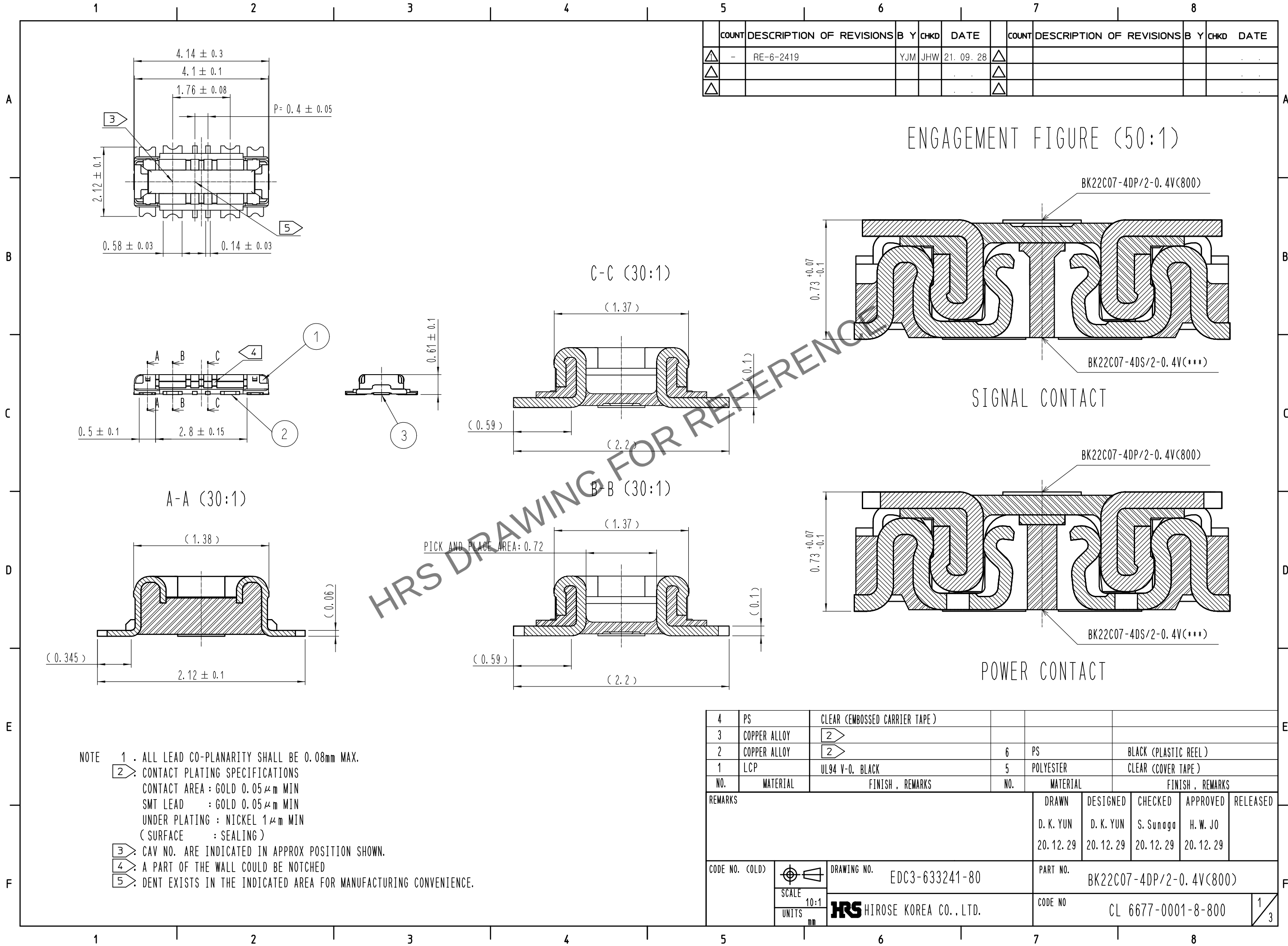
