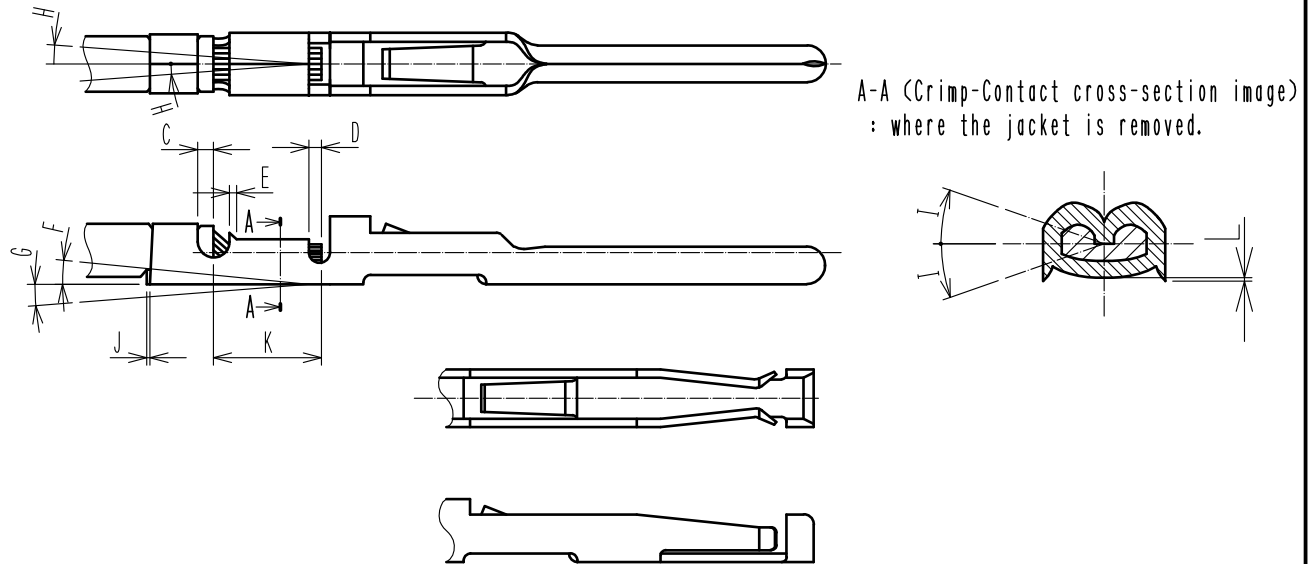


CRIMP CONTACT : CRIMPING QUALITY STANDARD

PART NO.	CODE NO.	PART NO.	CODE NO.
JRC-PC2-112	114-0243-3-00	JRC-SC2-112	114-0247-4-00
JRC-PC2-122	114-0244-6-00	JRC-SC2-122	114-0248-7-00
JRC-PC2-212	114-0245-9-00	JRC-SC2-212	114-0249-0-00
JRC-PC2-222	114-0246-1-00	JRC-SC2-222	114-0250-9-00



CHECK POINT	MEASURE (mm)	REMARKS
COVER LOCATION. C	0.1 TO 0.5	
LOCATION OF TIP OF THE CORE. D	0.1 TO 0.8	
BELL-MOUTH. E	0.1 TO 0.5	
BENT-UP. F	2°MAX	
BENT-DOWN. G	2°MAX	
TWIST. H	± 3°MAX	
ROLLING. I	± 5°MAX	
CUT-OFF TAB. J	0.1MAX	
STRIP LENGTH. K	3.5 TO 3.9	Strip length before crimping.

NOTE 1 To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△				
TITLE			HRS HIROSE ELECTRIC CO., LTD.	
JRC-*C2-*** Crimp quality standard			APPROVED	HY. KOBAYASHI 20181012
			CHECKED	HY. KOBAYASHI 20181012
			CHARGED	TY. SUZUKI 20181012
			WRITTEN	TY. SUZUKI 20181012
TECHNICAL SPECIFICATION			ETAD-C0380-00	△ 1/1