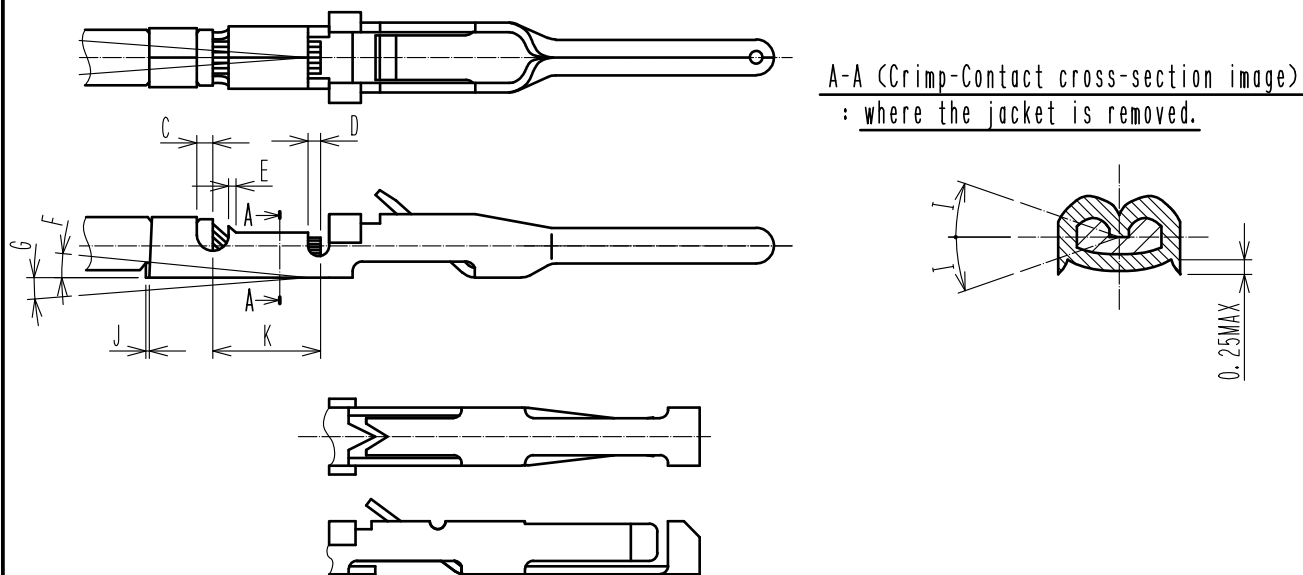


CRIMP CONTACT : CRIMPING QUALITY STANDARD

PART NO.	CODE NO.	PART NO.	CODE NO.
HR10-PC-112	110-0513-0-00	HR12-SC-211	112-0407-6-00
HR10-PC-212	110-0514-3-00	HR12-SC-212	112-0408-9-00
HR10-PC-111	110-0515-6-00	HR12-SC-213	112-0409-1-00
HR10-PC-211	110-0516-9-00	HR12-SC-111	112-0410-0-00
HR10-PC-113(71)	110-0519-7-71	HR12-SC-112	112-0411-3-00
HR10-PC-213(71)	110-0520-6-71	HR12-SC-113	112-0412-6-00
HR10-PC3-211	110-0530-0-00		



CHECK POINT	MEASURE (mm)	REMARKS
COVER LOCATION C	0.2 TO 0.5	
LOCATION OF TIP OF THE CORE D	0.2 TO 0.8	
BELL-MOUTH E	0.1 TO 0.5	
BENT-UP F	2°MAX	
BENT-DOWN G	2°MAX	
TWIST H	± 3°MAX	
ROLLING I	± 7°MAX	
CUT-OFF TAB J	0.3MAX	
STRIP LENGTH K	1.5 TO 2.0	Strip length before crimping.

NOTE 1 To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△				

TITLE		HR HIROSE ELECTRIC CO., LTD.		
HR10-PC-***		APPROVED	EJ. KUNII	20200213
HR12-SC-**		CHECKED	EJ. KUNII	20200213
CRIMPING QUALITY		CHARGED	SJ. SHIMIZU	20200212
STANDARD		WRITTEN	CR. KAMIGA	20200212
TECHNICAL SPECIFICATION		ETAD-C0363-00	△	1/1