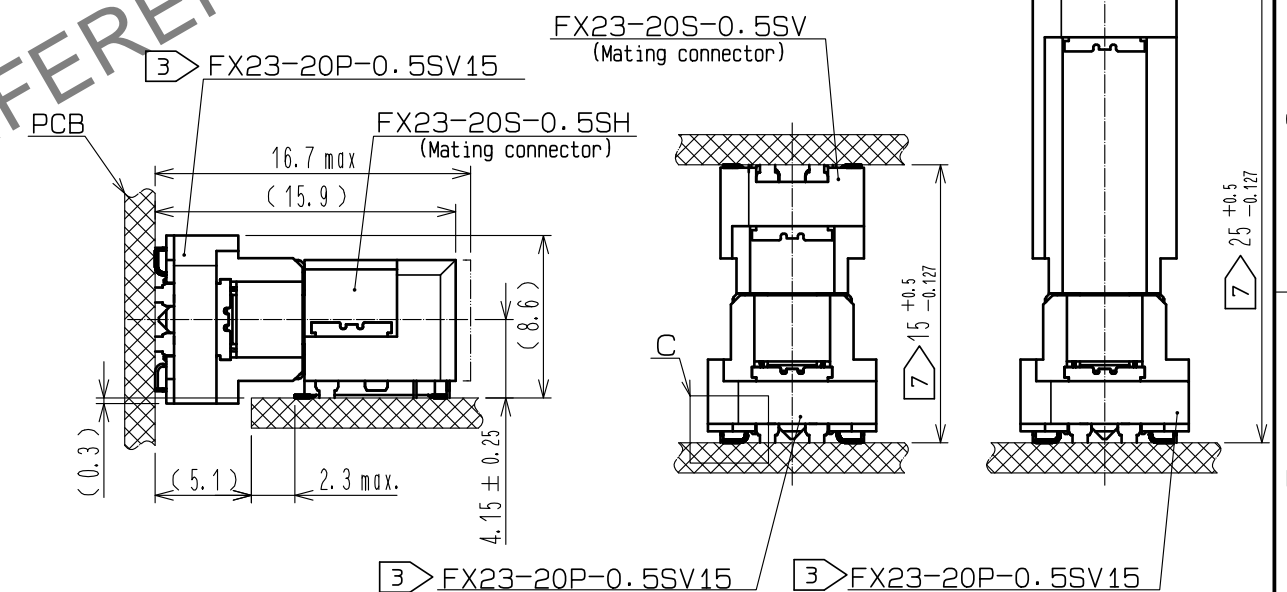
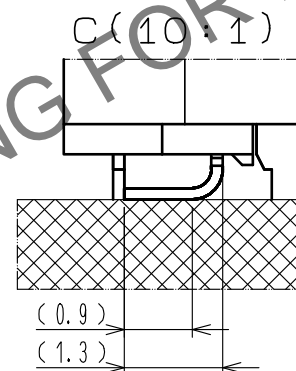
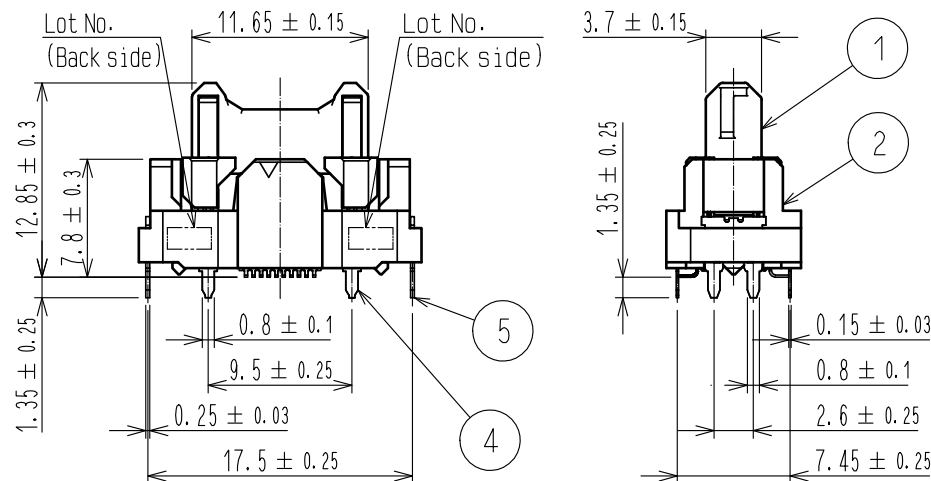
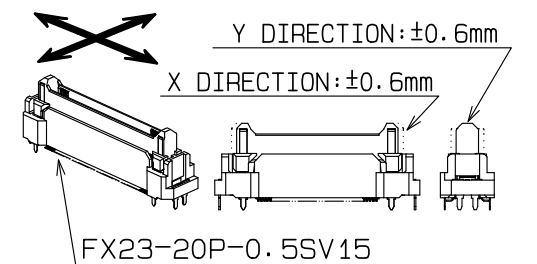


