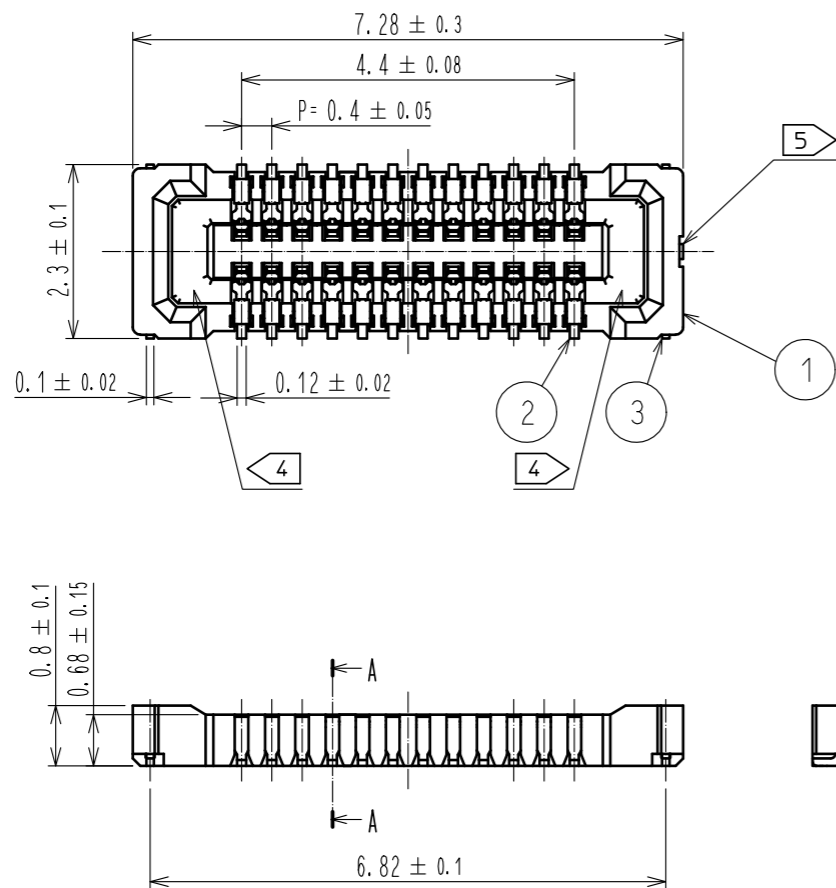
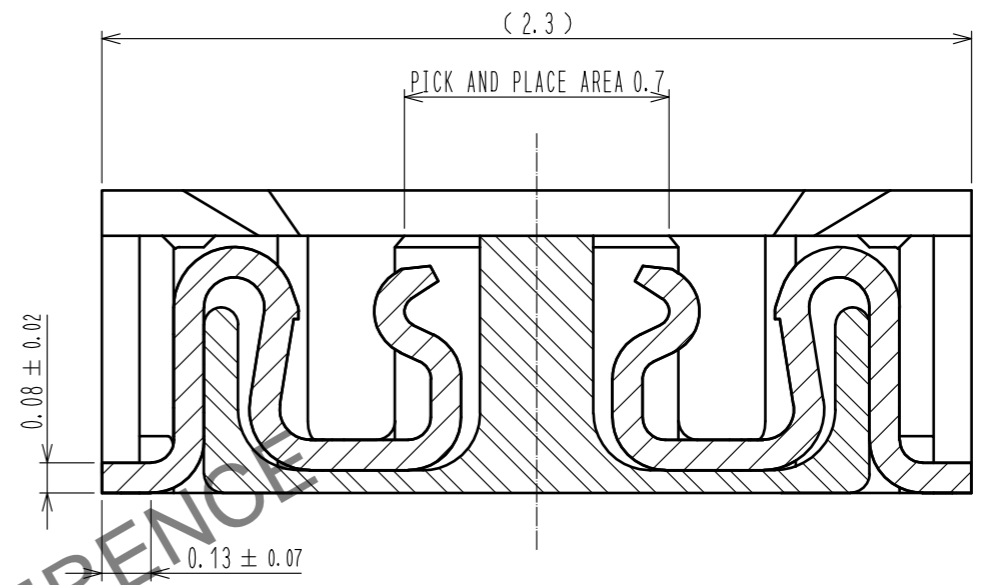


