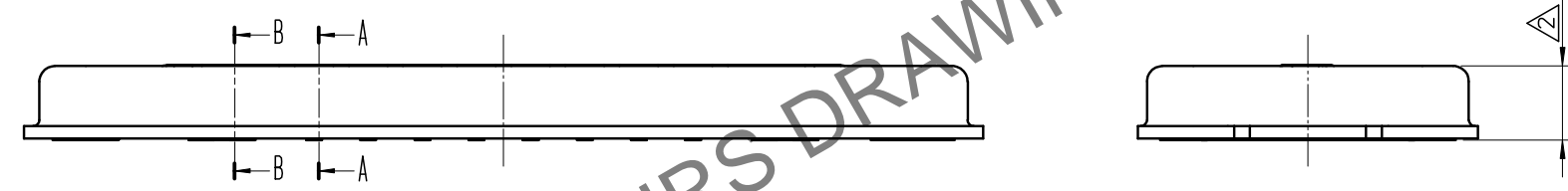
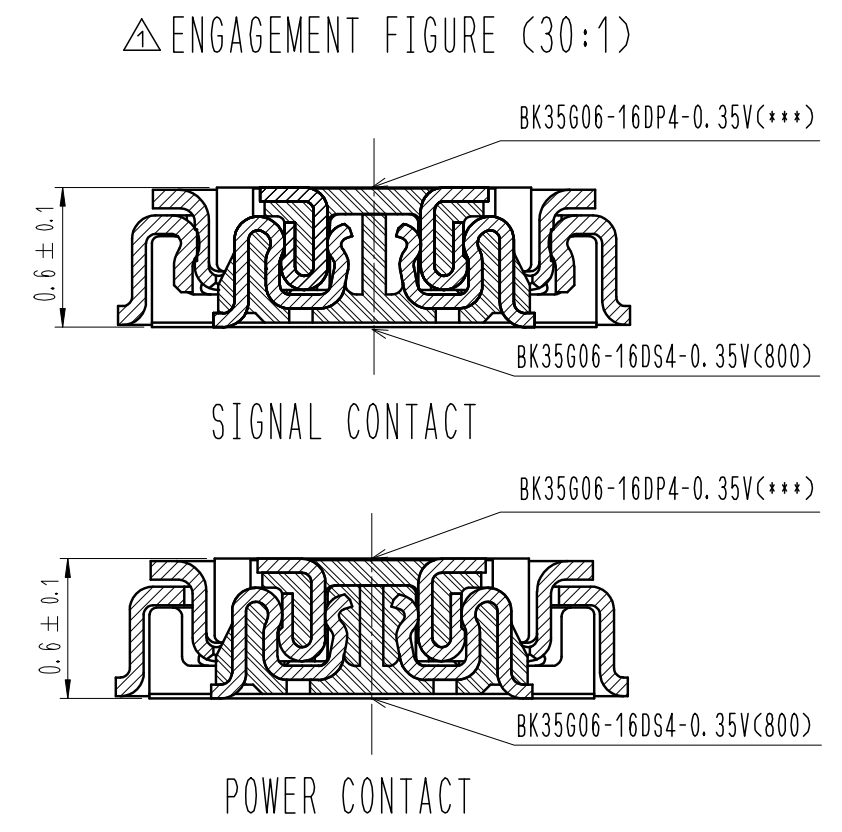
