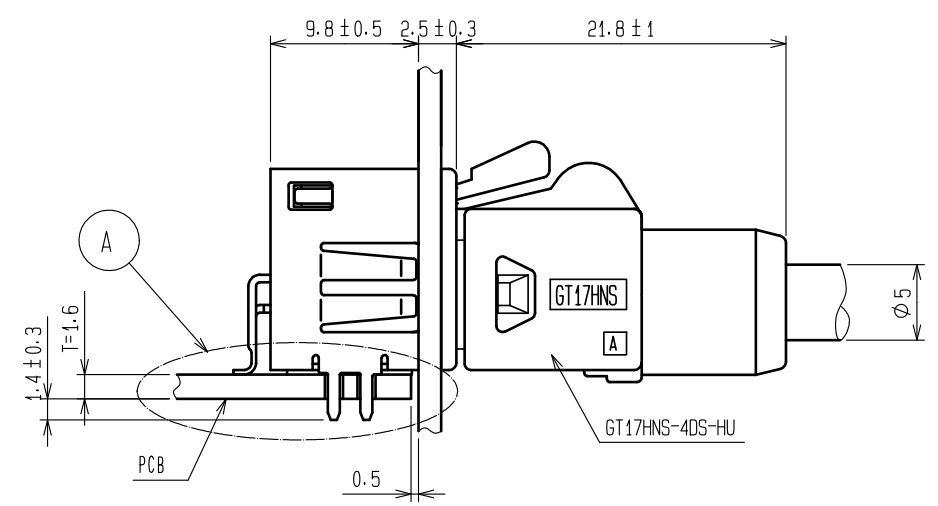
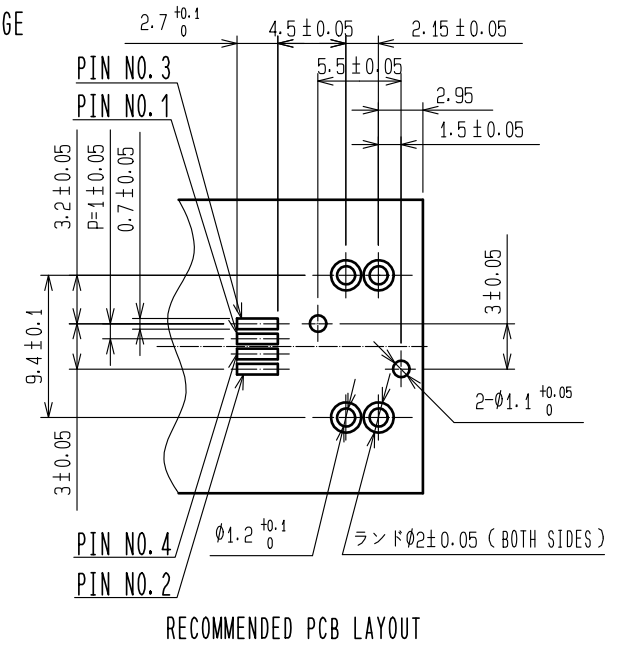
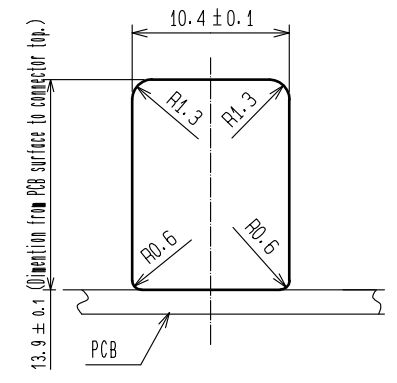
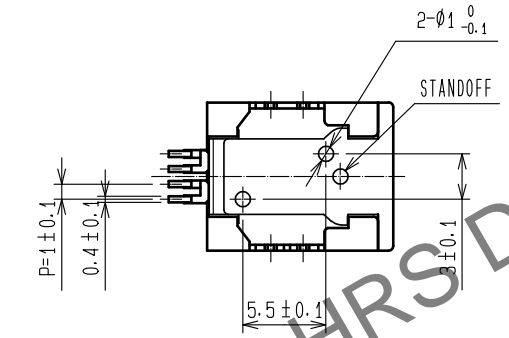
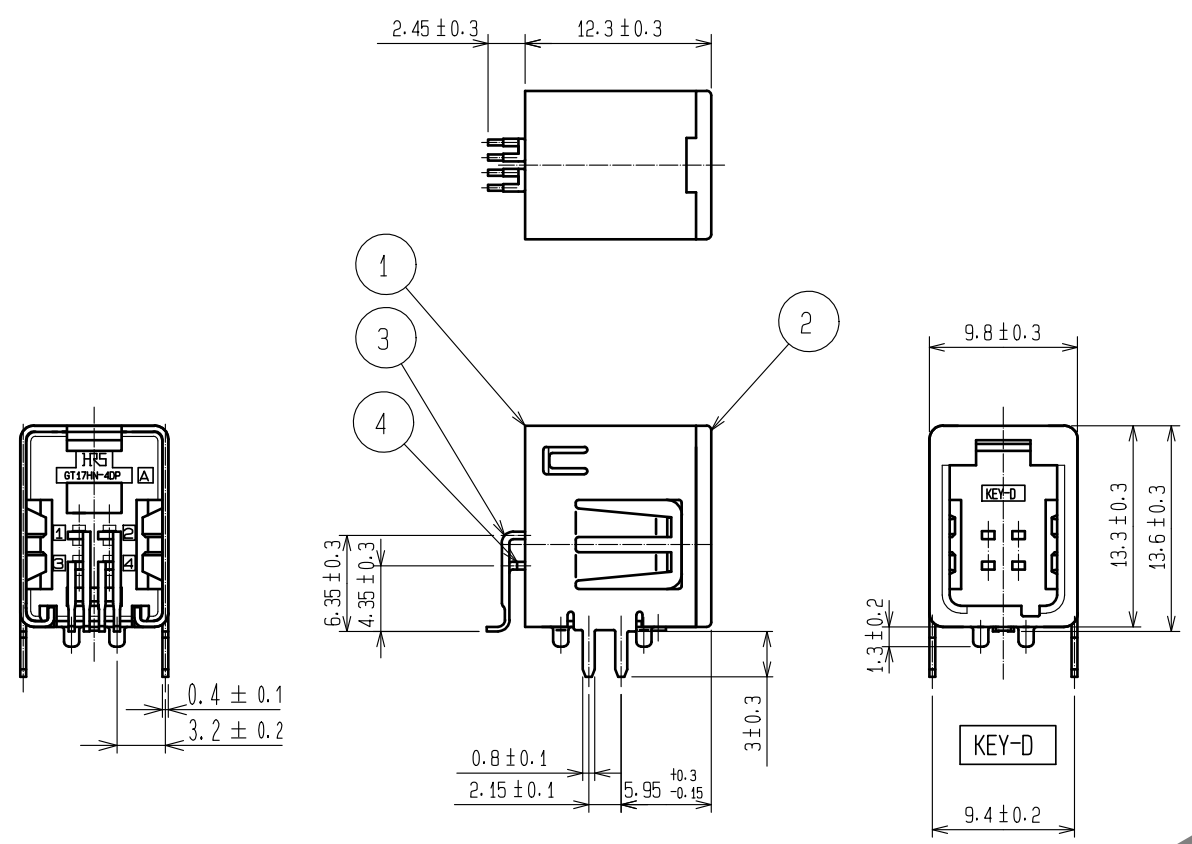
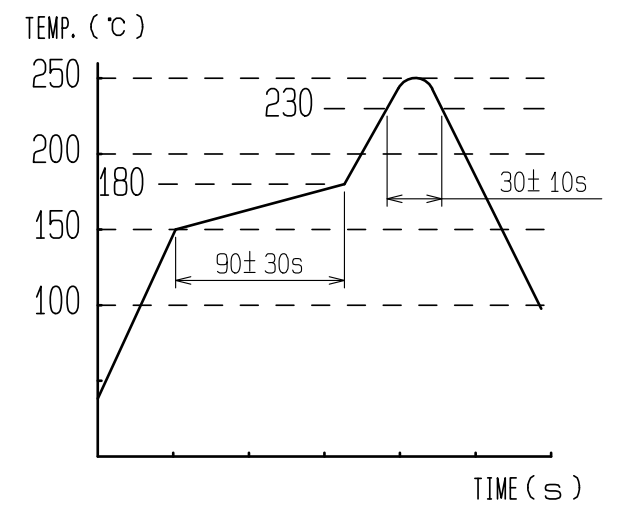