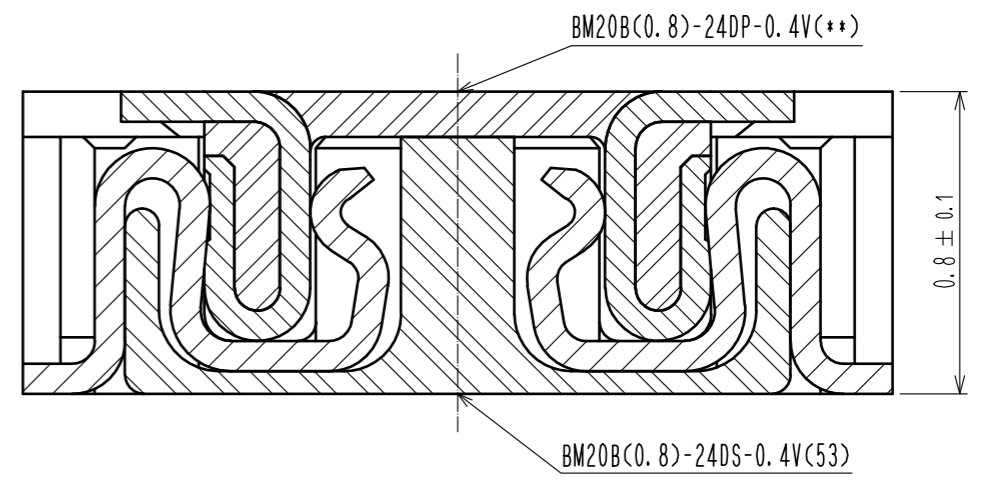
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A-A(50:1)



ENGAGEMENT FIGURE (50:1)

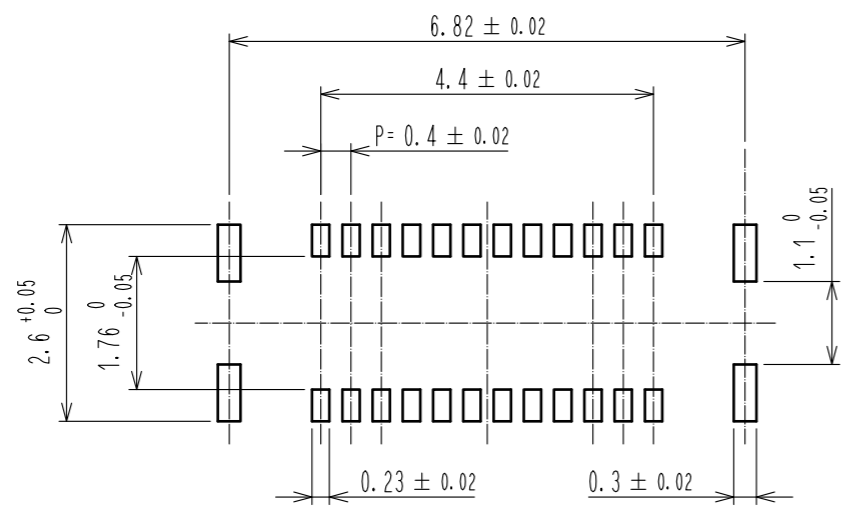


- NOTE 1 . ALL LEAD CO-PLANARITY SHALL BE 0.08mm MAX
- 2 CONTACT PLATING SPECIFICATIONS  
CONTACT AREA : GOLD 0.05 μm MIN  
SMT LEAD : GOLD 0.05 μm MIN  
UNDERPLATING : NICKEL 1 μm MIN  
( SURFACE : SEALING )
- 3 METAL FITTING PLATING SPECIFICATIONS  
SMT LEAD : GOLD 0.05 μm MIN  
UNDERPLATING : NICKEL 1 μm MIN  
( SURFACE : SEALING )
- 4 HRS MARK AND CAV NO. ARE INDICATED IN APPROX POSITION SHOWN.
- 5 GATE POSITION IS INDICATED IN APPROX POSITION SHOWN.

