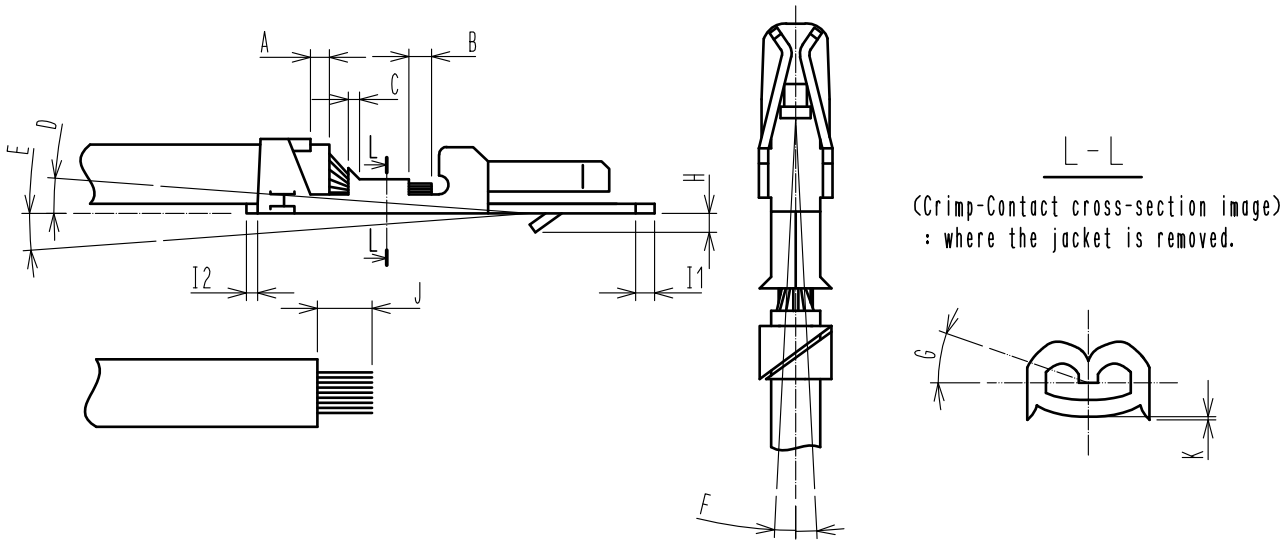


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Crimp Contact : Crimp Quality Standard

Part No.	DF1B-****SC(F)(A)(##)	Code No.	CL541-****-**-**
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Check point		Measure (mm)	Remarks
Cover location.	A	0.1 to 0.9	
Location of tip of the core.	B	0.1 to 1.2	
Bell-mouth.	C	0.2 to 0.4	
Bent-up.	D	3° MAX	For the use of applicator, 2° MAX
Bent-down.	E	3° MAX	
Twist.	F	± 3° MAX	
Rolling.	G	± 5° MAX	
Height of Lance	H	0.4 to 0.6	
cut-off tab.	I1	0.1 MAX	
	I2	0.3 MAX	
Strip length.	J	2.0 to 2.5	
Height of metal cut-out teeth.	K	0.1 MAX	

Note 1 To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△0				
TITLE		HRS HIROSE ELECTRIC CO., LTD.		
DF1B-****SC(F)(A)(##) Crimp Quality Standard		APPROVED	HS. OKAWA	18.08.31
		CHECKED	SZ. ONO	18.08.31
		CHARGED	TS. KUMAZAWA	18.08.31
		WRITTEN	SN. MIWA	18.08.31
TECHNICAL SPECIFICATION		ETAD-H0909-00	△0	1/1