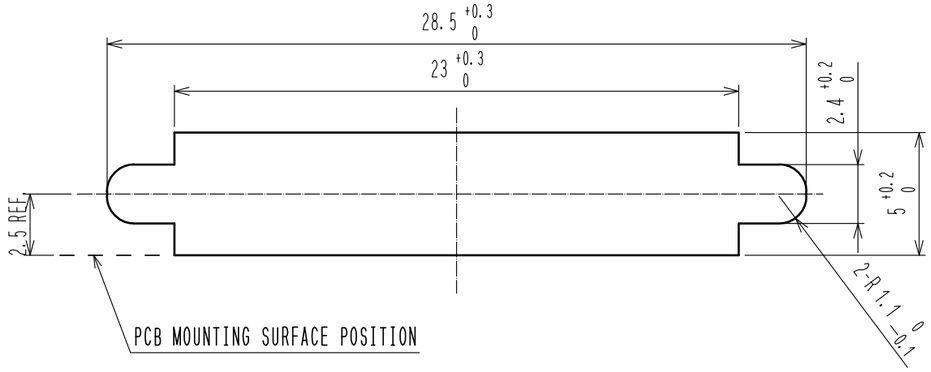


: PATTERN PROHIBITION AREA

TERMINAL No. CHART



PANEL CUTOUT FOR REFERENCE
(THE DIMENSION IS SPECIFIED BASED ON THE CENTER OF THE CONNECTOR INTERFACE)



NOTE 5 PANEL THICKNESS IS 1.6mm MAX.
5 (DELETE)

