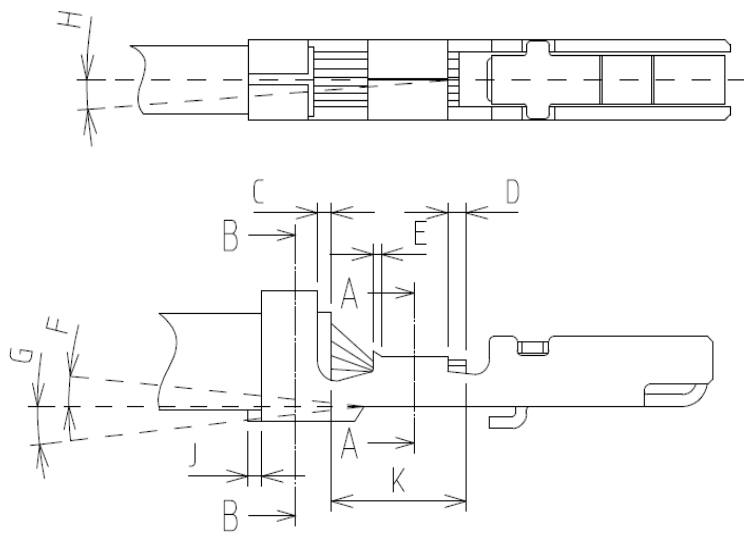
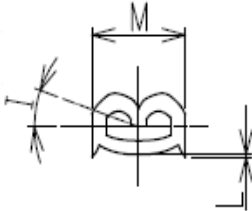


TECHNICAL-SPECIFICATION

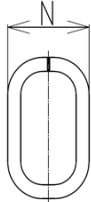
TAD No.	ATAD-H-0146				SHEET		1/1
TITLE KW30#-****PCFA(###) CRIMP QUALITY STANDARD	NO.	△	DESCRIPTION OF REVISION	CARGED	CHECKED	DATE	



A-A (Wire barrel cross-section image)



B-B (Insulation barrel cross-section image)



CHECK POINT			MEASURE (mm)	REMARKS
COVER LOCATION			C	0.1~0.5
LOCATION OF TIP OF THE CORE			D	0.1~0.3
BELL-MOUTH			E	0.05~0.25
BENT-UP			F	3° MAX
BENT-DOWN			G	3° MAX
TWIST			H	±3° MAX
ROLLING			I	±4° MAX
CUT-OFF TAB			J	0.12 MAX
STRIP LENGTH PRIOR TO CRIMPING			K	1.3~1.7
HEIGHT OF METAL CUT-OUT TEETH			L	0.05 MAX
WIDTH	WIRE BARREL		M	0.8 MAX
	INSULATION BARREL		N	

NOTE.1 TO ADJUST APPLICATOR, PLEASE CHECK THE CRIMPING CONDITION
(CRIMPING HEIGHT AND CONFIGURATION) BY USING CABLE.

PART No.	KW30#-****PCFA(###)	APPLICABLE CORE SIZE	AWG 28~32
CODE No	CL ****-****-****	APPLICABLE INSULATOR OUTER DIA	Φ0.54~0.88mm
CLIMP HEIGHT REFERS TO CRIMP CONDITION TABLE			