| APPLICA                                   | BLE STANDA               | ARD   |  |    |          |  |                 |                    |  |    |                |
|---|--------------------------|---|--|----|----------|--|-----------------|--------------------|--|----|----------------|
| OPERATING                                 |                          |   | 40 °C TO 405 °C (NOTE1)  |    | S        | STORAGE  |                 | 40 °C TO 405 °C    |  |    |                |
| RATING                                    | TEMPERATURE RANGE        |   | -40 °C TO 105 °C (NOTE1)   |    |          | TEMPERATURE RANGE  |                 | 3E                 | -40 °C TO 105                            |    |                |
|   | VOLTAGE                  |   | 30 V AC  |    |          | CURRENT  |                 |                    | 1 A                                      |    |                |
| SPECIFICATIONS                            |                          |   |  |    |          |  |                 |                    |  |    |                |
|   | TEM                      |   | TEST METHOD  |    |          |  | RE              | QUIF               | REMENTS                                  | QT | AT             |
| CONSTRU                                   |                          | <u> </u>  |  |    |          | •  |                 |                    |  | ı  |                |
| GENERAL E<br>MARKING                      | XAMINATION               |   | VISUALLY AND BY MEASURING INSTRUMEN CONFIRMED VISUALLY.          |    |          | ACCORDING TO DRAWING.  |                 |                    |  |    | ×              |
|   | C CHARACTE               |   |  |    |          |  |                 |                    |  | ×  | _ ^            |
|   | RESISTANCE               | 1A DC.  |  |    |          | $SIGNAL: 30\ m\Omega\ MAX,\ SHIELD: 60\ m\Omega\ MAX.$   |                 |                    |  |    | _              |
| CONTACT RESISTANCE MILLIVOLT LEVEL METHOD |                          | 20 mV AC MAX, 0.1 mA(DC OR 1000Hz)  |  |    |          | SIGNAL: $30 \text{ m}\Omega$ MAX, SHIELD: $60 \text{ m}\Omega$ MAX.  |                 |                    |  |    | _              |
|   | RESISTANCE               | 500 V DC  |  |    |          | 100 MΩ MIN.  |                 |                    |  |    | -              |
| VOLTAGE P                                 |                          | 500 V AC FOR 1 min.   |  |    |          | NO FLASHOVER OR BREAKDOWN.   |                 |                    |  |    | +-             |
| MECHANI                                   | CAL CHARA                | CTERIST   | ICS  |    |          |  |                 |                    |  | 1  |                |
|   | NSERTION AND             | — BY STEEL GAUGE.   |  |    |          | INSERTION FORCE — N MAX.   |                 |                    |  |    | _              |
| EXTRACTIO                                 | N FORCES<br>AL OPERATION | 30 TIMES INSERTIONS AND EXTRACTIONS.                                      |  |    |          | EXTRACTION FORCE — N MIN.  |                 |                    |  |    | <del>  -</del> |
| WEGHANICAL OF ERATION                     |                          | 30 TIMES INSERTIONS AND EXTRACTIONS.                                      |  |    | o.       | ① CONTACT RESISTANCE : SIGNAL : $60 \text{ m}\Omega$ MAX, SHIELD : $120 \text{ m}\Omega$ MAX.  |                 |                    |  |    |                |
|   |                          |   |  |    |          | ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.   |                 |                    |  |    | _              |
| VIBRATION                                 |                          | FREQUENCY 20 TO 200 Hz,<br>43.1 m/s <sup>2</sup> AT 3 h FOR 3 DIRECTIONS. |  |    |          | ① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② CONTACT RESISTANCE :   |                 |                    |  |    | _              |
|   |                          | 45.111//S AT STIT ON 3 DIRECTIONS.  |  |    |          | SIGNAL: $60 \text{ m}\Omega$ MAX, SHIELD: $120 \text{ m}\Omega$ MAX.   |                 |                    |  |    |                |
|   |                          |   |  |    |          | ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.   |                 |                    |  |    | _              |
|   |                          | ACCELERATION 980m/s <sup>2</sup> ,6ms AT 3 TIMES FOR 3 DIRECTIONS.        |  |    |          | <ol> <li>NO ELECTRICAL DISCONTINUITY OF 10 μs.</li> <li>CONTACT RESISTANCE:</li> <li>SIGNAL: 60 mΩ MAX, SHIELD: 120 mΩ MAX.</li> </ol> |                 |                    |  |    | _              |
|   |                          |   |  |    |          |  |                 |                    |  |    |                |
|   |                          |   |  |    |          | ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.   |                 |                    |  |    | _              |
| LOCK STRENGTH                             |                          | APPLYING A PULL FORCE THE MATING AXIALLY AT 98N MAX.                      |  |    |          | _  |                 | ,                  | ATING COMPLETELY. EFECT OF MATING PARTS. | ×  | _              |
| ENI/IRON                                  | MENTAL CHA               |   |  |    |          | Z ALILIKA  | ALL LINE        | ,NO D              | LI LOT OF MATING FARTS.                  | ^  |                |
|   |                          |   | ED AT 60 °C, 90 ~ 95 %, 500 h.                                   |    |          | ① CONTA  | CT RESIS        | STANC              | DE :                                     | ×  | _              |