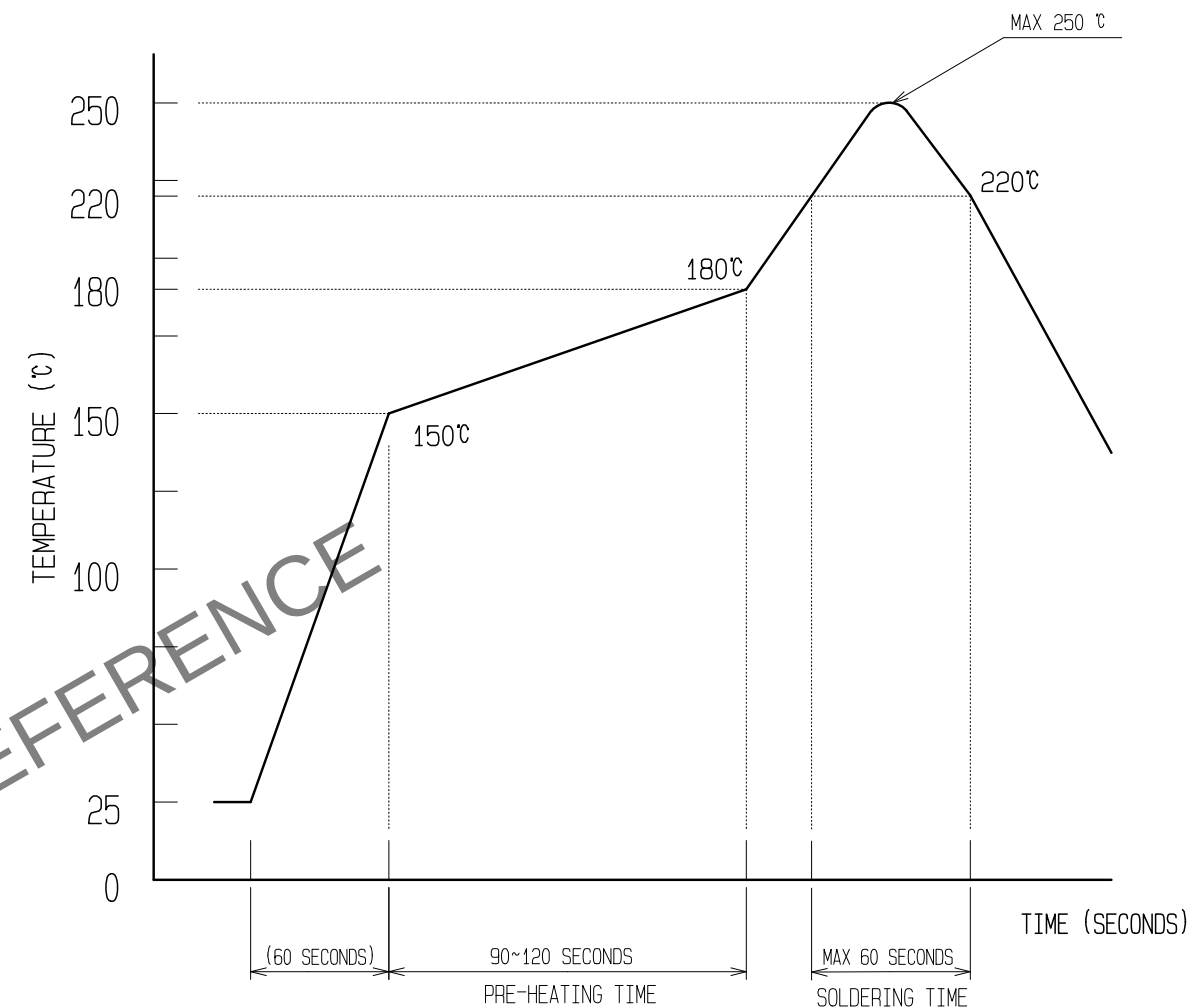