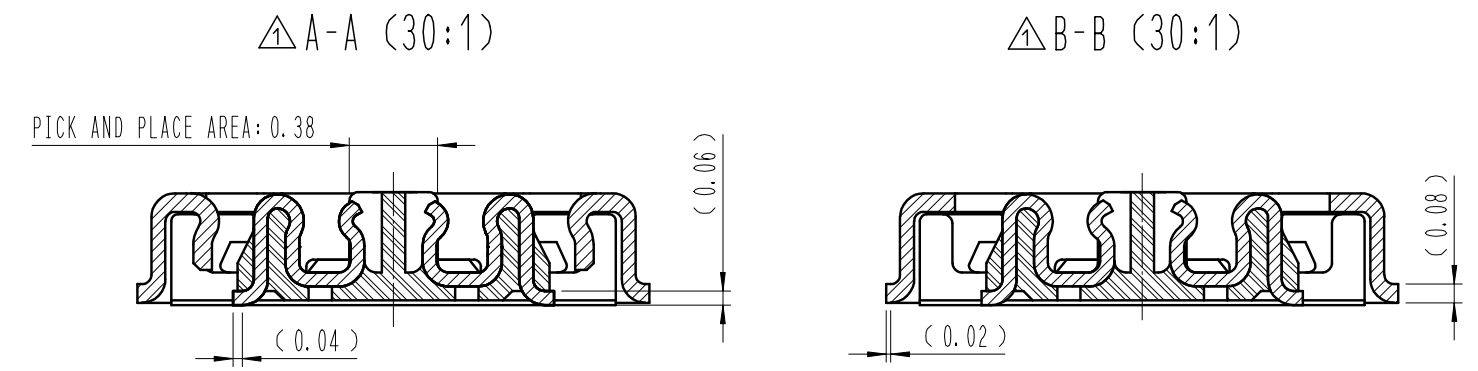
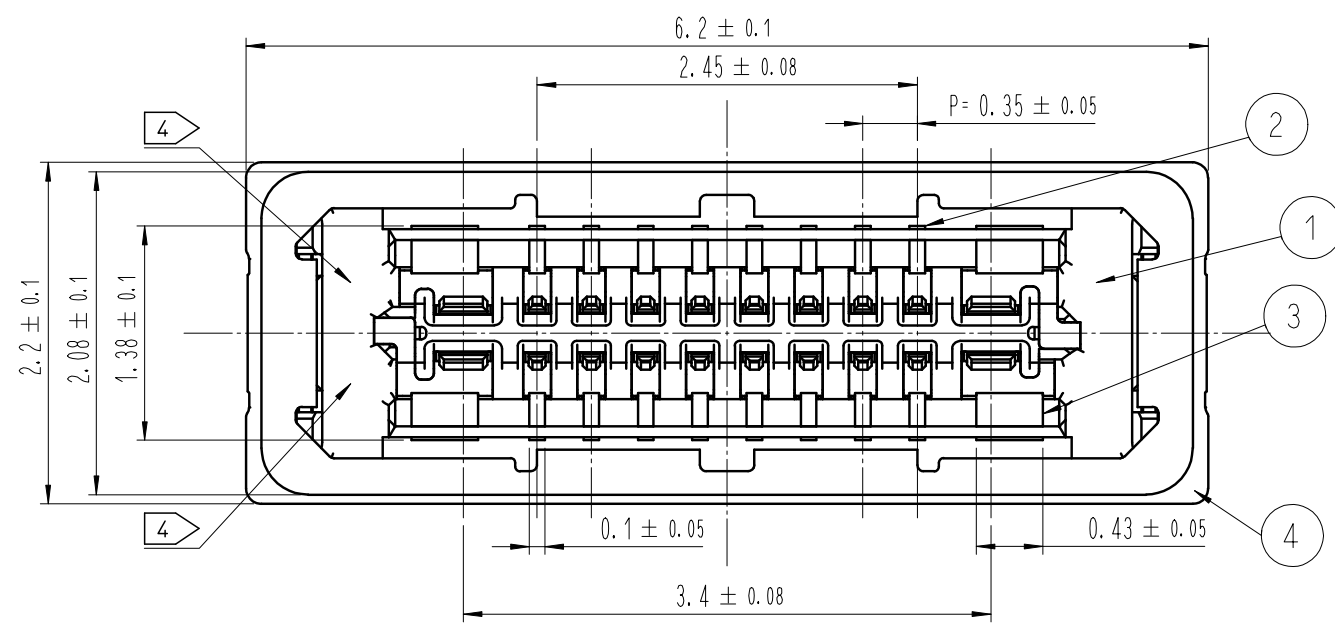