HRS DRAWING FOR REFERENCE

HRS	DRAWING NO.	EDC3-126626-00
	PART NO.	DH60A-27P
	CODE NO.	CL0244-0029-3-00

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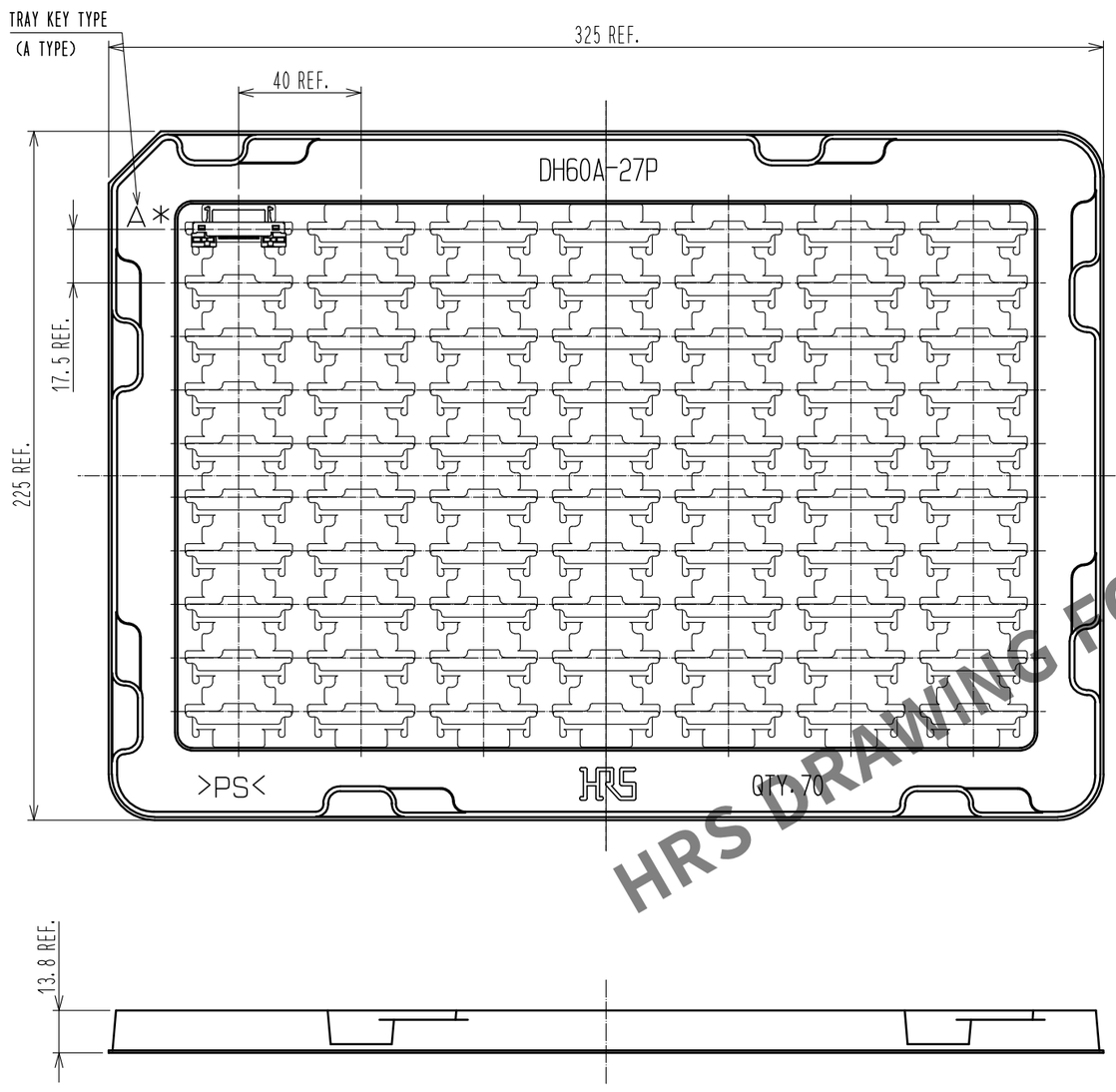
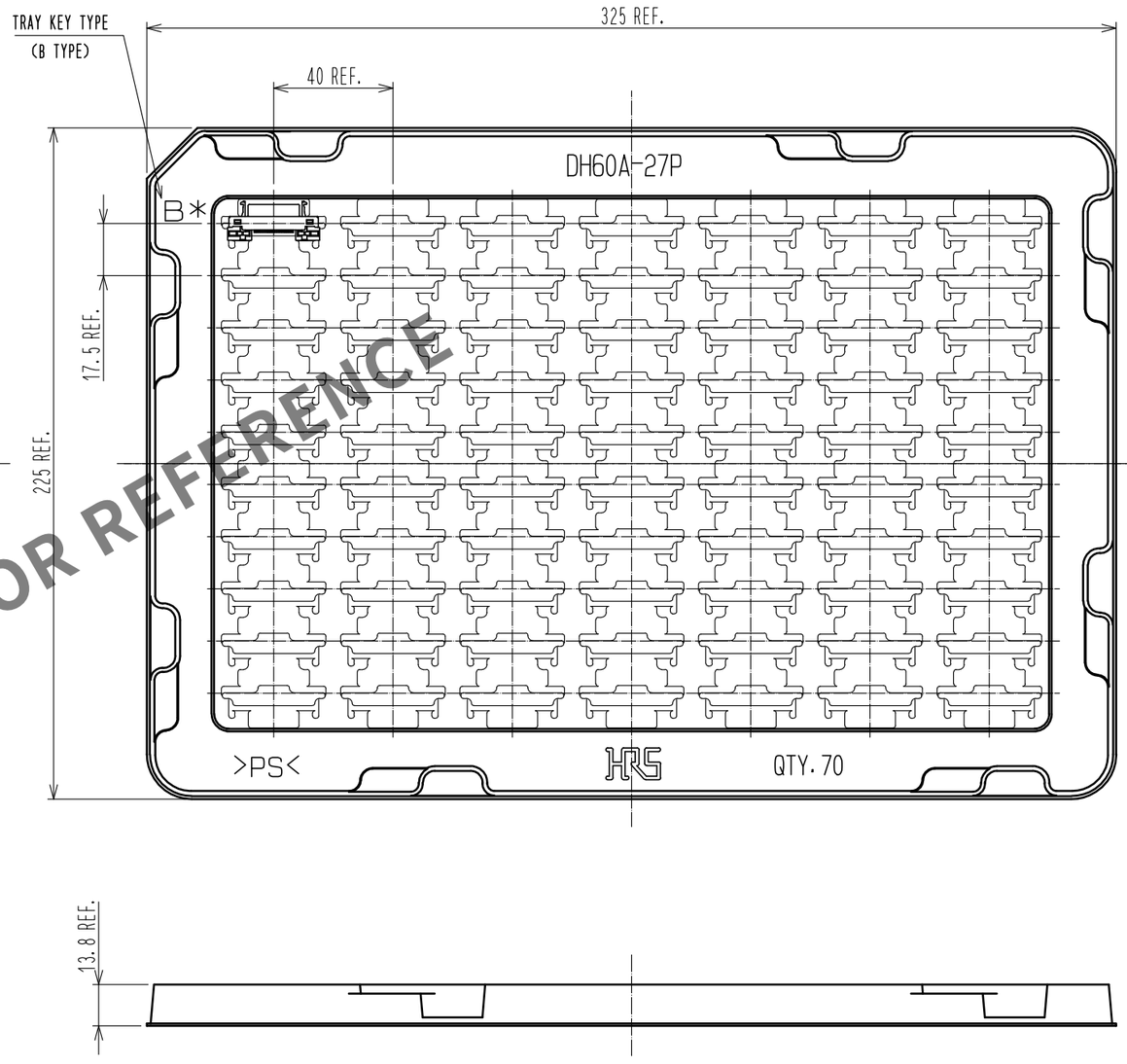
DRAWING FOR PACKING(1:2)