4	PS	CLEAR (EMBOSSED CARRIER TAPE)						
3	BRASS	3	7	PS	CLEAR (REINFORCEMENT COLLAR)			
2	PHOSPHOR BRONZE	2	6	PS	BLACK (PLASTIC REEL)			
1	LCP	UL94 V-0, BLACK	5	POLYESTER	CLEAR (COVER TAPE)			
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS			
UNITS	mm	SCALE	10:1	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
<b>HRS</b> HIROSE ELECTRIC CO., LTD.		APPROVED : MO. ISHIDA	17.01.19	DRAWING NO. EDC-332316-53-00				
		CHECKED : TS. MIYAZAKI	17.01.19	PART NO. BM20B(0.8)-24DS-0.4V(53)				
		DESIGNED : NY. YAMASHIRO	17.01.19	CODE NO. CL684-9010-6-53				
		DRAWN : SN. NUMAZAKI	17.01.18					

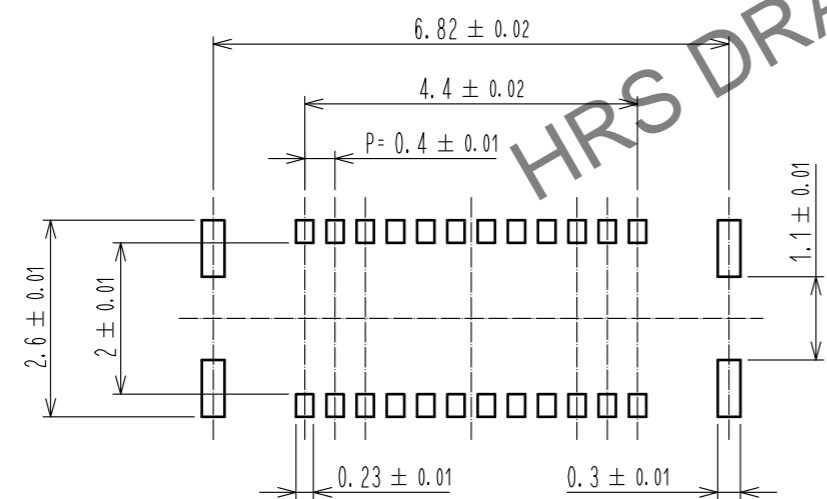
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◆ RECOMMENDED PCB LAYOUT