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COUNT	DESCRIPTION OF REVISIONS	B	Y	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	B	Y	CHKD	DATE
5	RE-6-2736	PSG		JHW	22.06.14						
10	RE-6-3103	JDW		JHW	23.08.30						



HRS DRAWING FOR REFERENCE

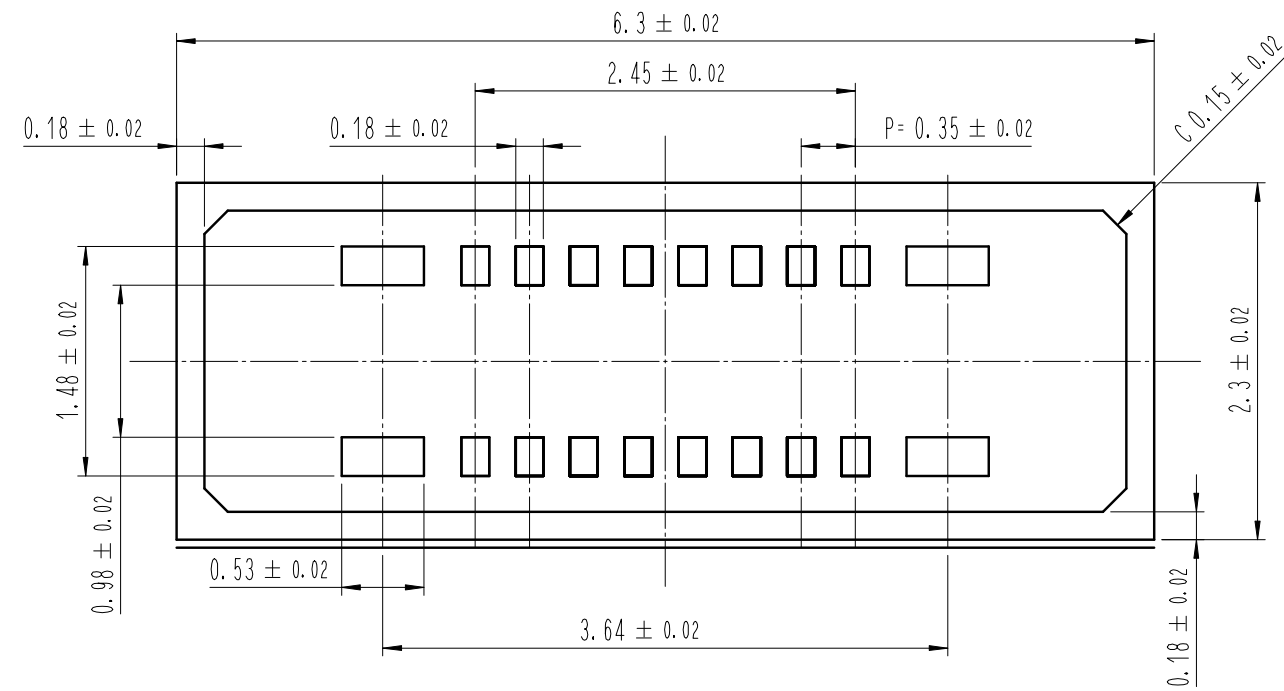
- NOTE
- 1. ALL LEAD CO-PLANARITY SHALL BE 0.08mm MAX.
 - 2. CONTACT PLATING SPECIFICATIONS
CONTACT AREA : GOLD 0.05 μm MIN
SMT LEAD : GOLD 0.05 μm MIN
(NO GOLD PLATING IS ACCEPTABLE EXCEPT CONTACT POINTS AND SMT LEADS)
UNDERPLATING : NICKEL 1 μm MIN
(SURFACE : SEALING)
 - 3. OUTER SHIELD PLATING SPECIFICATIONS
SMT LEAD : GOLD 0.03 μm MIN
UNDERPLATING : NICKEL 1 μm MIN
(SURFACE : SEALING)
 - 4. HRS MARK AND CAV NO. ARE INDICATED IN APPROX POSITION SHOWN.

