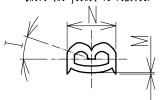


A-A (Crimp-Contact cross-section image) : where the jacket is removed.



B-B (Cable-Jacket area cross-section image)



Check point		Measure (mm)			
Cover location.	С	0.1 to 0.5			
Location of tip of the Core.	D	0.2 to 0.5			
Bell-mouth.	E	0.1 to 0.2			
Bent-up.	F	5°MAX			
Bent-down.	G	5°MAX			
Twist.	Н	± 2°MAX			
Rolling.	I	±5°MAX			
Height of rance.	J	0.20 to 0.25			
Cut-off tab.	К	0.1MAX			
Strip length prior to crimping.	L	2>1.2 to 1.9			
Height of metal cut-out teeth.	М	0.1MAX			
Width. Wire barrel.	N	0. 96MAX			
Insulation barrel		1. 02MAX			
Gap dimension.	Q	0.12 to 0.25			

NOTE 1 To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

2> This dimension is for reference please adjust it to meet specified dimensions after the crimping.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED		CHECKED			DATE		
$\triangle$									
TITLE HIROSE ELECTRIC CO. L									
DF13-3032SCF(A)(##) Crimp quality standard.		HIROSE ELECTRIC CO., LTD.							
		APPR0	VED	HS. OKAWA		20181019			
		CHECK	ŒD	SZ.ONO		20181019			
		CHARG	SED .	HT. SATO		20181019			
			WRITT	EN	SK. CHIBA		20181019		
TECHNICA	L SPECIFICATION		ETAD-H0895-00 🛦		$\triangle$	1 1			