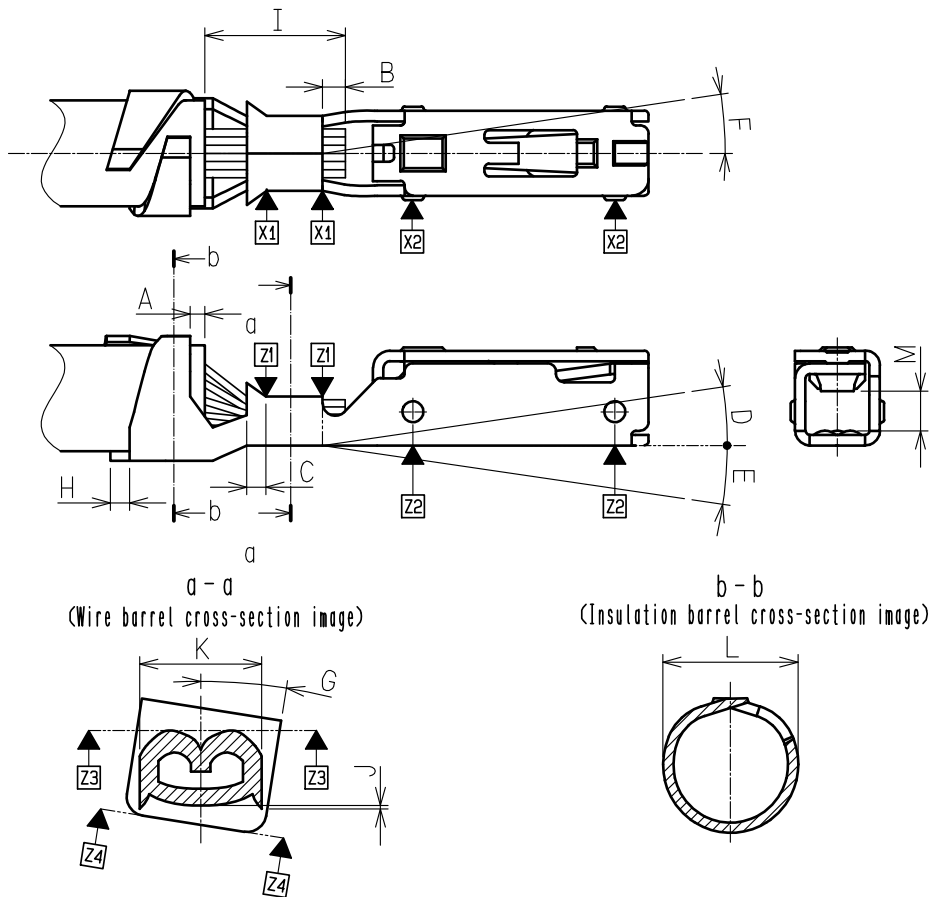




| Check point                    |                    | Measure(mm)   | Remarks                                                                     |
|--------------------------------|--------------------|---------------|-----------------------------------------------------------------------------|
| Cover location.                | A                  | 0. 5~1. 2     |                                                                             |
| Location of tip of the core.   | B                  | 0. 2~1. 0     |                                                                             |
| Bell-mouth.                    | C                  | 3             |                                                                             |
| Bent-up.                       | D                  | 5° MAX        | Z1 are datum planes for reference Z2.                                       |
| Bent-down.                     | E                  | 5° MAX        | Z1 are datum planes for reference Z2.                                       |
| Twist.                         | F                  | ± 3° MAX      | X1 are datum planes for reference X2.                                       |
| Rolling.                       | G                  | ± 3° MAX      | Z3 are datum planes for reference Z4.<br>4° MAX : Only manual crimping tool |
| Cut-off tab.                   | H                  | 0. 3 MAX      |                                                                             |
| Strip length.                  | I                  | 2 2. 9~3. 6   |                                                                             |
| Height of metal cut-out teeth. | J                  | 0. 1 MAX      |                                                                             |
| WIDTH.                         | Wire barrel.       | K 2. 1 MAX    | Bell-mouth shall apply to insulation barrel.                                |
|                                | Insulation barrel. | L 3. 3 MAX    |                                                                             |
| Gap dimention.                 |                    | M 0. 88~0. 96 |                                                                             |

Note 1 To adjust applicator, please check the crimping condition (Crimping height and configuration) by using cable.

2 This dimension is for reference, please adjust it to meet specified dimensions after the crimping.

3 DF63W-1618SC(F)(A) -- 0. 3~0. 7

DF63W-2022SC(F)(A) -- 0. 2~0. 7

|                                     |                          |          |                                      |                         |
|-------------------------------------|--------------------------|----------|--------------------------------------|-------------------------|
| COUNT                               | DESCRIPTION OF REVISIONS | DESIGNED | CHECKED                              | DATE                    |
| 0                                   |                          |          |                                      |                         |
| TITLE                               |                          |          | <b>HRS</b> HIROSE ELECTRIC CO., LTD. |                         |
| DF63W-**SC** Crimp Quality Standard |                          |          | APPROVED                             | HS. OKAWA 18. 08. 31    |
|                                     |                          |          | CHECKED                              | SZ. ONO 18. 08. 31      |
|                                     |                          |          | CHARGED                              | TS. KUMAZAWA 18. 08. 31 |
|                                     |                          |          | WRITTEN                              | TS. KUMAZAWA 18. 08. 31 |
| TECHNICAL SPECIFICATION             |                          |          | ETAD-H0811-00                        | 0 1 1                   |