DRAWING FOR REFERENCE
This is subject to change without notice

4	COPPER ALLOY	3								
3	COPPER ALLOY	2			7	PS		BLACK (PLASTIC REEL)		
2	COPPER ALLOY	2			6	POLYESTER		CLEAR (COVER TAPE)		
1	LCP		UL94 V-0, BLACK		5	PS		(EMBOSSED CARRIER TAPE)		
NO.	MATERIAL		FINISH, REMARKS		NO.	MATERIAL		FINISH, REMARKS		
REMARKS					DRAWN		DESIGNED	CHECKED	APPROVED	RELEASED
					S. G. PARK		S. G. PARK	H. W. JO	H. W. JO	22.02.17
					22.02.17		22.02.17	22.02.17	22.02.17	
CODE NO. (OLD)				DRAWING NO.		PART NO.				
				EDC3-633832-80		BK35G06-16DS4-0.35V(800)				
SCALE				UNITS		CODE NO.				
20:1				mm		CL 6695-0006-3-800				
HRS HIROSE KOREA CO., LTD.						1/3				

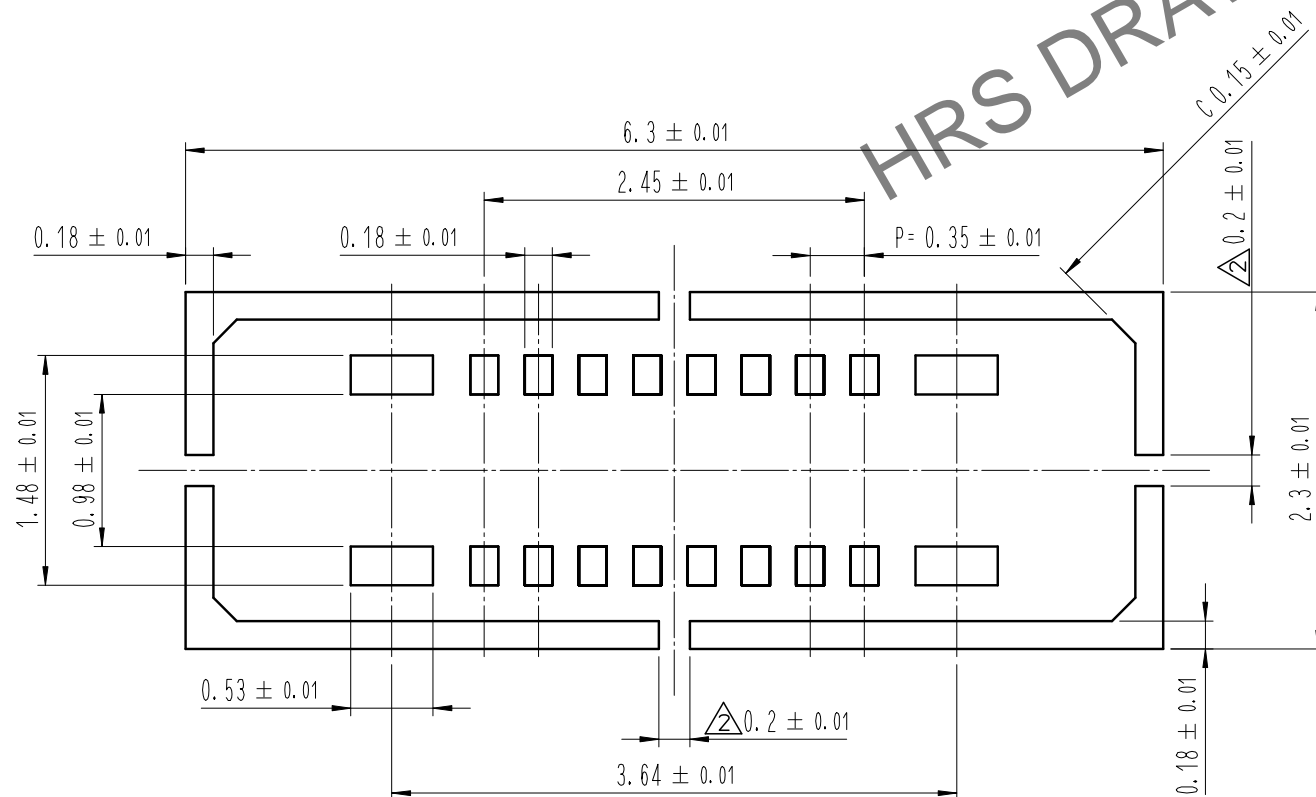
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6 RECOMMENDED PCB LAYOUT

