APPLICA	BLE STAN	DARD										
OPERATING TEMPERATUI		E RANGE	E -55 °C TO 105 °C STO		TEMP	RAGE PERATURE RANGE			-10 °C TO 50 °C (PACKED CONI		MON)	
RATING	VOLTAGE CURRENT		50 V AC / D	С	HUMIDI	ITY RANG		RE	RELATIVE HUMIDITY 90 % MAX (I		EWED	
			0.5 A		APPLI	ICABLE	CABLE		t=0.3±0.03mm, GOLD F	LATI	NG	
			SPEC	IFICA	<b>101T</b>	NS						
17	ГЕМ		TEST METHOD				RE	QUII	REMENTS	QT	АТ	
CONSTR	RUCTION										1	
GENERAL E	XAMINATION	VISUALLY	AND BY MEASURING IN	ISTRUME	NT.	ACCORDING TO DRAWING.			×	×		
MARKING		CONFIRMED VISUALLY.								×	×	
ELECTR	ICAL CHAI	RACTER	RISTICS									
VOLTAGE PROOF		250 V AC FOR 1 min.				NO FLASHOVER OR BREAKDOWN.			×	_		
INSULATION		100 V DC.				500 MΩ MIN.			×	_		
RESISTANC		AQ/DQ 00 xx/AAAY/ 420 44/41				400	2 MAY					
CONTACT RESISTANCE		AC/DC 20 mV MAX ( AC:1 KHz ) , 1 mA .				100 mΩ MAX. INCLUDING FPC,FFC BULK RESISTANCE (L=8mm)			×			
MECHAN	VICAL CHA	RACTE	RISTICS									
VIBRATION		FREQUENCY 10 TO 55 Hz, HALF AMPLITUDE				1 NO ELECTRICAL DISCONTINUITY OF				×	-	
SHUCK			OR 10 CYCLES IN 3 AXIAL DI			1 μ		-0.0	<b></b>			
SHOCK		981 m/s <sup>2</sup> , DURATION OF PULSE 6 ms AT 3 TIMES IN 3 BOTH AXIAL DIRECTIONS.				<ul> <li>CONTACT RESISTANCE: 100 mΩ MAX.</li> <li>NO DAMAGE, CRACK AND LOOSENESS OF PARTS.</li> </ul>			×			
MECHANIC OPERATION		20 TIMES INSERTIONS AND EXTRACTIONS.				<ol> <li>CONTACT RESISTANCE: 100 mΩ MAX.</li> <li>NO DAMAGE, CRACK AND LOOSENESS OF PARTS.</li> </ol>			×	-		
FPC RETEN	ITION FORCE	MEASURED BY APPLICABLE FPC.				DIRECTION OF INSERTION :			×	-		
		(THICKNESS OF FPC SHALL BE t=0.30mm AT INITIAL CONDITION.)			(TOP CONTACT)  0.2N × NUMBER OF CONTACTS+2.5 MIN.  (BOTTOM CONTACT)  0.3N × NUMBER OF CONTACTS+2.5 MIN.							
FNVIRO	NMENTAL	CHARA	CTERISTICS			(not	e 1)					
RAPID CHA			URE-55→+15TO+35→+105−	→+15TO+35°	°C	① CO	NTACT RE	SIS	TANCE: 100 mΩ MAX.	×	Ι_	
TEMPERATURE		TIME $30 \rightarrow 2 \text{ TO } 3 \rightarrow 30 \rightarrow 2 \text{ TO } 3 \text{ min}$ UNDER 5 CYCLES.				② INSULATION RESISTANCE: 50 MΩ MIN. ③ NO DAMAGE, CRACK AND LOOSENESS				^		
DAMP HEAT		EXPOSED AT 40±2 °C,				OF PARTS.				×	-	
(STEADY S		RELATIVE HUMIDITY 90 TO 95 %, 96 h.  EXPOSED AT -10 TO +65 °C,				① CONTACT RESISTANCE: 100 mΩ MAX.				.,		
DAMP HEAT, CYCLIC		RELATIVE HUMIDITY 90 TO 96 %, 10 CYCLES,TOTAL 240 h.			<ul> <li>CONTACT RESISTANCE: 100 MΩ MAX.</li> <li>INSULATION RESISTANCE: 1 MΩ MIN. (AT HIGH HUMIDITY)</li> <li>INSULATION RESISTANCE: 50 MΩ MIN. (AT DRY)</li> <li>NO DAMAGE, CRACK AND LOOSENESS OF PARTS.</li> </ul>			×				
DRY HEAT		EXPOSED AT 105±2 °C, 96 h				① CONTACT RESISTANCE: 100 mΩ MAX.				×	1-	
COLD		EXPOSED AT -55±3°C, 96 h.				② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.			×	_		
COUN	IT DE	SCRIPTIO	N OF REVISIONS		DESIGN		GNED		CHECKED		TE	
<u>/</u> 2 1		DIS-F	-00014061		SE. YOKO	DYAMA			HY. YAMAZAKI	2022	20220531	
REMARK  This product is RoHS compliant.						APPROVE		_	+		0409	
			t			CHECKE		_			20190409	
·						DESIG					0408	
Unless otherwise specified, refer			er to IEC 60512.			DRAWN				90408		
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			Γest	DF	DRAWING NO. ELC-387736-5				)			
HS.		DI LOII IOATION SIILLI			PART	NO.			34D-*S-0. 5SH (50)		I	
	HIR -2-1	OSE EL	ECTRIC CO., LTD.		CODE	NO.		(	CL580 ,	<u> </u>	1/2	

SPECIFICATIONS							
ITEM	TEST METHOD	REQUIREMENTS	QT	АТ			
SULPHUR DIOXIDE	EXPOSED AT 40±2 °C ,	① CONTACT RESISTANCE: 100 mΩ MAX.	×	_			
[JIS C 60068-2-42]	RELATIVE HUMIDITY 80±5% 25±5 ppm FOR 96 h.	② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	_			
		③ NO EVIDENCE OF CORROSION WHICH AFFECTS TO OPERATION OF CONNECTOR.					
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 235±5°C FOR IMMERSION DURATION, 2±0.5 sec.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	×	_			
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING: PEAK TMP. 250 °C MAX. REFLOW TMP. OVER 230 °C WITHIN 60 sec. 2) SOLDERING IRONS: TMP. 350 ± 10 °C FOR 5±1 sec.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	×	_			

## (note1)

FASTEN FPC ON PCB OR SOMETHING FIXED IF FORCE IN VERTICAL DIRECTION SHALL BE PREDICTED. DO NOT CLOSE THE ACTUATOR BEFORE INSERTING FPC EVEN AFTER THE CONNECTOR IS MOUNTED ONTO A PCB. CLOSING THE ACTUATOR WITHOUT FPC COULD MAKE THE CONTACT GAP SMALLER, WHICH INCREASES THE FPC INSERTION FORCE.

THIS CONNECTOR HAS CONTACTS ON THE BOTH TOP AND BOTTOM.

THERE'S A CASE WHICH FPC/FFC RETENTION FORCE DOESN'T FULFILL THE VALUE, BECAUSE FPC/FFC SPECIFICATION AFFECTS THE RESULT OF FPC/FFC RETENTION FORCE.

Note QT:Q	ualification Test AT:Assurance Test X:Applicable Test	DRAWING NO.		ELC-387736-50-00		
HRS	SPECIFICATION SHEET	PART NO.	FH34D-*S-0. 5SH (50)			
	HIROSE ELECTRIC CO., LTD.	CODE NO		CL580	Δ	2/2