3 FLOATING RANGE



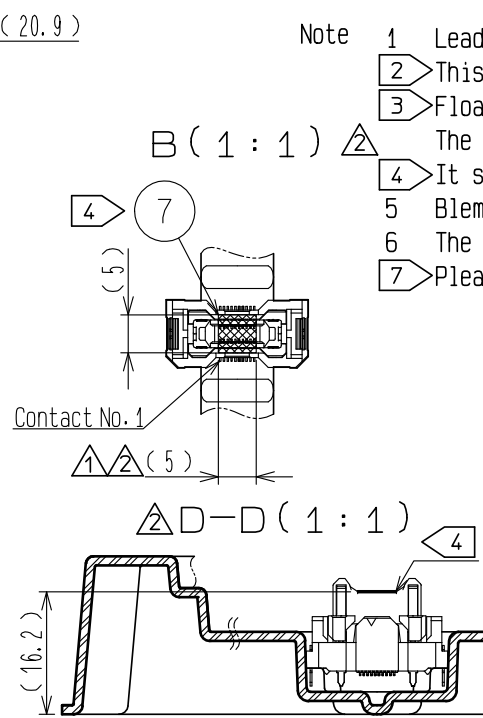
Note

- 1 Lead CO-Planarity is 0.1mm MAX.
- 2 This is packaged in tray. (84pcs/tray)
- 3 Floating range of this connector is ± 0.6 mm MAX.

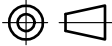



1) 4 The maximum cycle time of the floating operation is in accordance with the mating cycle of the connector.

- 4 It shows the vacuum pickup area. Remove the mylar tape before mating connectors.
- 5 Blemish and hit mark can be occurred through out the manufacturing process which doesn't affect quality level.
- 6 The dimensions in parentheses are for references.
- 7 Please use the connectors within the specified PCB distance.

7	POLYIMIDE	(TAPE FOR VACUUM PICKUP)
6	POLYSTYRENE	(TRAY)



3	COPPER ALLOY	CONTACT AREA:GOLD 0.1 μ m	5	BRASS	LEAD AREA:TIN-PLATING 3 μ m
		LEAD AREA:GOLD 0.03 μ m			UNDER PLATING:NICKEL 1 μ m
		UNDER PLATING:NICKEL 1.3 μ m			CONTACT AREA:GOLD 0.1 μ m
2	POLYAMIDE	BLACK UL94V-0	4	COPPER ALLOY	LEAD AREA:TIN-PLATING 1 μ m
1	POLYAMIDE	BLACK UL94V-0			UNDER PLATING:NICKEL 1.3 μ m
NO.	MATERIAL	FINISH , REMARKS		NO.	FINISH , REMARKS