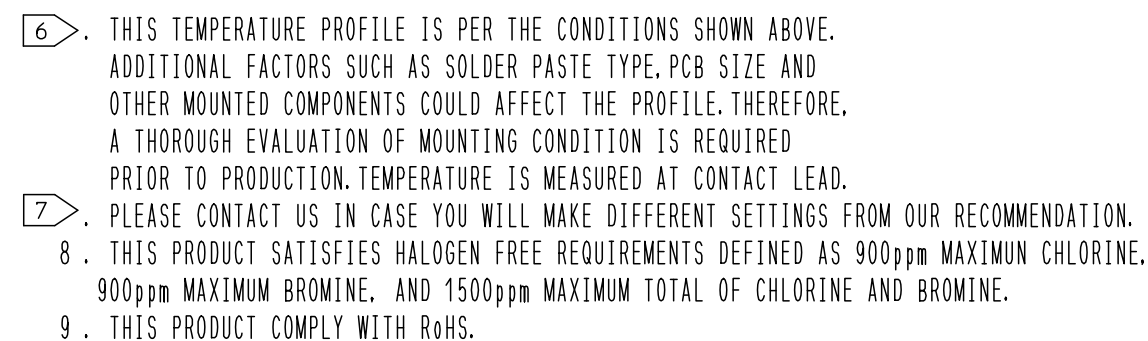
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6 ► RECOMMENDED REFLOW TEMPERATURE PROFILE
USING LEAD-FREE SOLDER PASTE.



