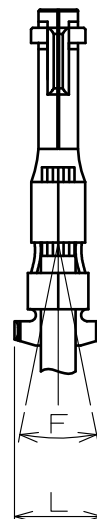
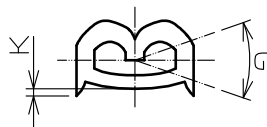


M-M (Wire barrel cross-section image)



Check point		Measure (mm)
Cover location.	A	0.2 to 0.8
Location of tip of the core.	B	0.1 to 0.7
Bell-mouth.	C1	0.1 to 0.3
	C2	0.1 to 0.3
Bent-up.	D	3°MAX
Bent-down.	E	3°MAX
Twist.	F	3°MAX
Rolling.	G	3°MAX
Height of rance.	H	0.4 to 0.6
Cut-off tab.	I	0.15MAX
Strip length prior to crimping.	J	2.7 to 3.5
Height of metal cut-out teeth.	K	0.1MAX
Width.	L	2.5 to 2.9

Note 1 To adjust applicator, please check the crimping condition (crimping height and configuration) by using cable.

2 This dimension is for reference, please adjust it to meet specified dimensions after the crimping.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
0				
TITLE			HRS HIROSE ELECTRIC CO., LTD.	
DF33A-2022SC(F) Crimping Quality Standard			APPROVED	HS. OKAWA
			CHECKED	SZ. ONO
			CHARGED	HT. SATO
			WRITTEN	SK. CHIBA
TECHNICAL SPECIFICATION			ETAD-H0592-00	1/1