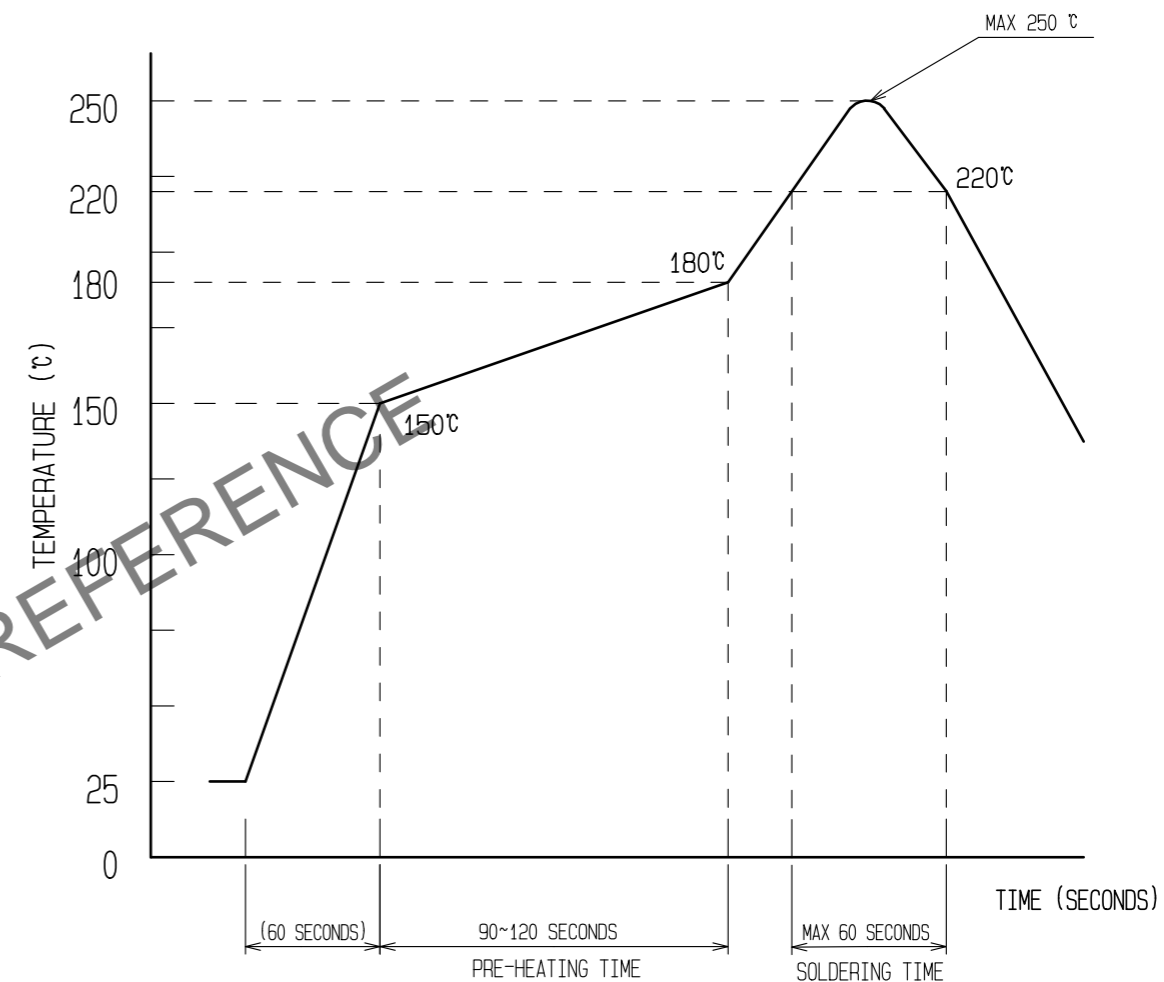


◆ RECOMMENDED METAL MASK DIMENSIONS

MATAL MASK THICKNESS :  $100 \mu\text{m}$



6 RECOMMENDED REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE.



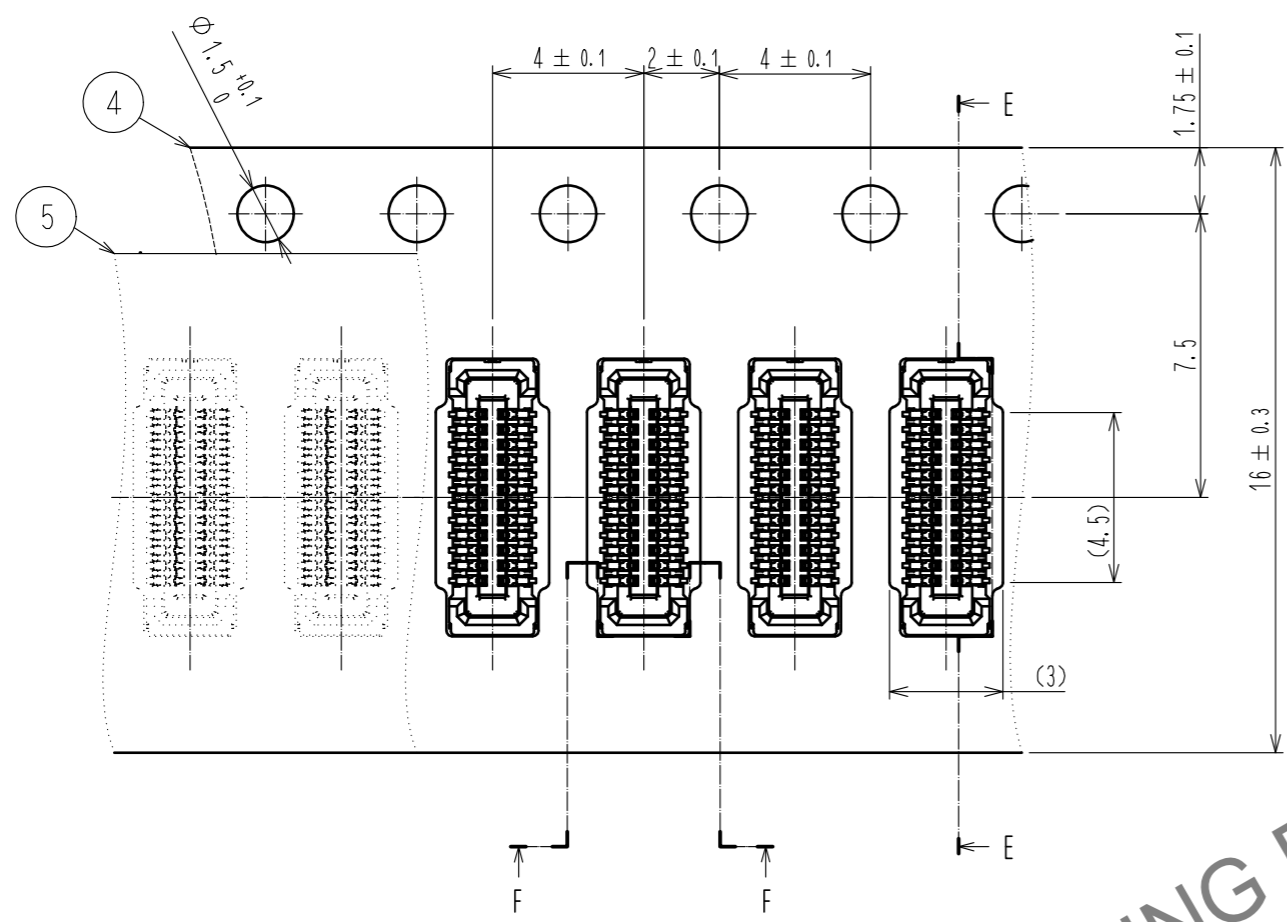
- REFLOW METHOD : IR REFLOW  
 NUMBER OF REFLOW CYCLES : 2 CYCLES MAX.
- 1) REFLOW TIME  
 DURATION ABOVE 220°C, 60 SEC MAX.  
 (PEAK TEMPERATURE : 250°C MAX)
  - 2) PRE-HEAT TIME  
 PRE-HEAT TEMPERATURE(MIN): 150°C  
 PRE-HEAT TEMPERATURE(MAX): 180°C  
 PRE-HEAT TIME: 90-120 SEC.