※TRAYS. A TYPE AND B TYPE. ARE PILED UP ALTERNATELY.

HRS DRAWING FOR REFERENCE

HRS	DRAWING NO.	EDC3-126626-00
	PART NO.	DH60A-27P
	CODE NO.	CL0244-0029-3-00

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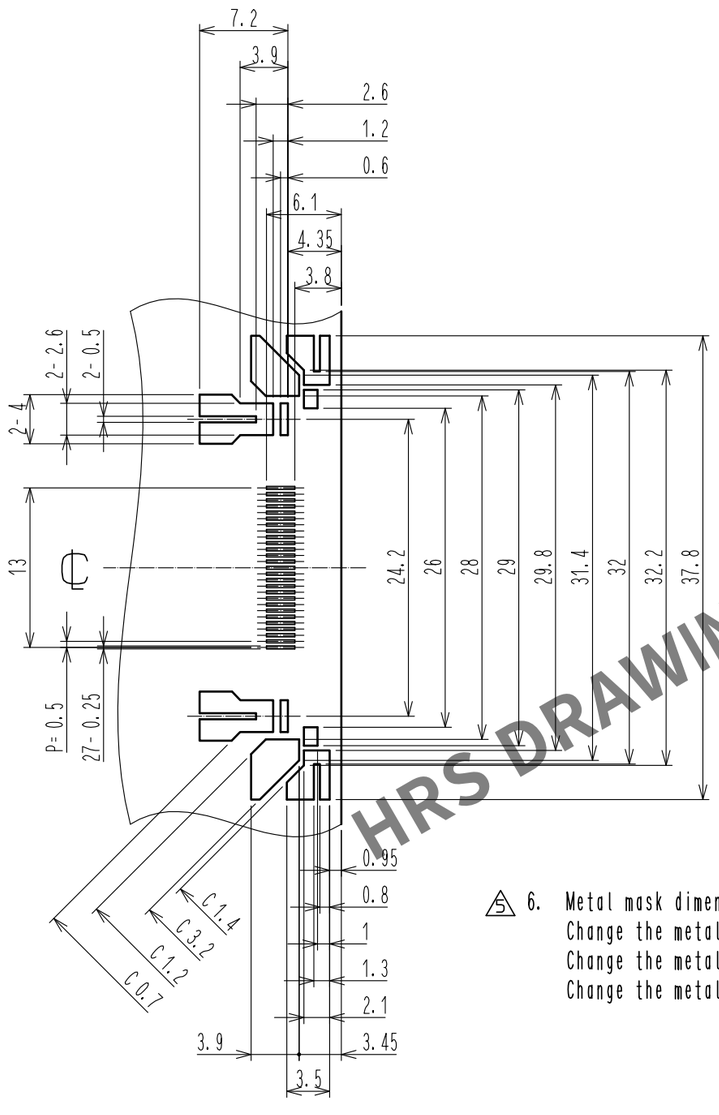
△5 REFERENCE METAL MASK LAYOUT(2:1)
(t=0.15)



GENERAL TOLERANCE IS ±0.05

△5 6. Metal mask dimensions of the drawings described, are reference dimensions for 0.15 mm thickness metal mask.
Change the metal mask dimensions by thickness of the metal mask, thickness of PCB, component of solder paste and mounting conditions.
Change the metal mask dimensions in case of mounting DH**-**P in parallel.
Change the metal mask dimensions, if there are other mounting parts or implementation pattern around the portion of mounting position of DH**-**P.

HRS DRAWING FOR REFERENCE

HRS	DRAWING NO.	EDC3-126626-00
	PART NO.	DH60A-27P
	CODE NO.	CL0244-0029-3-00 △5 4/4