REFLOW METHOD : N₂ REFLOW
NUMBER OF REFLOW CYCLES : 2 CYCLES MAX.
1) REFLOW TIME
DURATION ABOVE 220°C. 60 SEC MAX.
(PEAK TEMPERATURE : 250°C MAX)
2) PRE-HEAT TIME
PRE-HEAT TEMPERATURE(MIN): 150°C
PRE-HEAT TEMPERATURE(MAX): 180°C
PRE-HEAT TIME: 90-120 SEC.

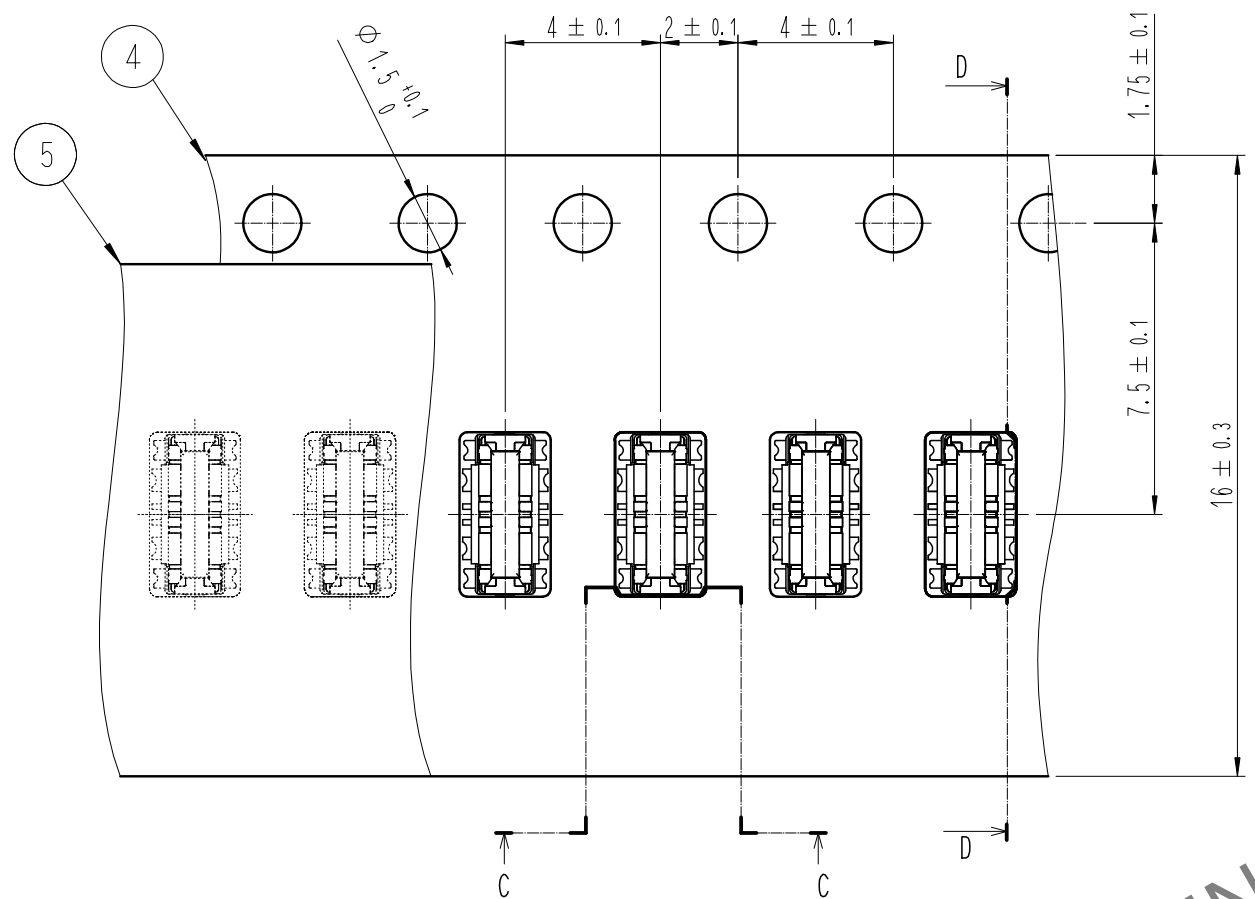


	DRAWING NO.	EDC3-633241-80	PART NO.	BK22C07-4DP/2-0.4V(800)	
SCALE	10:1	 HIROSE KOREA CO., LTD.	CODE NO	CL 6677-0001-8-800	2/3
UNITS	mm				

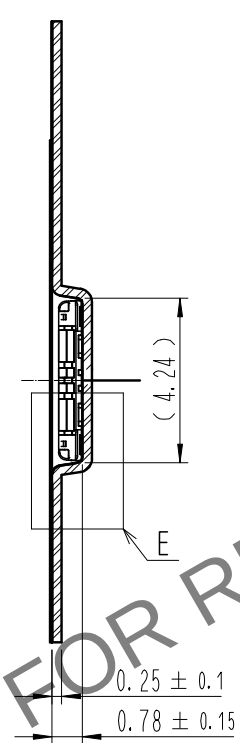
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EMBOSSED CARRIER TAPE PACKAGING (5:1)