| (STEADY STATE)                            |                          |   |  |    |          | SIGNAL : $60 \text{ m}\Omega$ MAX, SHIELD : $120 \text{ m}\Omega$ MAX.   |                 |                    |  |    |                |
|   |                          |   |  |    |          | _  |                 |                    | NCE : 100 MΩ MIN. ND LOOSENESS OF PARTS. | ×  | _              |
| RAPID CHANGE OF                           |                          | TEMPERATURE-40→5 TO 35→ 85→5 TO 35°C                                      |  |    |          | ,  |                 |                    |  |    | $\dagger =$    |
| TEMPERATI                                 | TEMPERATURE              |   | TIME $30 \rightarrow 5 \rightarrow 30 \rightarrow 5 \text{ min}$ |    |          |  |                 |                    | $C$ , SHIELD: 120 m $\Omega$ MAX.        | ×  |                |
|   |                          | UNDER 1000 CYCLES.  |  |    |          | <ul> <li>(2) INSULATION RESISTANCE: 100 MΩ MIN.</li> <li>(3) NO DAMAGE, CRACK AND LOOSENESS OF PARTS.</li> </ul>                       |                 |                    |  |    | _              |
| DRY HEAT                                  |                          | EXPOSED AT 105°C, 1000 h.  EXPOSED AT -40°C, 1000 h.                      |  |    |          | ① CONTACT RESISTANCE :   |                 |                    |  | ×  | _              |
|   |                          |   |  |    |          | SIGNAL: $60 \text{ m}\Omega$ MAX, SHIELD: $120 \text{ m}\Omega$ MAX.   |                 |                    |  |    |                |
|   |                          |   |  |    |          | ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.  ① CONTACT RESISTANCE :   |                 |                    |  |    | <del>-</del>   |
|   |                          |   |  |    |          | $\mbox{SIGNAL}: \mbox{60 m}\mbox{$\Omega$} \mbox{ MAX, SHIELD}: \mbox{120 m}\mbox{$\Omega$} \mbox{ MAX} \; .$                          |                 |                    |  | ×  |                |
|   |                          |   |  |    |          | ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.   |                 |                    |  |    | _              |
| RESISTANCE TO SO <sub>2</sub> GAS         |                          | EXPOSED IN 500 PPM FOR 8 h.   |  |    |          | CONTACT RESISTANCE : SIGNAL : $60 \text{ m}\Omega$ MAX, SHIELD : $120 \text{ m}\Omega$ MAX.  |                 |                    |  |    | _              |
| RESISTANCE TO                             |                          | SPECIFIED TEMPERATURE PROFILE FOR   |  |    |          | NO DEFORMATION OF CASE   |                 |                    | ASE OF EXCESSIVE                         | ×  | -              |
| SOLDERING HEAT                            |                          | 2CYCLES.  |  |    |          | LOOSENESS OF THE TERMINALS.  |                 |                    |  |    |                |
| SOLDERABI                                 | SOLDERABILITY            |   | SOLDERED AT SOLDER TEMPERATURE,                                  |    |          | A NEW UNIFORM COATI  |                 |                    | IG OF SOLDER                             | ×  | -              |
|   |                          | 245 °C FOR IMMERSION DURATION, 3 s.                                       |  |    |          | SHALL COVER A MINIMUM OF 95 % OF THE TINNED SURFACE BEING IMMERSED.  |                 |                    |  |    |                |
|   |                          |   |  |    |          | THE TIMME  | D SUKF          | ICE B              | EING IMMERSED.                           |    | -              |
|   |                          | <u> </u>  |  |    |          |  |                 |                    |  |    |                |
| COUN                                      | IT DE                    | SCRIPTIO  | N OF REVISIONS   |    | DES      | SIGNED   |                 |                    | CHECKED                                  | DA | TE             |
| <u> </u>                                  |                          |   |  |    |          |  |                 |                    | <b>I</b>                                 |    |                |
| REMARK (NOTE1) INCLUD                     | DE THE TEMPERAT          | TURE RISING   | JRE RISING BY CURRENT.   |    |          |  | APPRO           |                    | AR. SHIRAI                               |    | 0111           |
| (NOTE2) APPLIC                            | CABLE BOARD : 1.6        | ±0.2.   |  |    |          |  | CHEC            |                    | TH. MIZUGUCHI                            |    | 0110           |
|   |                          |   |  |    |          |  | DESIG           |                    | TS. KUBOTA<br>TS. KUBOTA                 |    | 0110           |
| Note QT:Q                                 | ualification Test        | AT:Assura   | nce Test X:Applicable Test                                       |    |          | DRAWING NO.  |                 | VIN                | ELC-353182-12-0                          |    |                |
| SPECIFICATION SHEET PA                    |                          |   |  |    | PAI      | PART NO. GT32-4  |                 | T32-4DP-1. 5H (12) |  |    |                |
| HIS LUDGOE ELECTRIC CO. LTD.              |                          |   |  | СО | DE NO.   | C  | CL782-0038-1-12 |                    |  |    |                |
|   | 1                        |   | ,  |    | <u> </u> | JUDE NO.   |                 | <u> </u>           |  |    |                |