

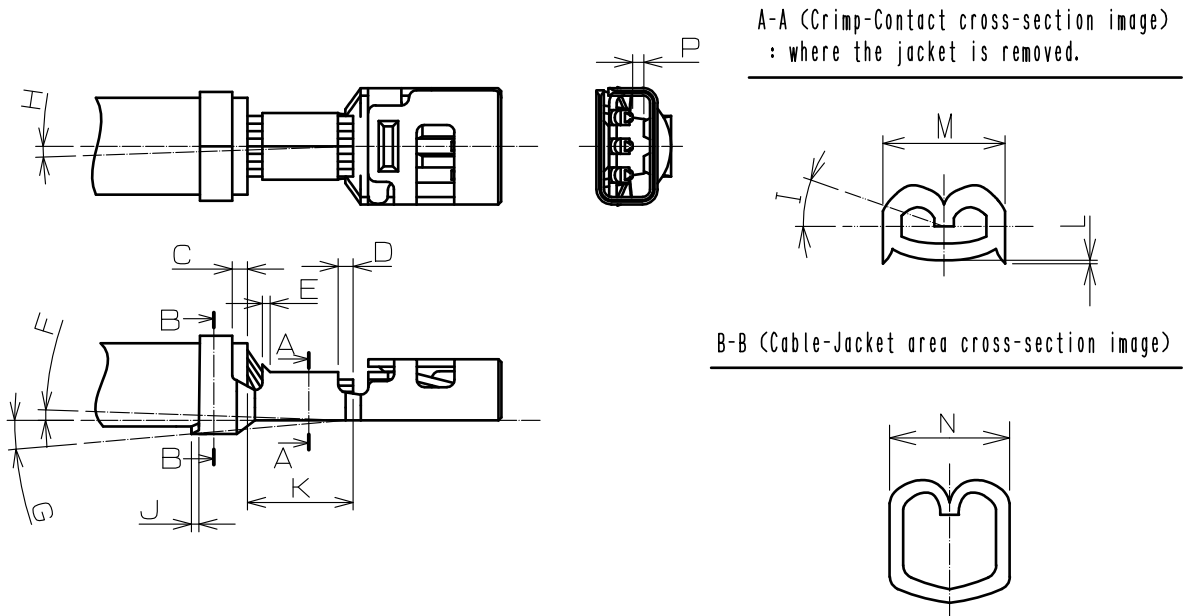
CRIMP CONTACT : CRIMP QUALITY STANDARD

PART NO.

DF60-1012SC(F)A


CODE NO.

680-****-*00



CHECK POINT		MEASURE (mm)	REMARKS
COVER LOCATION.	C	1.5MAX	
LOCATION OF TIP OF THE CORE.	D	0.5-1.5	
BELL-MOUTH.	E	0.2-0.9	
BENT-UP.	F	2°MAX	
BENT-DOWN.	G	5°MAX	
TWIST.	H	±2°MAX	
ROLLING.	I	±3°MAX	
CUT-OFF TAB.	J	0.5MAX	
STRIP LENGTH.	K	6.5-7.5	Strip length prior to crimping.
HEIGHT OF METAL CUT-OUT TEETH.	L	0.1MAX	
WIDE.	WIRE BARREL.	M	4.3MAX
	INSULATION BARREL.	N	6.3MAX
GAP DIMENSION.	P	0.55-0.65	

NOTE 1 To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE	
△					
TITLE		 HIROSE ELECTRIC CO., LTD.			
DF60-1012SC(F)A Crimp Quality Standard					
APPROVED	HS. OKAWA				18.08.02
CHECKED	SZ. ONO				18.08.02
CHARGED	TS. MIYAKI	18.08.02			
WRITTEN	TS. MIYAKI	18.08.02			
TECHNICAL SPECIFICATION		ETAD-H0647-00	△	1/1	