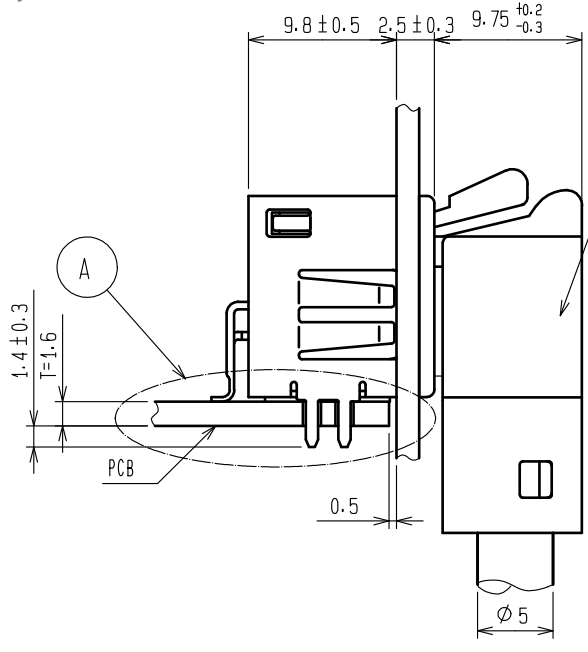
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RoHS, ELV COMPLIANT