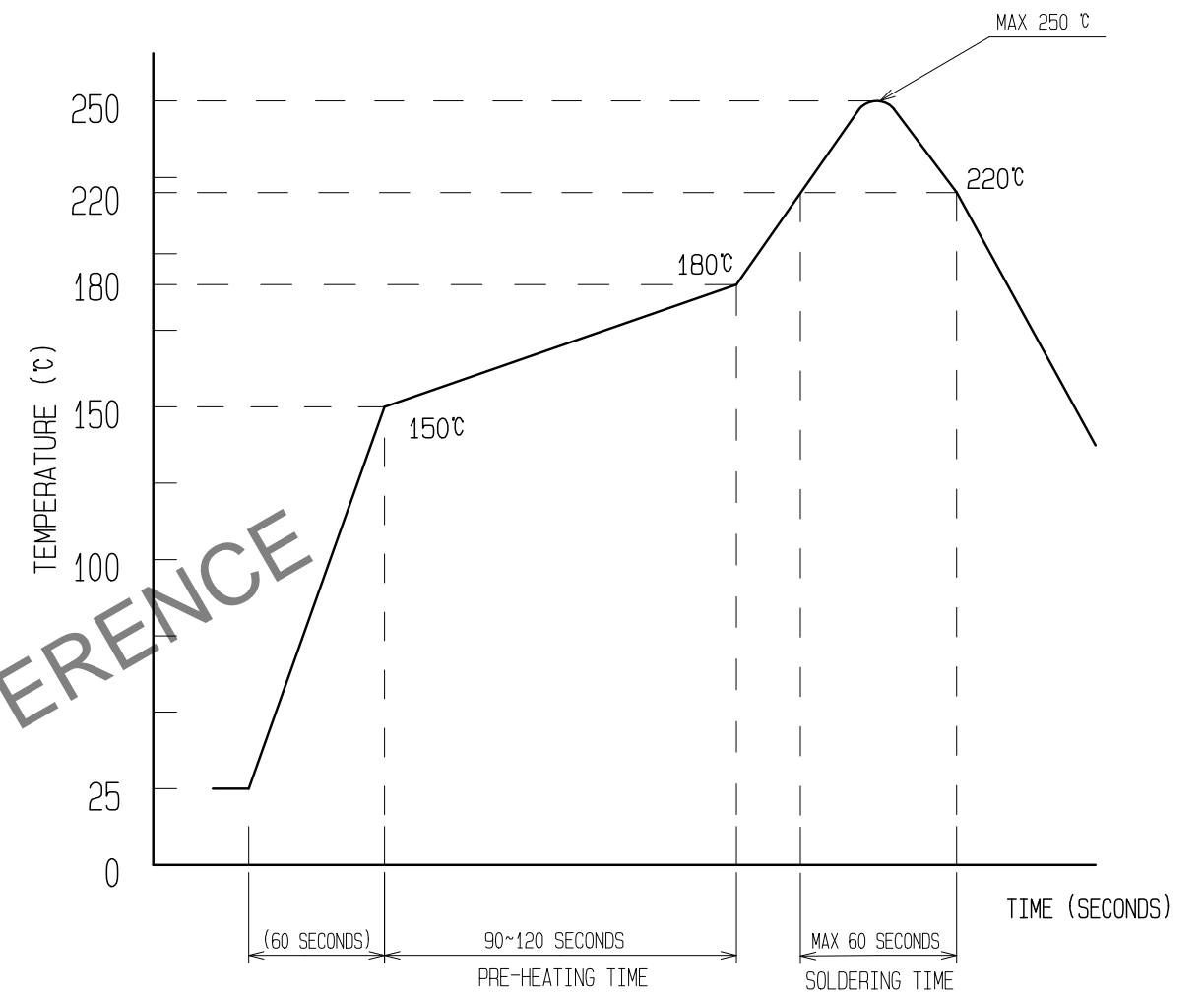


RECOMMENDED METAL MASK DIMENSIONS

METAL MASK THICKNESS : 80 μm



5 RECOMMENDED REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE.



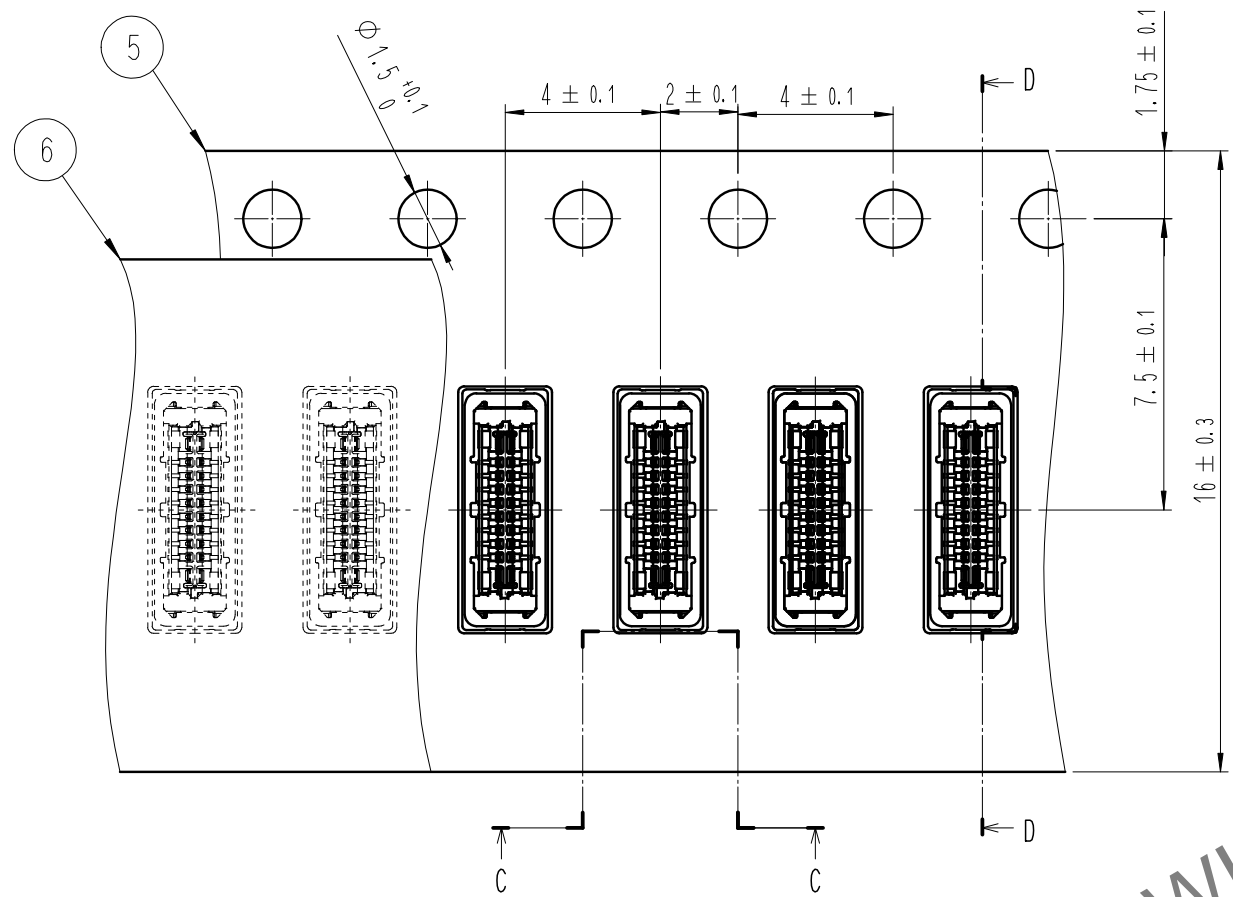
REFLOW METHOD : N₂ REFLOW
 NUMBER OF REFLOW CYCLES : 2 CYCLES MAX.
 1) REFLOW TIME
 DURATION ABOVE 220°C, 60 SEC MAX.
 (PEAK TEMPERATURE : 250°C MAX)
 2) PRE-HEAT TIME
 PRE-HEAT TEMPERATURE(MIN): 150°C
 PRE-HEAT TEMPERATURE(MAX): 180°C
 PRE-HEAT TIME: 90-120 SEC.

