

Figure	Process Description
<p>A</p>	<p>1-1. Applicable cable is RG-178B/U.</p> <p>1-2. Strip the cable as the dimensions shown in the figure.</p> <p>1-3. The ferrule should be inserted through the cable in advance.</p> <p>Note: Be careful not to damage the center conductor, the dielectric, and the shield, especially each cutting edge.</p>
<p>B</p>	<p>2-1. Solder the male contact.</p>
<p>C</p>	<p>3-1. Insert the cable into the connector.</p> <p>Note: Insert until the edge of the male contact touches plane A.</p>
<p>D</p>	<p>4-1. Slide the ferrule to the position shown in the figure.</p> <p>4-2. Crimp over ferrule with the relevant tool "HT-103/MRF01-J-178" as shown in the figure.</p>
<p>E</p>	<p>L-type dimension and cutting length of the cable.</p> <p>Specified length L1 → Cutting length L1-4.9</p> <p>Specified length L2 → Cutting length L2+2.1</p> <p>Specified length L3 → Cutting length L3+9.1</p>

CODE NO. (OLD) CL339-0010-B	DRAWN <i>N. Ninomiya</i> 02.07.11	DESIGNED <i>N. Ninomiya</i> 02.07.11	CHECKED <i>H. Shimizu</i> 02.07.11	APPROVED <i>Kobayashi</i> 02.07.11	RELEASED
ASSEMBLY PROCEDURE					
DRAWING NO. ETAD-D0241	PART NO. MMCX-P-178B/U				
SCALE FREE	CODE NO.				1 1
UNITS mm	HRS HIROSE ELECTRIC CO., LTD.				

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RF