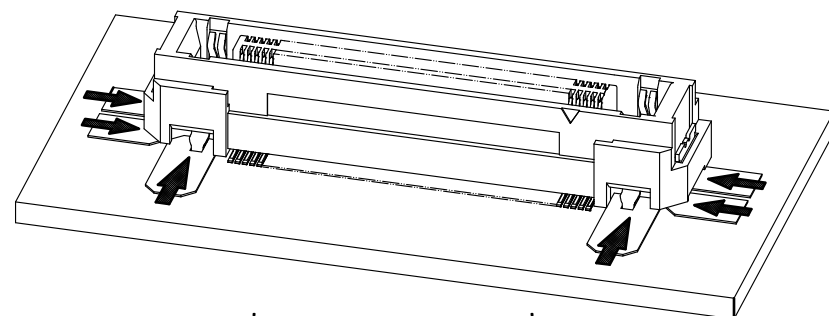
UNITS mm		SCALE 2 : 1	COUNT  1	DESCRIPTION OF REVISIONS DIS-F-00005459	DESIGNED TS.00NO	CHECKED HT. YAMAGUCHI	DATE 20191111
 HIROSE ELECTRIC CO., LTD.		APPROVED : HS. OKAWA	20150210	DRAWING NO. EDC-353537-00-00			
		CHECKED : KN. SHIBUYA	20150210	PART NO. FX23-20P-0. 5SV15			
		DESIGNED : TS. 00NO	20150210	CODE NO. CL573-3001-0-00			
		DRAWN : TS. 00NO	20150210	 1/2			

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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

In order to prevent any potential failures with the connector, please read the following below:

Through Hole Reflow Process

FX23 and FX23L Series use through hole reflow process, where power contacts/metal fittings draw solder paste from the surrounding area. In regards to the soldering paste print area, the surface shall be flat with no exposed copper surface. If the surface is not flat, power contacts/metal fittings may not properly draw the soldering paste, resulting insufficient solder on the power contacts/metal fittings as well as ball-shaped solder on the PCB.

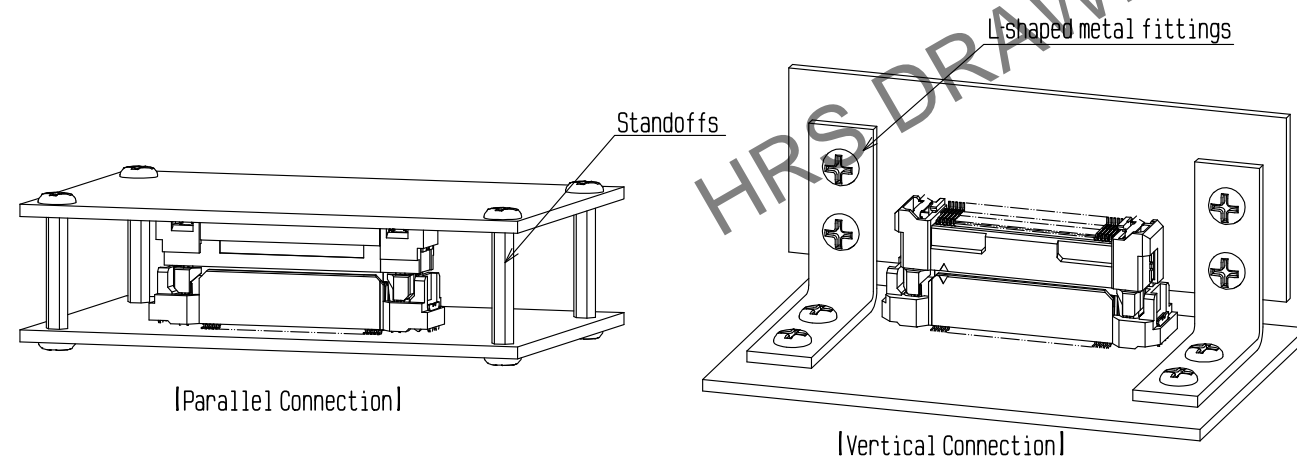


[Through Hole Reflow Image]

When applying solder from the opposite side of the PCB, due to the unavailability in solder space on the mounting side, there may be a case where solder is insufficiently applied to power contacts/metal fittings. Please check if the power contacts/metal fittings are properly soldered when doing so.