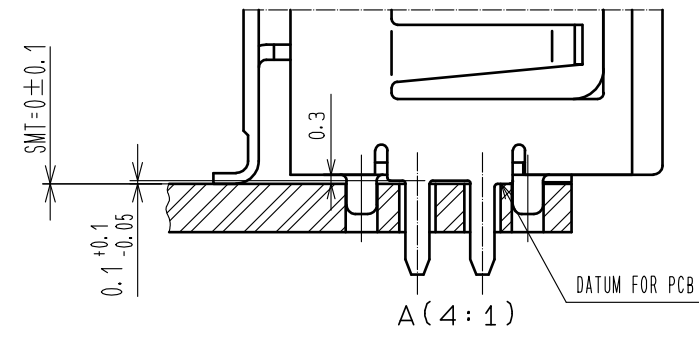
- NOTES
- 1) RECOMMENDED THICKNESS OF SOLDERING PASTE: 0.12mm
  - 2) RECOMMENDED REFLOW PROFILE (SEE RIGHT GRAPH)  
TYPE:IR REFLOW  
ATMOSPHERE: AIR OR N2  
CYCLE TIME: UP TO 2 CYCLES OF REFLOW SOLDERING ARE POSSIBLE UNDER THE CONDITIONS, PROVIDED THAT THERE IS A RETURN TO NORMAL TEMPERATURE BETWEEN THE FIRST AND SECOND CYCLE.  
PEAK TEMPERATURE: 250°C  
230°C MIN. FOR 10 TO 30 SECONDS.  
PREHEATING AREA 150°C FOR 60 TO 120 SECONDS.
  - 3) HAND SOLDERING: 280-300°C, 2S MAX.
  - 4) CONTACT COPLANARITY: 0.1mm MAX.
  - 5) RECOMMENDED THICKNESS OF PCB: 1.6mm
  - 6) FOR THE PREVENTION EXCESSIVE STRESS FOR CONNECTOR AND PCB, WE RECOMMEND ADDITIONAL SUPPORT MECHANISM IF THE FLANGE WAS ELIMINATED.



IN COMBINATION WITH STRAIGHT CONNECTOR



IN COMBINATION WITH RIGHT-ANGLE CONNECTOR



2	PPS	BLACK	5	PS	NATURAL
1	COPPER ALLOY	TIN PLATING	4	BRASS	TIN PLATING
			3	BRASS	TIN PLATING
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
UNITS	mm	SCALE	2 : 1	COUNT	1
		DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
		DIS-T-00006678	TS. KUBOTA	EJ. WAKATSUKI	20200909
APPROVED : KI. HIROKAWA		20200409	DRAWING NO. EDC-168956-58-00		
CHECKED : EJ. WAKATSUKI		20200408	PART NO. GT17HN-4DP-2H(D)(58)		
DESIGNED : TS. KUBOTA		20200325	CODE NO. CL767-0276-7-58		
DRAWN : YK. MITSUISHI		20200319			

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