



Check point		Measure (mm)	
Cover location.	C	0.2~0.7	
Location of tip of the core.	D	0.2~0.5	
Bell-mouth.	E1	0.1~0.3	
	E2	2 >	
	E3	1.7 MAX	
Bent-up.	F	4° MAX	
Bent-down.	G	3° MAX	
Twist.	H	±2° MAX	
Rolling.	I	±5° MAX	
Cut-off tab.	J	0.1 MAX	
Strip length prior to crimping.	K	3 > 1.7~2.3	
Height of metal cut-out teeth.	L	0.1 MAX	
Width.	Wire barrel.	M	1.7 MAX
	Insulation barrel.	N	1.7 MAX
Difference in level on transition part	P	0.2 MAX	

Note 1 TO Adjust applicator, please check the crimping condition (crimping height and configuration) by using cable.

- 1 2 > DF62W-EP2830PC(F)(A) . . . 0.1~0.3
DF62W-EP2226PC(F)(A) . . . 0.1~0.3
DF62W-EP2022PC(F)(A) . . . AWG20 : 0.2 ~0.4 , AWG22 : 0.15~0.4
- 3 > This dimension is for reference, please adjust it to meet specified dimensions after the crimping.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE												
1	DIS-H-00006054	HT. SATO	HS. OKAWA	20200618												
TITLE		<div style="text-align: center;"> HIROSE ELECTRIC CO., LTD. </div> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td>APPROVED</td> <td>HS. OKAWA</td> <td>20181003</td> </tr> <tr> <td>CHECKED</td> <td>SZ. ONO</td> <td>20181003</td> </tr> <tr> <td>CHARGED</td> <td>HT. SATO</td> <td>20181003</td> </tr> <tr> <td>WRITTEN</td> <td>SK. CHIBA</td> <td>20181002</td> </tr> </table>			APPROVED	HS. OKAWA	20181003	CHECKED	SZ. ONO	20181003	CHARGED	HT. SATO	20181003	WRITTEN	SK. CHIBA	20181002
APPROVED	HS. OKAWA				20181003											
CHECKED	SZ. ONO				20181003											
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WRITTEN	SK. CHIBA	20181002														
DF62W-EP**PC**																
Crimping Quality Standard																
TECHNICAL SPECIFICATION		ETAD-H0762-00	1	1												