Board Stabilization

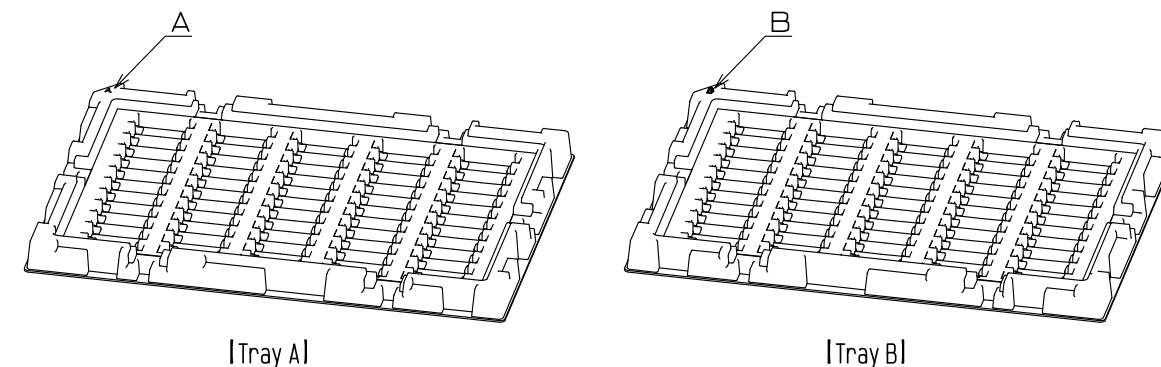
This connector can absorb misalignment of boards but cannot absorb vibration itself. When boards are supported by a connector only, the connector will be loaded excessively, which may result in a damage or contact failure. Take measures to secure boards with an object other than connector as shown in the following figure.



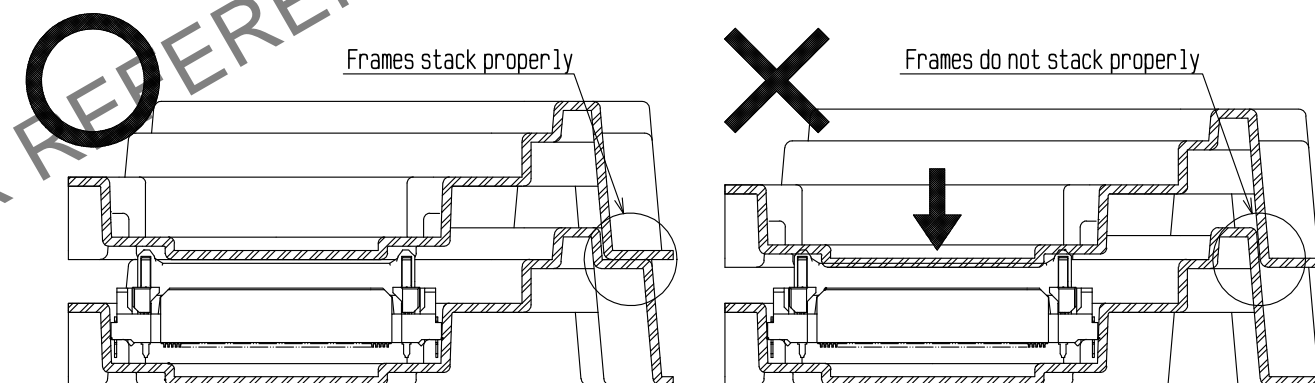
Note that when a spacer is installed far from connectors, incomplete mating of the connectors may occur due to sagging of the board, etc. Mate connectors surely and then fix a spacer.

When Storing with Tray Packaging

Please be cautious when stacking trays when storing. There are two types of trays (tray A, tray B), and designed to stack alternately.



If tray A is stacked to another tray A or tray B is stacked to another tray B, load may be applied to the connector, causing the deformation or breakage of the connector.



If the tray is stacked correctly, tray's frame prevents from upper tray applying force to the connector on bottom tray.

If same type of tray is stacked on top of each other, load will be directly applied to the connector.

When storing, please stack the trays alternately (tray A, tray B, tray A, tray B, tray A....)

△ In Regards to Design Guideline

To provide more information in regards to the usage of this product, we have prepared a detailed manual (ETAD-F0887-00). Please contact our sales representative if needed.