6 THE TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE, A THOROUGH EVALUATION OF MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION. TEMPERATURE IS MEASURED AT CONTACT LEAD.

<b>HRS</b>	DRAWING NO.	EDC-332316-53-00
	PART NO.	BM20B(0.8)-24DS-0.4V(53)
	CODE NO.	CL684-9010-6-53

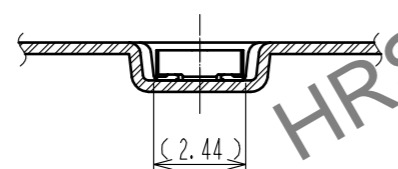
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### EMBOSED CARRIER TAPE PACKAGING (5:1)

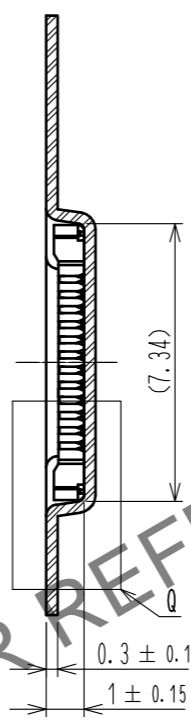


DIRECTION OF UNREELING

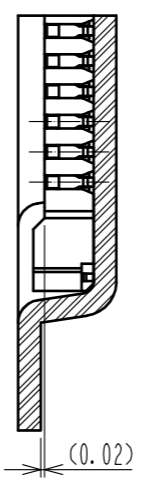
#### F-F (5:1)



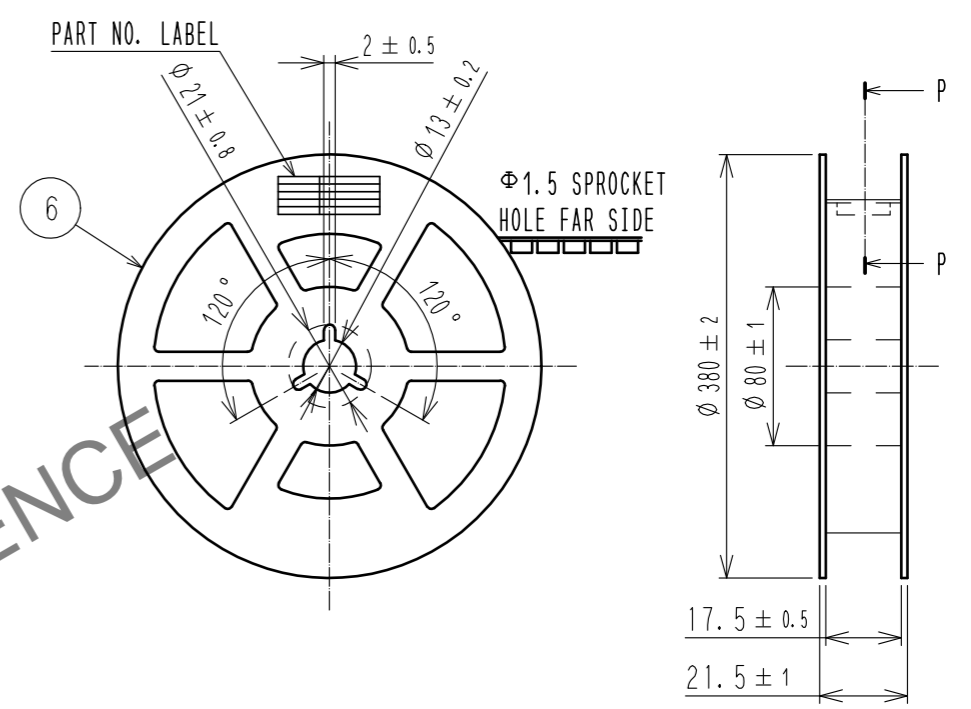
#### E-E (5:1)