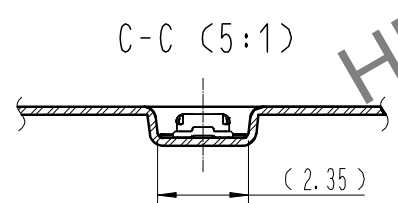
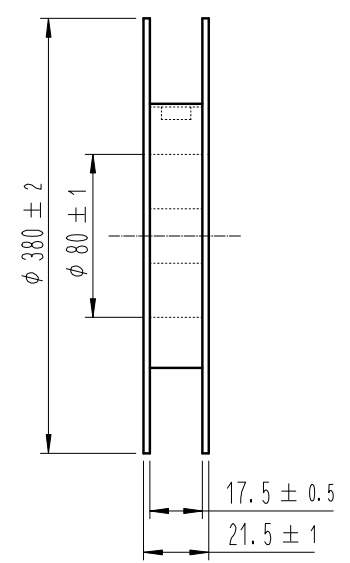
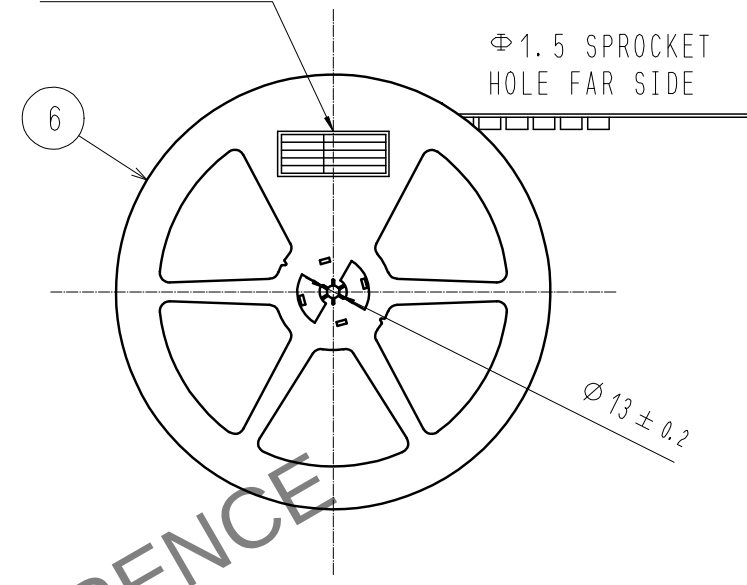
STYLE AND DIMENSION OF REEL (FREE)



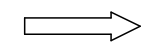
D-D (5:1)



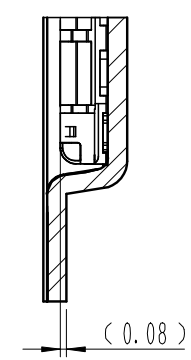
BAR-CODE LABEL



DIRECTION OF UNREELING

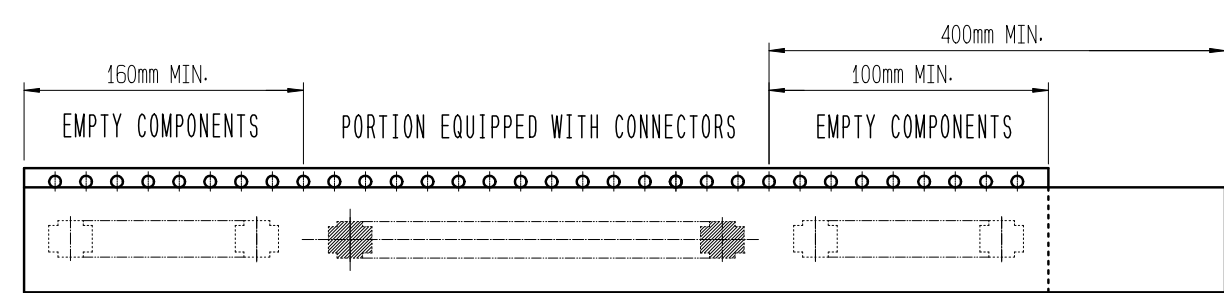


E (10:1)



DETAIL OF PART No. LABEL

SUPPLIER	QUANTITY	PART NO.	CODE NO.	DATE OF MANUFACTURED
生産月日	年	月	日	
図番	**	**	**	
品名	BK22C07-4DP/2-0.4V(800)			
納入数量	20,000個			
納入者	HIROSE KOREA			



TRAILER

LEADER

TAPING(FREE)

- 10 . PER REEL 20,000 CONNECTORS.
- 11 . THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.
- 12 > REFER TO JIS C 0806, IEC-60286-3 (PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)

DRAWING NO.	EDC3-633241-80	PART NO.	BK22C07-4DP/2-0.4V(800)
SCALE	10:1	CODE NO	CL 6677-0001-8-800
UNITS	mm		