

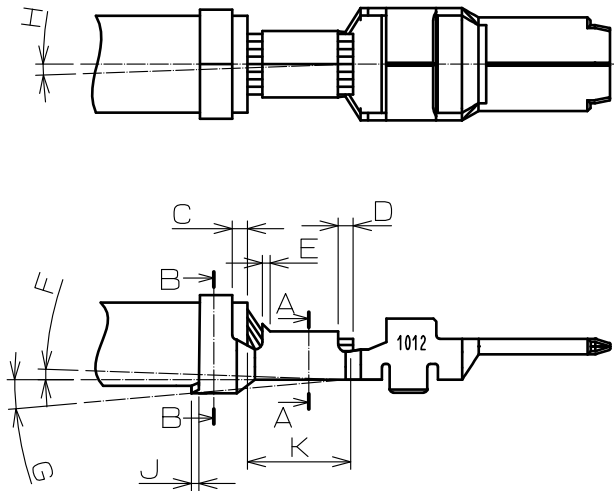
CRIMP CONTACT : CRIMP QUALITY STANDARD

PART NO.

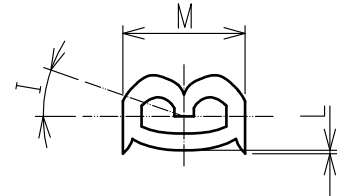
DF60-1012PC(F)A(**)

CODE NO.

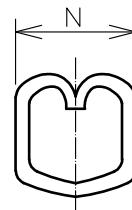
680-****-**-**



A-A (Crimp-Contact cross-section image)
: where the jacket is removed.



B-B (Cable-Jacket area cross-section image)



| CHECK POINT | | MEASURE (mm) | REMARKS |
|--------------------------------|--------------------|--------------|---------------------------------|
| COVER LOCATION. | C | 1.5MAX | |
| LOCATION OF TIP OF THE CORE. | D | 0.5-1.5 | |
| BELL-MOUTH. | E | 0.2-0.9 | |
| BENT-UP. | F | 2°MAX | |
| BENT-DOWN. | G | 5°MAX | |
| TWIST. | H | ±2°MAX | |
| ROLLING. | I | ±3°MAX | |
| CUT-OFF TAB. | J | 0.5MAX | |
| STRIP LENGTH. | K | 6.5-7.5 | Strip length prior to crimping. |
| HEIGHT OF METAL CUT-OUT TEETH. | L | 0.1MAX | |
| WIDE. | WIRE BARREL. | M | 4.3MAX |
| | INSULATION BARREL. | N | 6.3MAX |

NOTE 1 To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

| COUNT | DESCRIPTION OF REVISIONS | DESIGNED | CHECKED | DATE |
|--|--------------------------|---|---------|------|
| △ | | | | |
| TITLE | |  HIROSE ELECTRIC CO., LTD. APPROVED HS. OKAWA 18.08.02 CHECKED SZ. ONO 18.08.02 CHARGED TS. MIYAKI 18.08.02 WRITTEN TS. MIYAKI 18.08.02 | | |
| DF60-1012PC(F)A(**) Crimp Quality Standard | | | | |
| TECHNICAL SPECIFICATION | | | | |
| | | | | |
| | | ETAD-H0747-00 | △ | 1/1 |