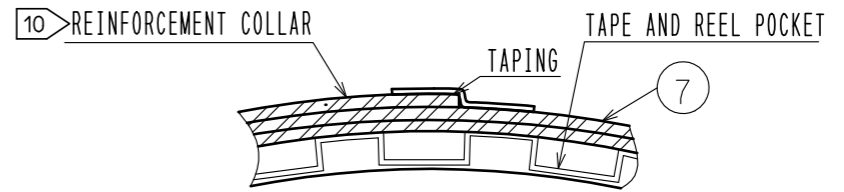
#### Q(10:1)



### STYLE AND DIMENTION OF REEL (FREE)



#### P-P (FREE)

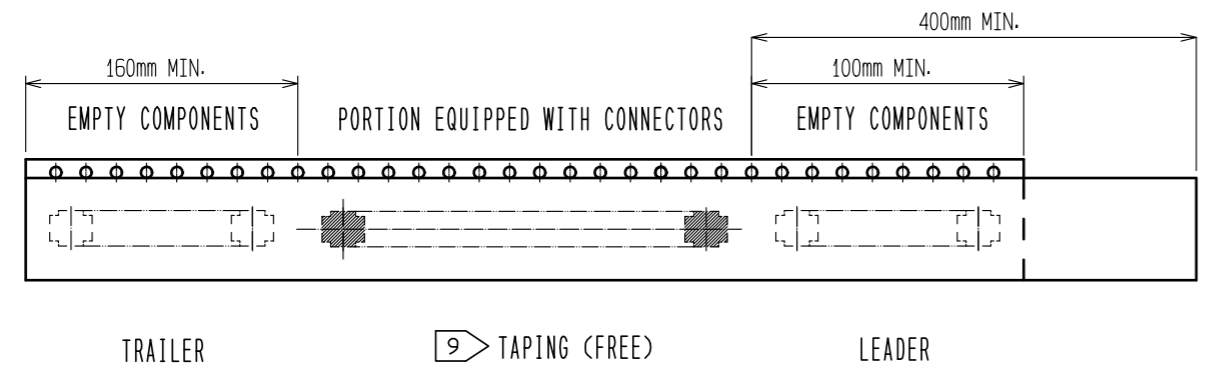


#### DETAIL OF PART NO. LABEL

製造年月日	** ** *
製品コード	CL0684-9010-6-53
製品名	BM20B(0.8)-24DS-0.4V(53)
数量	1,000
納入者	ヒロセ電機(株)

DATA OF MANUFACTURED  
 CODE NO.  
 PART NO.  
 QUANTITY  
 SUPPLIER

- 7. PER REEL 1000 CONNECTORS.
- 8. THE DIMENSIONS IN PARENTHESSES ARE FOR REFERENCE.
- 9. REFER TO JIS C 0806(PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)
- 10. AFTER PACKAGING, ROLL 2 METERS OF THE REINFORCEMENT COLLAR TO OUTER CIRCUMFERENCE OF TAPE AND REEL POCKET. AND TAPE DOWN AT THE END THE COLLAR.



<b>HRS</b>	DRAWING NO.	EDC-332316-53-00
	PART NO.	BM20B(0.8)-24DS-0.4V(53)
	CODE NO.	CL684-9010-6-53
		$\triangle$ 3/3