- 5 THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE, A THOROUGH EVALUATION OF MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION. TEMPERATURE IS MEASURED AT CONTACT LEAD.
- 6 PLEASE CONTACT US IN CASE YOU WILL MAKE DIFFERENT SETTINGS FROM OUR RECOMMENDATION.
- 7 . THIS PRODUCT SATISFIES HALOGEN FREE REQUIREMENTS DEFINED AS 900ppm MAXIMUM CHLORINE, 900ppm MAXIMUM BROMINE, AND 1500ppm MAXIMUM TOTAL OF CHLORINE AND BROMINE.
- 8 . THIS PRODUCT COMPLY WITH RoHS.

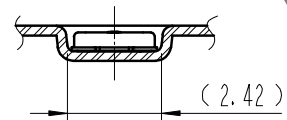
	DRAWING NO.	EDC3-633832-80	PART NO.	BK35G06-16DS4-0.35V(800)
	SCALE	20:1	CODE NO	CL 6695-0006-3-800
UNITS	mm HIROSE KOREA CO., LTD.			$\frac{2}{3}$

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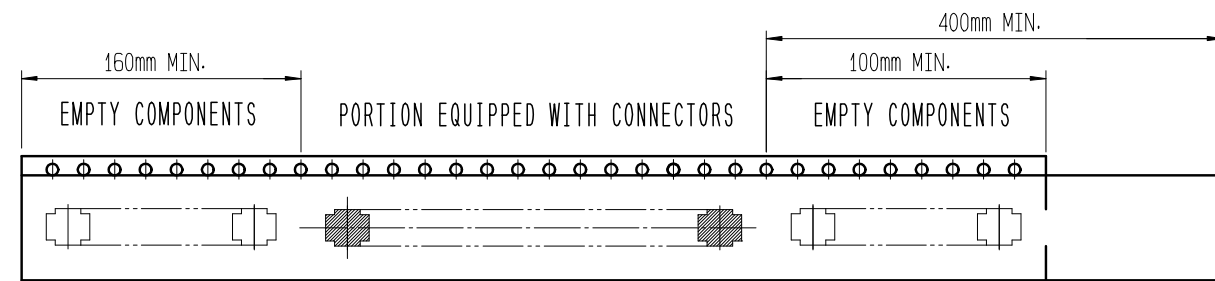
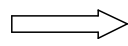
EMBOSED CARRIER TAPE PACKAGING (5:1)



C-C (5:1)

