APPLICA	BLE STAN	NDARD										
	Operating temperature range		-55°C to 85°C			erature		-10°C TO 50°C(packed condition)				
RATING	Voltage		30V AC/DC			ating or dity rang	storage ge	Relative humidity 90%MAX(r			not dewed)	
	Current		0.20A		Appli	cable ca	able		$t=0.2\pm0.02$ mm, gold p	lating	J	
			SPEC	IFICA	1OIT	NS						
IT	EM		TEST METHOD				RE	QUI	REMENTS	QT	АТ	
CONSTR	UCTION					l.					1	
General exa	mination	Visually a	Visually and by measuring instrument.			According to drawing.				×	×	
Marking		Confirme	Confirmed visually.			(note 1,2)			×	×		
ELECTR	ICAL CHA	RACTE	RISTICS									
Voltage proof		90V AC f	90V AC for 1 min.			No flashover or breakdown.				×	×	
Insulation resistance		100V DC	100V DC.			50MΩ MIN.				×	×	
Contact resistance		20mV AC MAX, 1mA.			300mΩ MAX. Including FPC, FFC bulk resistance (L=8mm)				×	×		
MECHAN	IICAL CH	ARACTE	RISTICS						, , ,		1	
Vibration		Frequenc	y 10 to 55 Hz, half amplitud	le 0.75 mm	٦,	① No	alactrical d	isco	intinuity of 1 us	×	_	
· IDIGUOTI			for 10 cycles in 3 axial directions.			① No electrical discontinuity of 1μs. ② Contact resistance: 300mΩ MAX.						
Shock			981 m/s <sup>2</sup> , duration of pulse 6 ms at 3 times in 3 both axial directions.			Contact resistance: 300mΩ MAX.     No damage, crack and loose parts.			×	-		
Mechanical operation		10 times	10 times insertions and extractions.			<ol> <li>Contact resistance: 300mΩ MAX.</li> <li>No damage, crack and loose parts.</li> </ol>			×	_		
			Measured by applicable FPC. (thickness of FPC shall be t=0.20mm at initial ondition)			Direction of insertion: 10.94N MIN( <i>note 3</i> )			×	-		
ENVIRO	NMENTAL	CHARA	ACTERISTICS			1					ı	
		Exposed	Exposed at 35±2°C, 5% salt water spray for 96h.			<ol> <li>Contact resistance: 300mΩ MAX.</li> <li>No damage, crack and loose parts.</li> <li>No evidence of corrosion which affects connector's operation.</li> </ol>			×	-		
Rapid change of temperature		Temperature-55 $\rightarrow$ +15To+35 $\rightarrow$ +85 $\rightarrow$ +15To+35°C Time 30 $\rightarrow$ 2 To 3 $\rightarrow$ 30 $\rightarrow$ 2 To 3 min Under 5 cycles.			① Contact resistance: 300mΩ MAX. ② Insulation resistance: 50MΩ MIN.			×	-			
Damp heat (steady state)		Exposed at 40±2°C, relative humidity 90 to 95%, 96h.			③ No damage, crack and loose parts.				×	-		
Damp heat,cyclic		relative h	Exposed at -10 to +65°C, relative humidity 90 to 96%, 10 cycles, total 240h.			<ol> <li>Contact resistance: 300mΩ MAX.</li> <li>Insulation resistance: 1MΩ MIN.         <ul> <li>(at high humidity)</li> </ul> </li> <li>Insulation resistance: 50MΩ MIN.         <ul> <li>(at dry)</li> </ul> </li> <li>No damage, crack and loose parts.</li> </ol>			×	_		
Dry heat		Exposed	posed at 85±2°C, 96h.			① Contact resistance: 300mΩ MAX.				×	<b> </b>	
Cold			ed at -55±3°C, 96h.			No damage, crack and loose parts.				×	_	
Sulphur dioxide [JIS C 60068-2-42] Hydrogen sulphide		relative h 25±5ppr Exposed	d at 40±2°C, humidity 80±5%, om for 96h. d at 40±2°C,			① Contact resistance: 300mΩ MAX. ② No damage, crack and loose parts. ③ No evidence of corrosion which affects			×	_		
[JIS C 60068-2-43]			lative humidity 80±5%, to 15ppm for 96h.			connector's operation.						
COUNT DESCRIP		ESCRIPTION	RIPTION OF REVISIONS DESIG			GNED CHECKED			DATE			
ZX REMARK				<u> </u>			APPROVE	=D	NF.MIYAZAKI	16 1	1. 22	
							CHECKE	-	YH. MICHIDA		1. 22	
						DESIGN			SI. MIZUSAWA	16. 11.		
Unless otherwise specified			refer to IEC 60512.						SI. MIZUSAWA	16. 11. 22		
			surance Test X:Applicable T	est	DF	RAWIN	1		ELC-359376-0			
			PECIFICATION SHEET PART			5U504 740 0 00UW						
<b>HS</b>			ELECTRIC CO., LTD. CODE			E NO. CL580-3804-3-00			Δ	1/2		
ORM HD0011-	1	.552 22			CODE	INO.	J ULU	,00	000 <del>1</del> 0 00	<u> </u>	<u>''</u>	

	SPECIFICAT	ΓΙΟΝS		
ITEM	TEST METHOD	REQUIREMENTS	QT	АТ
Solderability	Soldered at solder temperature 245±3°C, for immersion duration 3±0.3 sec.	A new uniform coating of solder shall cover a minimum of 95% of the surface being immersed.	×	_
Resistance to soldering heat	<ol> <li>Reflow soldering:         peak tmp. 250°C MAX.         reflow tmp. over 230°C within 60 sec.</li> <li>Soldering irons:         tmp. 350±10°C for 5±1 sec.</li> </ol>	No case-deformation and loose contacts. (note 4)	×	_

## (note1)

This connector is back flip lock type, and top/bottom both contact points are available.

## (note2)

Do not close the actuator before inserting FPC even after the connector is mounted onto a PCB.

Closing the actuator without FPC could make the contact gap smaller, which increases the FPC insertion force.

## (note3)

If pull-up or pull-down force is exepected to be applied to the FPC, stabilize the FPC into PCB or other fixed components.

## (note4)

Blisters which may be generated on the housing do not affect product performance.

Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWIN	IG NO.	ELC-359376-00-00		
HR	HS SPECIFICATION SHEET		PART NO. FH58A-71S-0. 2SHW				
1.0	HIROSE ELECTRIC CO., LTD.	CODE NO	CL580	)-3804-3-00	Δ	2/2	