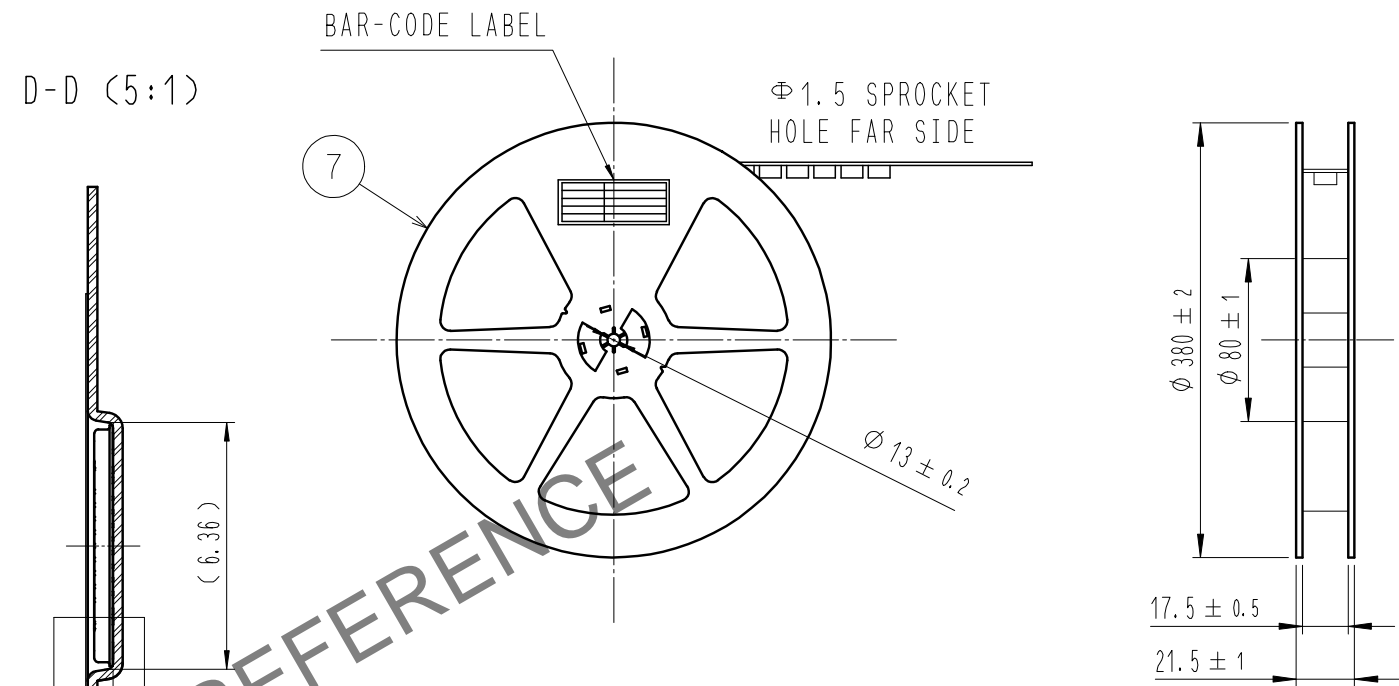


DIRECTION OF UNREELING



TAPING(FREE)

STYLE AND DIMENSION OF REEL (FREE)



DETAIL OF PART No. LABEL

SUPPLIER	
QUANTITY	
PART NO.	
CODE NO.	
DATE OF MANUFACTURED	
生産月日	年 月 日
図番	** ** *
品名	BK35G06-16DS4-0.35V(800)
納入数量	20,000個
納入者	HIROSE KOREA

- 9 . PER REEL 20,000 CONNECTORS.
- 10 . THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.
- 11 > REFER TO JIS C 0806, IEC-60286-3 (PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)

	DRAWING NO.	EDC3-633832-80	PART NO.	BK35G06-16DS4-0.35V(800)
	SCALE	10:1	CODE NO.	CL 6695-0006-3-800
UNITS	HRS HIROSE KOREA CO., LTD.			3/3